



Application Area: Industry, Chemical Industry

**Resolution:** 5 +/- 2 mm **Min. Mounting Length:** 400 mm **Max. Mounting Length:** 3000 mm

TLI

Transmitters of the series XM-800E (XT-800E) provide reliable measurement and control for liquid levels. Additionally they can be used as position sensors for vertical displacements. The transmitters are built according to user-specific requirements. They have proved successful in a wide range of different industrial applications as well as in many special applications.

Depending on liquid level or displacement a magnet equipped float actuates some reed switches located in the stem. The transmitter works according to the principle of a voltage divider. Output signals can be a voltage (XM-800E) or a current (XT-800E) proportional to the float displacement. Such signals can be processed to drive analog or digital displays, give optical or acoustical alarms, or be fed into computers.

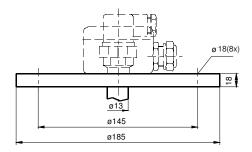
# No 3.1 certificate available





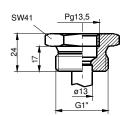


## Mounting



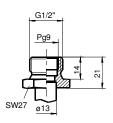
# Flange DN65/PN16 EN1092-1 \*

- BCCC 316/316L/316Ti
- Other flanges on request. Min. DN65 od. 2 1/2" ANSI



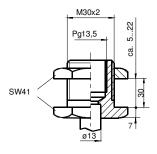
Tank screw fixing 1"

• TC 1 316/316L/316Ti



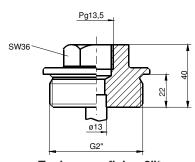
Inside screw fixing 1/2"

• EC 1/2 316/316L/316Ti



**Bulkhead fitting** 

• AC 316/316L/316Ti

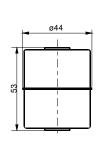


*Tank screw fixing 2"\**• TC 2 316/316L/316Ti

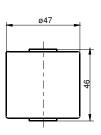
Inside screw fixing 1"

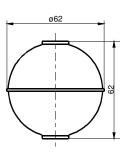
• EC 1 316/316L/316Ti

## Floats



ø53





Type Material Max. pressure Media temperature • C44 \* 316/316L/316Ti 12 bar -20 °C...150 °C • C53 \* 316/316L/316Ti 20bar -20 °C...150 °C • N47 \*
Buna N
10bar
-20 °C...80 °C H<sub>2</sub>0
-20 °C...100 °C Öl
0.65 g/cm<sup>3</sup>

• Ti62 Titanium 15 bar -20 °C...150 °C

Minimum density of the liquid Immersion depth at density = 1  $g/cm^3$  0.85 g/cm<sup>3</sup> 40 +/- 2mm 0.75 g/cm<sup>3</sup> 42 +/- 2mm

19 +/- 2mm

0.60 g/cm<sup>3</sup> 32 +/- 2 mm

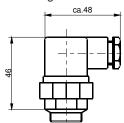
Tli E/02.2017 Modifications reserved WEKA AG - Schürlistrasse 8 - CH-8344 Bäretswil Phone +41 43 833 43 43 - Fax +41 43 833 43 49 www.weka-ag.ch; info@weka-ag.ch

<sup>\*</sup> Versions with protection tube (damping tube) on request

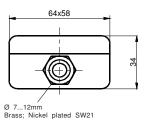


## Electrical connection XM-800E (3-wire)

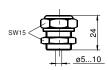
## · S Plug connector



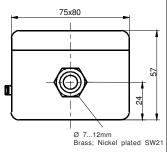
## K6 Junction box



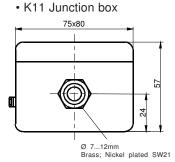
#### · P Cable gland



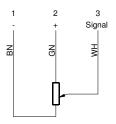
K11 Junction box



Electrical connection XT-800E (2-wire)



# Wiring diagram XM-800E with voltage signal



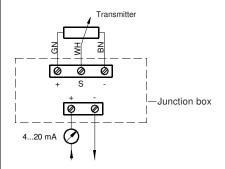
### Note

Because of the internal wiring of the transmitter, the output voltage and not the transmitter resistance has to be measured when a test is taken.

#### **Function**

Operation of the transmitter in connection with signal processing units; In this mode of operation voltage supply is provided by the processing units. Operation of the transmitter in connection with other signal processing units: 10...24 V DC, stabilized.

## Wiring diagram XT-800E with current signal



# **Function**

The mode of operation of the transmitter XT-800E is basically the same as the mode of operation of the XM-800E. The XT-800E provides an output signal of 4...20 mA (2-wire technique; current sink) not a voltage. The same technical data is valid for mounting elements, floats and dimensions as for the transmitter XM-800E. The electrical wiring is made via the junction box which houses the signal converter.

# Technical data

Media temperature Supply voltage Internal resistance Enclosure depending on float 10...24 V DC 700  $\Omega$  ...2800  $\Omega$  IP 65

#### Technical data

Ambient temperature 0 °C...60 °C Supply voltage 10...40 V DC

Output signal 4...20 mA; current sink

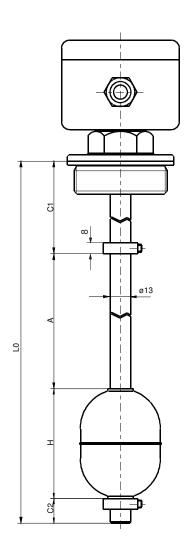
Max. load  $100 \Omega (10 \text{ V})$ 

1.2 kΩ (40 V)

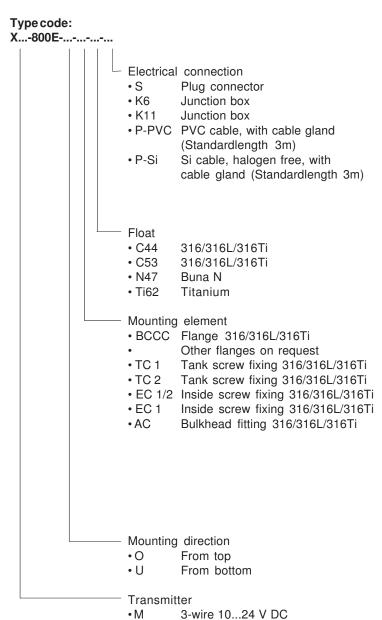
Max. current 20 mA Enclosure IP 65







## Order data



#### **Dimensions**

| LO | Mounting length (LO max. = 3000 mm)    |
|----|--|
| Λ. | Indication langth (float displacement) |

A Indication length (float displacement)

C1 Upper deadline

C2 Lower deadline min. 10 mm

H Float height

LO = A + C1 + C2 + H

For versions with an upper set collar:

C1 = minimum measure\* + set collar thickness (8mm)

# Typical order data XM-800E-O-TC2-C53-K11 (example)

LO Mounting length 740 mm

A Indication length 600 mm

C1 Upper deadline 60 mm

C2 Lower deadline 10 mm

O Top mounting

TC 2 Tank screw 2" 316/316L/316Ti

C53 Float H=70 mm

<sup>\*</sup> minimum measure see below mounting elements