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Bi-stable reed	General information about bi-stable reed-switch type level transmitters	5

WEKA transmit	WEKA transmitters: Resistant output or current supplied voltage output (3-wire)					
Transmitter	Media temperature	Connection				
<u>29710</u>	-50°C +150°C	Cable, shielded	6			
29710-W	-50°C +350°C	Cable	7			

WEKA transmit	VEKA transmitters: Current output 420mA (2-wire)					
Transmitter	Media temperature	Connection				
<u>31967</u>	-50°C +150°C	Cable, shielded	8			
31967-W	-50°C +250°C	Cable, halogen-free	9			
31967-K	-50°C +150°C	Terminal box	10			
31967-KST	-50°C +150°C	Plug-in connector	11			

WEKA transm	WEKA transmitters for hazardous areas: Intrinsically safe (Ex i)					
Resistant out	Resistant output, current supplied voltage output (3-wire) or current output 4…20mA (2-wire)					
Transmitter		Media temperature	Connection		Marking	
29710-NI	<b>(C_)</b>	-50°C +150°C	Cable, halogen-free	$\bigcirc$	II 2 G Ex ia IIC T4 Gb II 2 D Ex ia IIIC T115°C	12
32607-NI		-50°C +150°C	Cable, halogen-free	$\bigcirc$	II 2 G Ex ia IIC T4 Gb II 2 D Ex ia IIIC T115°C	14

WEKA transmitter	WEKA transmitters for hazardous areas: Flameproof enclosures (Ex d)					
Resistant output,	Resistant output, current supplied voltage output (3-wire) or current output 4…20mA (2-wire)					
Transmitter	Media temperature	Connection		Marking		
29710-ND	-50°C +150°C	Cable, halogen-free	$\bigcirc$	II 2 G Ex db IIC T6 Gb II 2 D Ex tb IIIC T85°C Db	16	
32608-ND	-50°C +150°C	Cable, halogen-free	$\bigcirc$	II 2 G Ex db IIC T6 Gb II 2 D Ex tb IIIC T85°C Db	18	

MEKA (		F	TM		
	rs for use with HART <sup>®</sup> , Profibus PA <sup>®</sup>	or Foundation Fieldbus	™ converter module interta	ce	
420mA current	output or resistance output				
	W-14.				l
	WEKA transmitters with resistant		• •		
Transmitter	Media temperature Coi	nnection	Protection class	Certificate	
<u>29710-R</u>	-50°C +150°C Cal	ble, shielded	Non-hazardous	-	20
29710-R-NI	-50°C +150°C Cal	ble, halogen-free 🕜	Exi	see 29710-NI	21
29710-R-W	-50°C +350°C Cal	ole	Non-hazardous	-	22
29710-R-ND	-50°C +150°C Cal	ble, halogen-free	Ex d	see 29710-ND	23
	Differenz to 29710, 29710-NI, 2971	0-W and 29710_ND is only	y the entended measuring len	ngth Mel.	
			-		
420mA converte	er with diagnostic functions, ready t	o connect, mounted in ju	ınction box		
Converter	Description		Compatible transmitters		
SC-10 45755	420mA converter in IP65 metal er	nclosure	29710-xx		24
HART® converter,	ready to connect, mounted in junct	ion box			
Converter	Description		Compatible transmitters		
HART 37383	HART® converter in IP65 metal enc	losure	29710-R and 29710-R-W		25
HART 40038	HART® converter in IP65 metal enc	losure with digital display	29710-R and 29710-R-W		26
HART 37384	HART® converter - Intrinsically safe	•	29710-R-NI and 29710-R-	W	27
HART 38021	HART® converter - Flameproof encl	osures	29710-R-ND		28
Profibus PA® and	l Foundation Fieldbus™ converter,	ready to connect, mount	ed in junction box		
Converter	Description	,,	Compatible transmitters		
		1505			

Profibus PA a	Profibus PA and Poundation Fieldbus ··· converter, ready to connect, mounted in junction box					
Converter	Description	Compatible transmitters				
PA+FF 40268	Profibus PA® and FF™ converter in IP65 metal enclosure	29710-R and 29710-R-W	29			





Classification of hazardous zones and marking of equipment Extract of standard of simple electrical apparatus

03.07.2017/Ot

30 31



# Type code

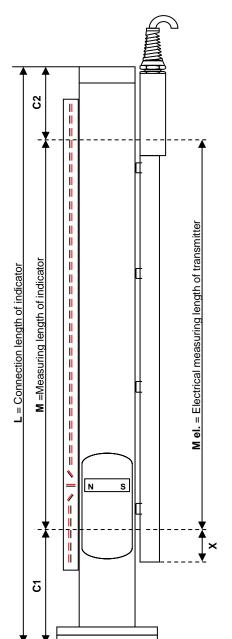
Type of transmitter  3-wire: resistant output or current supplied voltage output 2-wire: A20mA current output, current sink 2-wire: Intrinsically safe Ex ia; 420mA current output, current sink 32607 2-wire: Flameproof enclosures Ex d, 420mA current output, current sink 32608  Specialities Standard With resistant output for HART®, Profibus PA® and Foundation Fieldbus™ 29710 R Transmitter with bi-stable reed switch at the top end  Execution Standard for high media temperature with terminal box with plug connector Intrinsically safe Ex ia Flameproof enclosures, Ex id  Size of resistance 10 Ohm per step (not applicable for NI/ND)  Resolution  Smm all 05 1007  29710  29710  29710  31967  K  W  W  W  W  W  W  W  W  W  W  W  W					0	10
3-wire: resistant output or current supplied voltage output 2-wire: 420mA current output, current sink 2-wire: Intrinsically safe Ex ia; 420mA current output, current sink 3 3967 2-wire: Flameproof enclosures Ex d, 420mA current output, current sink 3 32607 2-wire: Flameproof enclosures Ex d, 420mA current output, current sink 3 32608  Specialities Standard With resistant output for HART®, Profibus PA® and Foundation Fieldbus™ Transmitter with bi-stable reed switch at the top end  Execution Standard for high media temperature with terminal box with plug connector Intrinsically safe Ex ia 29710 / 31967 With reminal box Size of resistance 10 Ohm per step (not applicable for NI/ND)  Resolution  Smm  all  05		available for:	index:			
2-wire: 420mA current output, current sink 2-wire: Intrinsically safe Ex ia; 420mA current output, current sink 2-wire: Intrinsically safe Ex ia; 420mA current output, current sink 32607 2-wire: Flameproof enclosures Ex d, 420mA current output, current sink 32608  Specialities Standard With resistant output for HART®, Profibus PA® and Foundation Fieldbus™ Transmitter with bi-stable reed switch at the top end  Execution Standard for high media temperature with terminal box with plug connector Intrinsically safe Ex ia Flameproof enclosures, Ex id  Size of resistance 10 Ohm per step (not applicable for NI/ND)  Resolution  Smm  all  05	Type of transmitter	•	. <b>–</b>	_		
2-wire: Intrinsically safe Ex ia; 420mA current output, current sink 2-wire: Flameproof enclosures Ex d, 420mA current output, current sink  Specialities Standard With resistant output for HART®, Profibus PA® and Foundation Fieldbus™ Transmitter with bi-stable reed switch at the top end  Execution Standard for high media temperature with terminal box with plug connector Intrinsically safe Ex ia Flameproof enclosures, Ex id  Size of resistance 10 Ohm per step (not applicable for NI/ND)  Resolution  Smm  all  32607 32608  32608  32608  No marking 29710 / 31967 R W with plug 29710 / 31967 KST 29710 / 32607 NI 29710 / 32608 ND  Resolution 5mm	3-wire: resistant output or current supplied voltage output		29710			
2-wire: Flameproof enclosures Ex d, 420mA current output, current sink  Specialities Standard With resistant output for HART®, Profibus PA® and Foundation Fieldbus™ Transmitter with bi-stable reed switch at the top end  Execution Standard for high media temperature with terminal box with plug connector Intrinsically safe Ex ia Flameproof enclosures, Ex id  Size of resistance 10 Ohm per step (not applicable for NI/ND)  Resolution  Smm  all  05	2-wire: 420mA current output, current sink		31967			
Specialities Standard With resistant output for HART®, Profibus PA® and Foundation Fieldbus™ Transmitter with bi-stable reed switch at the top end  Execution Standard for high media temperature with terminal box with plug connector Intrinsically safe Ex ia Flameproof enclosures, Ex id  Size of resistance 10 Ohm per step (not applicable for NI/ND)  Resolution  Smm  Ino marking 29710 / 31967 R W W 31967 KST 19710 / 31967 W W 29710 / 31967 NI 29710 / 32607 NI 29710 / 32608 ND  Resolution  all 010	2-wire: Intrinsically safe Ex ia; 420mA current output, current sink		32607			
Standard With resistant output for HART®, Profibus PA® and Foundation Fieldbus™ Transmitter with bi-stable reed switch at the top end  Execution Standard for high media temperature with terminal box with plug connector Intrinsically safe Ex ia Flameproof enclosures, Ex id  Size of resistance 10 Ohm per step (not applicable for NI/ND)  Resolution  Standard  29710 / 31967 R  29710 / 31967 W  31967 KST  29710 / 32607 NI  29710 / 32608 ND  Resolution  all 010	2-wire: Flameproof enclosures Ex d, 420mA current output, current sink		32608			
Standard With resistant output for HART®, Profibus PA® and Foundation Fieldbus™ Transmitter with bi-stable reed switch at the top end  Execution Standard for high media temperature with terminal box with plug connector Intrinsically safe Ex ia Flameproof enclosures, Ex id  Size of resistance 10 Ohm per step (not applicable for NI/ND)  Resolution  Standard 29710 / 31967 R 31967 K 31967 KST 29710 / 32607 NI 29710 / 32608 ND  Resolution  all 010	Specialities		_			
With resistant output for HART®, Profibus PA® and Foundation Fieldbus™  Transmitter with bi-stable reed switch at the top end  Execution  Standard for high media temperature with terminal box with plug connector 31967 KST Intrinsically safe Ex ia 29710 / 32607 NI Flameproof enclosures, Ex id 29710 / 32608 ND  Size of resistance  10 Ohm per step (not applicable for NI/ND)  Resolution  5mm  29710 R 29710 R 29710 / 31967 BI  no marking 29710 / 31967 KS  W 31967 KST 29710 / 32607 NI 29710 / 32608 ND	·		no markina	1		
Transmitter with bi-stable reed switch at the top end  Execution  Standard for high media temperature with terminal box with plug connector Intrinsically safe Ex ia Flameproof enclosures, Ex id  Size of resistance 10 Ohm per step (not applicable for NI/ND)  Resolution  5mm  Standard	With resistant output for HART®, Profibus PA® and Foundation Fieldbus™	29710				
Standard for high media temperature with terminal box with plug connector Intrinsically safe Ex ia Flameproof enclosures, Ex id  Size of resistance 10 Ohm per step (not applicable for NI/ND)  Resolution 5mm    no marking   NV   W   W   W   W   W   W   W   W   W	•	29710 / 31967	ВІ			
for high media temperature  with terminal box  with plug connector  Intrinsically safe Ex ia  Flameproof enclosures, Ex id  Size of resistance  10 Ohm per step (not applicable for NI/ND)  Resolution  5mm  29710 / 31967  K  29710 / 32607  NI  29710 / 32608  ND  all  010	Execution		_			
for high media temperature  with terminal box  with plug connector  Intrinsically safe Ex ia  Flameproof enclosures, Ex id  Size of resistance  10 Ohm per step (not applicable for NI/ND)  Resolution  5mm  29710 / 31967  K  29710 / 32607  NI  29710 / 32608  ND  all  010	Standard		no marking			
with plug connector Intrinsically safe Ex ia Intrinsically safe Ex is I	for high media temperature	29710 / 31967	_			
Intrinsically safe Ex ia Flameproof enclosures, Ex id  Size of resistance 10 Ohm per step (not applicable for NI/ND)  Resolution 5mm  all  010  NI 29710 / 32607 NI 29710 / 32608 ND  All  010	with terminal box	31967	K			
Intrinsically safe Ex ia  Flameproof enclosures, Ex id  Size of resistance 10 Ohm per step (not applicable for NI/ND)  Resolution 5mm  all  29710 / 32607 NI 29710 / 32608 ND  Intrinsically safe Ex ia 29710 / 32607 NI 29710 / 32608 ND  Intrinsically safe Ex ia 29710 / 32607 NI 29710 / 32608 ND  Intrinsically safe Ex ia 29710 / 32607 NI 29710 / 32608 ND  Intrinsically safe Ex ia 29710 / 32607 NI 29710 / 32608 ND  Intrinsically safe Ex ia 29710 / 32607 NI 29710 / 32608 ND  Intrinsically safe Ex ia 29710 / 32607 NI 29710 / 32608 ND  Intrinsically safe Ex ia 29710 / 32607 NI 29710 / 32608 ND  Intrinsically safe Ex ia 29710 / 32607 NI 29710 / 32608 ND  Intrinsically safe Ex ia 29710 / 32607 NI 29710 / 32608 ND	with plug connector	31967	KST			
Flameproof enclosures, Ex id  29710 / 32608 ND  Size of resistance 10 Ohm per step (not applicable for NI/ND)  Resolution 5mm all 05	, 3	29710 / 32607	NI			
10 Ohm per step (not applicable for NI/ND)  Resolution 5mm  all  010	•	29710 / 32608	ND			
Resolution all 05	Size of resistance		_			
5mm all 05	10 Ohm per step (not applicable for NI/ND)	all	010			
5mm all 05	Resolution		_			
		l all	05	1		

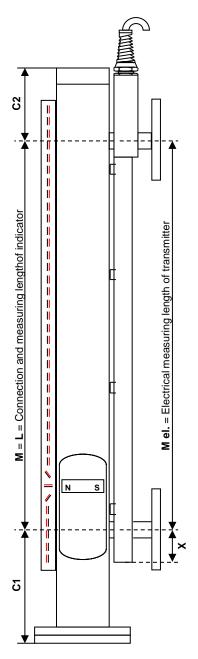


# Transmitters for WEKA Magnetic Level Indicators Selection and Installation Instructions

#### **Level Indicator A-version**

#### Level Indicator K-version





Terminology: L= Length between process connections Initiating point of transmitter M = Measuring length (indication length) of level indicator M el. = Measuring length of transmitter 10 mm resolution -> X = 65 mmBottom float extension C1 =5 mm resolution -> X = 30 mmC2 = Top float extension 29710-R-xx version -> see datasheet

Visual level indicators version -A and -K are recommended for most applications.

Visual level indicators version -B and -O may require special dimensions and should be confirmed by WEKA before ordering.

**Transmitter length:** Type -K and -O magnetic level indicators:

M el. = M = L or M el. = according to customer order (<M)

Type -A and -B magnetic level indicators:

M el. = M or M el. = according to customer order (<M)

Note: When M el. < M, then a bi-stable reed switch is necessary.

For transmitters type 29710-R-x-010-xx M el. must be > M.



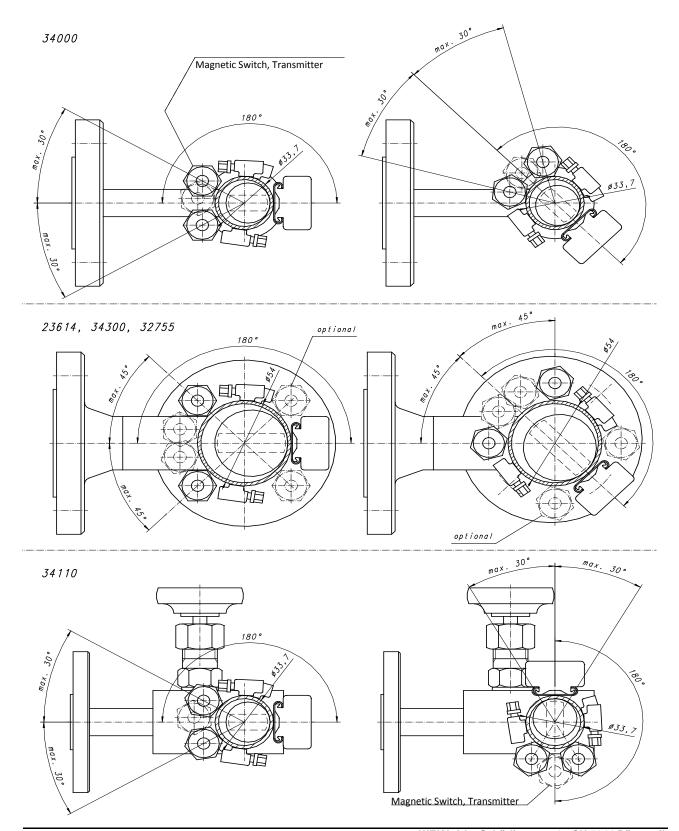
# Installation Instructions (20010501) Transmitters for WEKA Visual Level Indicators

Mounting

Normal: Installation 180 °C opposite of the indication rail with the permitted tolerance according to the tube diameter (refer to layout below)

Cable exit upwards.

Variation: Mounting the Transmitter adjacent to the indication rail except for Smartline. Cable exit upwards.





# Transmitters with high-limit bi-stable reed switches Installation and initial set-up

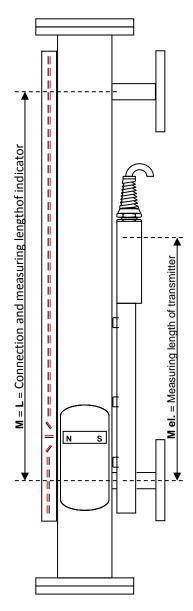


Figure 1

Identification Type XXXXX-Bi-xx-010-xx

**Example 31967-Bi-W-**010-05

#### Principles of operation:

The permanent magnet inside the float activates the reed switches of the transmitter depending on the vertical position of the float. This results in an electrical signal output proportional to the level of liquid in the indicator's float chamber.

If the float rises above the transmitter's measuring range (M el.), the value of the electrical signal output will jump to 115% of the total measuring range. This over-limit value of the signal will remain constant for any level above the total measuring range (M el.). See figure 2.

Since the over-limit output signal represents a non-defined level, a second high-limit bi-stable reed switch can be fitted.

This bi-stable reed switch closes when the south pole of the float's magnet reaches the high-limit level and remains closed while the float is at any level above this limit. It opens again when the float drops bellow this limit again. See figure 2.

#### Possible error condition:

If the bi-stable reed switch is closed due to any other reasons such as during transport, or forced by an external magnetic field, the output signal will be incorrect. See Figure 3.

#### Corrective actions:

- Install the transmitter module 180° opposite to the indication rail. See Installation Instructions, datasheet 20010501.
- OR fill the vessel on which the level indicator is installed so that the float rises above the bi-stable reed switch. Empty the vessel, so the bi-stable reed switch is operated through one complete close-open cycle.
- OR pass a permanent bar magnet with its south pole pointing towards the transmitter downwards from top to bottom over the bi-stable reed switch and that the switch opens

As a result the level transmitter will give the correct output signal. See Figure 2.

# Signal output with correctly adjusted transmitter

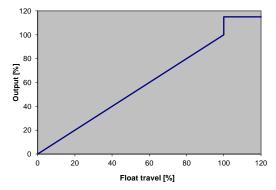


Figure 2

# Faultive signal output with closed bi-stable reed-switch

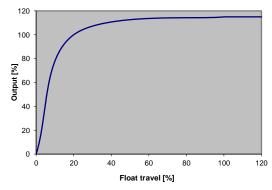
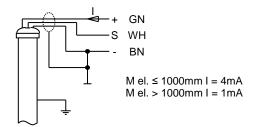


Figure 3

## **Transmitter 3-Wire** Standard

#### Type 29710-010-xx

#### **External electrical connections**

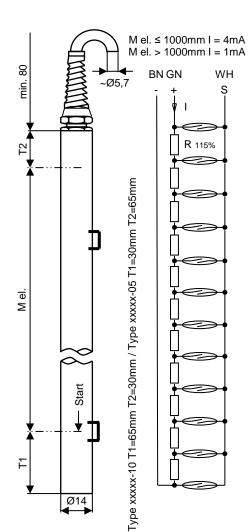


Description: Transmitter for use with WEKA Visual Level Indicators media temperature ≤ 150°C

The transmitter is mounted outside of the float chamber opposite to the indication rail (see datasheet 20010501). The magnet inside the float activates the reed switches in the transmitter, depending on the level of liquid in the float chamber, thereby changing the effective value of a resistance network. This converts a current input into a variable voltage output signal that can be fed directly to a remote display or recording instrument. If the liquid level rises above the measuring range of the transmitter (30mm) the output signal jumps to 115% and remains on that limit.

Product code: 29710-010-10 10mm resolution For details see page 2 29710-010-05 5mm resolution M el. = Measuring length in mm

**Dimensions** Internal circuit



29710-010-10 29710-010-<u>05</u> Resolution 10mm 5mm

Ø 14 / 10 Ø 17 / 14 Transmitter housing tube dia.

Measuring length "M el." 200mm (min.) to 4000mm (max.) Longer M el. available with types 34067, 34167, and 34267 (more piece design)

Supply current M el. ≤ 1000mm I = 4mA M el. > 1000mm I = 1mA Signal output

100 80 Output [%] 60 40 20 100

Float travel [%]

With R =  $10\Omega$  and I = 1mA10mV per step (1cm)

With R =  $10\Omega$  and I = 4mA40mV per step (1cm)

#### Operating temperature

Media temperature -50°C ... +150°C Ambient temperature (Ta) -20°C ... +50°C

IP68 - 10bar (EN60529) **Enclosure** 

#### Materials

Type label

Housing tube Cable gland - Seal

Cable (Standard 5m)

PA: with bend protection, grey Perbunan (NBR)

Stainless steel 316 / 316L

PVC: grey, 3 x 0.34mm<sup>2</sup>, Ø ~ 5.7mm, shielded, largely resistant to oils/petroleum

Polyester: silver, black printing

#### **Fixation**

When ordering level indicators with transmitters, hose clamps are included.

When ordering transmitters as spare parts, hose clamps are never included and must be ordered seperately.

In case of ordering hose clamps pipe size must be indicated:

For pipe diameter 30...40mm 80648 Part no For pipe diameter 40...57mm and 57...80mm Part no. 84043

Note

Please read the instructions in our datasheet 20010501 before performing installation.

The cable shielding is not connected with the transmitter housing. This connection should be effected by the user.

The transmitter can be used as a resistor network only when leads WH and BN or WH and GN are connected.

# **Transmitter 3-Wire** high Temperature

#### Type 29710-W-010-xx

#### **External electrical connections**

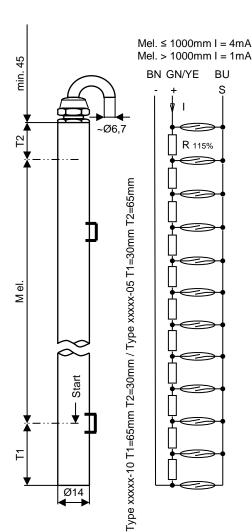
GN/YF BU Mel. ≤ 1000mm I = 4mA Mel. > 1000mm I = 1mABN

Description: Transmitter for use with WEKA Visual Level Indicators media temperature ≤ 350°C

The transmitter is mounted outside of the float chamber opposite to the indication rail (see datasheet 20010501). The magnet inside the float activates the reed switches in the transmitter, depending on the level of liquid in the float chamber, thereby changing the effective value of a resistance network. This converts a current input into a variable voltage output signal that can be fed directly to a remote display or recording instrument. If the liquid level rises above the measuring range of the transmitter (30mm) the output signal jumps to 115% and remains on that limit.

Product code: 29710-W-010-10 10mm resolution For details see page 2 29710-W-010-05 5mm resolution M el. = Measuring length in mm

**Dimensions** Internal circuit



29710-W-010-10 29710-W-010-<u>05</u>

Resolution 10mm 5mm

Ø 14 / 10 Ø 17 / 14 Transmitter housing tube dia.

Measuring length "M el." 200mm (min.) to 4000mm (max.) Longer M el. available with types 34067, 34167, and 34267 (more piece design)

Supply current

M el. ≤ 1000mm I = 4mA M el. > 1000mm I = 1mA

#### Signal output

- With R =  $10\Omega$  and I = 1mA10mV per step (1cm)
- With R =  $10\Omega$  and I = 4mA40mV per step (1cm)

## Operating temperature

Media temperature Ambient temperature (Ta)

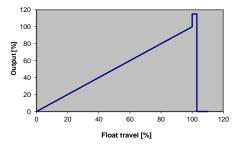
IP68 - 10bar (EN60529) **Enclosure** 

Materials

Housing tube Cable gland - Seal

Cable (Standard 5m)

Type label



-50°C ... +350°C

-20°C ... +50°C

Stainless steel 316 / 316L Brass: nickel plated FKM / Fluoroelastomere

Silicone: red,  $3 \times 0.75 \text{mm}^2$ ,  $\emptyset \sim 6.7 \text{mm}$ ,

halogen-free,

largely resistant to oils/petroleum products

Polyester: silver, black printing

#### **Fixation**

When ordering level indicators with transmitters, hose clamps are included.

When ordering transmitters as spare parts, hose clamps are never included and must be ordered seperately. In case of ordering hose clamps pipe size must be indicated:

30...40mm Part no

For pipe diameter 80648 For pipe diameter 40...57mm and 57...80mm Part no. 84043

Note

Please read the instructions in our datasheet 20010501 before performing installation.

The transmitter can be used as a resistor network only when leads BU and BN or BU and GN/YE are connected.

Phone +41 43 833 43 43 - Fax +41 43 833 43 49 - info@weka-ag.ch - www.weka-ag.ch

8

min.

2

M el

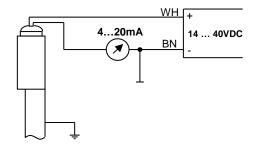
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Ø17

## **Transmitter 2-Wire** Standard

#### Type 31967-010-xx

#### **External electrical connections**



Ø6,2

Type xxxxx-10 T1=65mm T2=30mm / Type xxxxx-05 T1=30mm T2=65mm

Internal circuit

WH

4...20mA

Converter

BN

Description Transmitter, 4...20mA current output for use with **WEKA Visual Level Indicators media** temperature ≤ 150°C

The transmitter is mounted outside of the float chamber opposite to the indication rail (see datasheet 20010501). The magnet inside the float activates the reed switches in the transmitter, depending on the level of liquid in the float chamber, thereby changing the effective value of a resistance network. The resulting voltage output is converted by an internal electronic circuit to a 4...20mA signal. If the liquid level rises above the measuring range of the transmitter (30 mm) the output signal jumps to 115% (ca. 22,5mA) and remains on that limit.

Product code: 31967-010-10 10mm resolution For details see page 2 31967-010-05 5mm resolution M el. = Measuring length in mm

> 31967-010-10 31967-010-05

Resolution 10mm 5mm

Transmitter housing tube dia. Ø 14 / 10 Ø 17 / 14

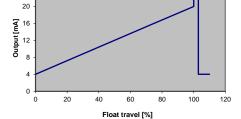
24

Measuring length "M el." 200mm (min.) to 4000mm (max.) Longer M el. available with types 34067, 34167, and 34267 (more piece design)

#### Signal output

4...20mA current loop

#### Loop supply voltage 14 ... 40VDC



# Operating temperature

Media temperature Ambient temperature (Ta)

#### **Enclosure**

#### -50°C ... +150°C -20°C ... +50°C

#### IP68 - 10bar (EN60529)

#### Materials

Housing tube Cable gland

- Seal

Cable (Standard 5m)

Stainless steel 316 / 316L PA: with bend protection, grey

Perbunan (NBR)

PVC: grey,  $2 \times 0.75 \text{mm}^2$ ,  $\emptyset \sim 6.2 \text{mm}$ ,

shielded,

largely resistant to oils/petroleum products

1100

1300

Polyester: silver, black printing

700

900

# Type label

#### **Output load** max. $100\Omega$ at 14VDCmax. 1.4KΩ at 40VDC

Supply voltage [VDC] 26 22

## **Fixation**

Ø14

When ordering level indicators with transmitters, hose clamps are included.

When ordering transmitters as spare parts, hose clamps are never included and must be ordered seperately. In case of ordering hose clamps pipe size must be indicated:

For pipe diameter 30...40mm Part no 80648 For pipe diameter 40...57mm and 57...80mm Part no. 84043

#### Note

Please read the instructions in our datasheet 20010501 before performing installation.

9

mi.

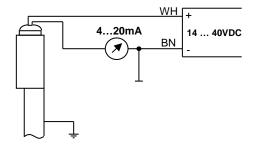
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≥

# **Transmitter 2-Wire** high Temperature

#### Type 31967-W-010-xx

#### **External electrical connections**



Ø5,4

Ø17

Start

Ø14

Type xxxxx-10 T1=65mm T2=30mm / Type xxxxx-05 T1=30mm T2=65mm

Internal circuit

WH

4...20mA

Converter

BN

Description: Transmitter, 4...20mA current output for use with **WEKA Visual Level Indicators media** 

temperature ≤ 250°C

The transmitter is mounted outside of the float chamber opposite to the indication rail (see datasheet 20010501). The magnet inside the float activates the reed switches in the transmitter, depending on the level of liquid in the float chamber, thereby changing the effective value of a resistance network. The resulting voltage output is converted by an internal electronic circuit to a 4...20mA signal. If the liquid level rises above the measuring range of the transmitter (30 mm) the output signal jumps to 115% (ca. 22,5mA) and remains on that limit.

Product code: 31967-W-010-10 10mm resolution For details see page 2 31967-W-010-05 5mm resolution M el. = Measuring length in mm

> 31967-W-010-10 31967-W-010-05

Resolution 10mm 5mm

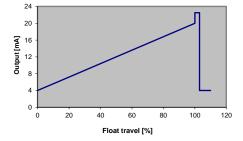
Transmitter housing tube dia. Ø 14 / 10 Ø 17 / 14

Measuring length "M el." 200mm (min.) to 4000mm (max.) Longer M el. available with types 34067, 34167, and 34267 (more piece design)

#### Signal output

4...20mA current loop

#### Loop supply voltage 14 ... 40VDC



-50°C ... +250°C

-20°C ... +50°C

Stainless steel 316 / 316L

Brass: nickel plated FKM / Fluoroelastomere

Operating temperature Media temperature Ambient temperature (Ta)

**Enclosure** IP68 - 10bar (EN60529)

#### Materials

Housing tube Cable gland - Seal

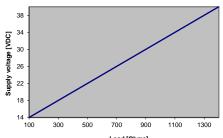
Cable (Standard 5m)

Silicone: red;  $2 \times 0.5 \text{mm}^2$ ,  $\emptyset \sim 5.4 \text{mm}$ , halogen-free, largely resistant to oils/petroleum products

Type label

#### **Output load**

max. 100Ω at 14VDC max. 1.4KΩ at 40VDC



Polyester: silver, black printing

#### **Fixation**

When ordering level indicators with transmitters, hose clamps are included.

When ordering transmitters as spare parts, hose clamps are never included and must be ordered seperately. In case of ordering hose clamps pipe size must be indicated:

For pipe diameter 30...40mm Part no 80648 For pipe diameter 40...57mm and 57...80mm Part no. 84043

Note

Please read the instructions in our datasheet 20010501 before performing installation.



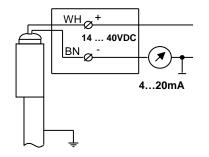
50

Ø17

# **Transmitter 2-Wire** with Terminal Box Connections

#### Type 31967-K-010-xx

#### **External electrical connections**



Internal circuit

4...20mA WH

Converter

BN

Description: Transmitter, 4...20mA current output and terminal box connections for use with WEKA Visual Level

> Indicators media temperature ≤ 150°C

The transmitter is mounted outside of the float chamber opposite to the indication rail (see datasheet 20010501). The magnet inside the float activates the reed switches in the transmitter, depending on the level of liquid in the float chamber, thereby changing the effective value of a resistance network. The resulting voltage output is converted by an internal electronic circuit to a 4...20mA signal. If the liquid level rises above the measuring range of the transmitter (30 mm) the output signal jumps to 115% (ca. 22,5mA) and remains on that limit.

Product code: 31967-K-010-10 10mm resolution For details see page 2 31967-K-010-05 5mm resolution M el. = Measuring length in mm

> 31967-K-010-10 31967-K-010-<u>05</u>

Resolution 10mm 5mm

Ø 14 / 10 Ø 17 / 14 Transmitter housing tube dia.

200mm (min.) to 4000mm (max.) Measuring length "M el." Longer M el. available with types 34067, 34167, and 34267 (more piece design)

Signal output

4...20mA current loop

Loop supply voltage 14 ... 40VDC

20 Output [mA] 12 40 60 100 120 80 Float travel [%]

#### Operating temperature

Media temperature Ambient temperature (Ta)

IP65 (EN60529)

**Enclosure** 

#### Materials

Housing tube Terminal box Cable gland

- Cable compatibility

- Seal Type label

Ø 4...6.5mm, max. 2 x 0.5mm2 Perbunan (NBR)

-50°C ... +150°C

-20°C ... +50°C

Polyester: silver, black printing

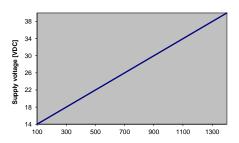
Brass: nickel plated, M12 x 1.5

Alu. DIN1725: unpainted, 45 x 50 x 30mm

Stainless steel 316 / 316L

#### **Output load**

max.  $100\Omega$  at 14VDCmax. 1.4KΩ at 40VDC



#### **Fixation**

Ξ

M el

When ordering level indicators with transmitters, hose clamps are included.

Type xxxxx-10 T1=65mm T2=30mm / Type xxxxx-05 T1=30mm T2=65mm

Start

Ø14

When ordering transmitters as spare parts, hose clamps are never included and must be ordered seperately. Load [Ohms] In case of ordering hose clamps pipe size must be indicated:

For pipe diameter 30...40mm Part no 80648 For pipe diameter 40...57mm and 57...80mm Part no. 84043

#### Note

Please read the instructions in our datasheet 20010501 before performing installation.

Terminal box included.

8

min.

M ei

Ø6...8mm

Ø17

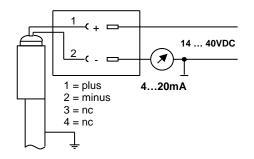
Start

Ø14

# **Transmitter 2-Wire** with Plug-in Connector

#### Type 31967-KST-010-xx

#### External electrical connections



Internal circuit

4...20mA

Converter

Description: Transmitter, 4...20mA current output and plug-in connector for use with WEKA Visual Level Indicators

media temperature ≤ 150°C

The transmitter is mounted outside of the float chamber opposite to the indication rail (see datasheet 20010501). The magnet inside the float activates the reed switches in the transmitter, depending on the level of liquid in the float chamber, thereby changing the effective value of a resistance network. The resulting voltage output is converted by an internal electronic circuit to a 4...20mA signal. If the liquid level rises above the measuring range of the transmitter (30 mm) the output signal jumps to 115% (ca. 22,5mA) and remains on that limit.

Product code: For details see page 2

31967-KST-010-10 10mm resolution 31967-KST-010-05 5mm resolution M el. = Measuring length in mm

31967-KST-010-10 31967-KST-010-05

Resolution 10mm 5mm

Ø 14 / 10 Ø 17 / 14 Transmitter housing tube dia.

200mm (min.) to 4000mm (max.) Measuring length "M el." Longer M el. available with types 34067, 34167, and 34267 (more piece design)

Signal output

4...20mA current loop

Loop supply voltage 14 ... 40VDC

20 Output [mA] 16 12 100 120 Float travel [%]

Operating temperature

Media temperature Ambient temperature (Ta)

-20°C ... +50°C

**Enclosure** 

IP67 (EN60529) in plugged configuration

Materials

Housing tube Connector body

- Contacts

- Cable compatibility

- Seal

Type label

Stainless steel 316 / 316L CuZn alloy: matt chrome-plated

4-pin, soldered, CuZn alloy, gold-plated  $\emptyset$  6...8mm, Conductors = 1mm<sup>2</sup> max.

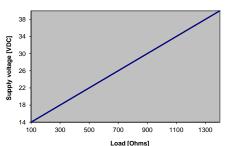
Perbunan (NBR)

-50°C ... +150°C

Polyester: silver, black printing



max.  $100\Omega$  at 14VDCmax. 1.4KΩ at 40VDC



#### **Fixation**

Ξ

When ordering level indicators with transmitters, hose clamps are included.

When ordering transmitters as spare parts, hose clamps are never included and must be ordered seperately. In case of ordering hose clamps pipe size must be indicated:

Type xxxxx-10 T1=65mm T2=30mm / Type xxxxx-05 T1=30mm T2=65mm

For pipe diameter 30...40mm Part no 80648 For pipe diameter 40...57mm and 57...80mm Part no. 84043

Note

Please read the instructions in our datasheet 20010501 before performing installation. Connector plug included.



# Transmitter 3-wire, intrinsically safe II 2 G Ex ia IIC T4 Gb II 2 D Ex ia IIIC T115°C

**Type 29710-NI-xx** 

**Function:** Intrinsically safe transmitter with ATEX/IECEx certificate for use with WEKA VLI for media temperature ≤ 150°C

The transmitter is mounted outside of the float chamber opposite to the indication rail (see datasheet 20010501).

The magnet inside the float activates the reed switches in the transmitter, depending on the level of liquid in the float chamber, thereby changing the effective value of a resistance network. This converts a current input into a variable voltage output signal that can be fed directly to a remote display or recording instrument.

If the liquid level rises above the measuring range of the transmitter the output signal jumps to 115% and remains on that limit.

This transmitter is compatible with Zones 1, 2, 21 and 22 for gas groups IIA, IIB, IIC, IIIA, IIIB and IIIC.

The transmitter must be connected with a certified energy limiting device (e.g. Zener barrier) installed in a safe area. This device guarantees the electrical limit values specified below, including the cable. The metal housing of the transmitter must be connected to protection ground.

Certificate



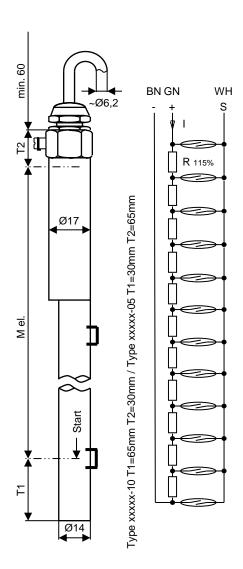


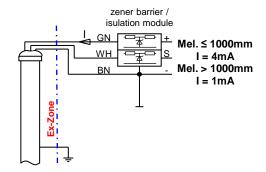
II 2 G Ex ia IIC T4 Gb II 2 D Ex ia IIIC T115°C Db **SEV 17 ATEX 0104 IECEx SEV 17.0001** 

**Dimensions** 

#### Internal circuit

#### **External electrical connections**





10mm resolution Product code: 29710-NI-10 For details see page 2 29710-NI-05 5mm resolution M el. = Measuring length in mm

> 29710-NI-10 29710-NI-05 10mm 5mm

Resolution Transmitter tube dia. Ø 14 / 10 Ø 17 / 14 Measuring length "M el." 200mm (min.) ... 4000mm (max.)

Supply current

M el. ≤ 1000mm I = 4mAM el. > 1000mm I = 1mA

Operating temperatures

Media temperature	Ambient temperature	Temperature class
-50°C+150°C	-50°C+50°C	T4 (115°C)

For dust explosion hazardous areas (D) the media temperature has to be considered instead of the surface temperature.

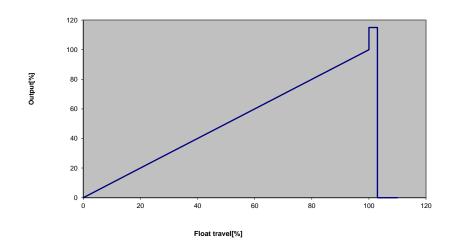
**Enclosure** IP68 - 10bar (EN60529)

#### Signal output

- with R = 10Ω and I = 1mA
   10mV per step (1cm)
- with R = 10Ω and I = 4mA 40mV per step (1cm)

For 29710-NI-10 one step = 1cm and for 29710-NI-05 one step = 5mm

For 29710-NI-10 one step = 1cm and for 29710-NI-05 one step = 5mm



#### Materials

Housing tube Stainless steel 316 / 316L Cable gland Brass, nickel-plated

- Seal PA / NBR

Type label Stainless steel, lasered

#### **Electrical limit values**

Ci≈ 0 Li≈ 0

Safety related limit values

#### Fixation

When ordering level indicators with transmitters, hose clamps are included.

When ordering transmitters as spare parts, hose clamps are never included and must be ordered seperately.

In case of ordering hose clamps pipe size must be indicated.

 For pipe diameter
 30...40mm
 P/O
 80648

 For pipe diameter
 40...57mm and 57...80mm
 P/O
 84043

#### Note

Please read the instructions in our datasheet 20010501 before performing installation.

This device is maintenancefree and repair work is prohibited.

The cable must be durably installed.

The relevant certificates are available at <a href="www.weka-ag.ch">www.weka-ag.ch</a> These information has to be considered additionally.



# Transmitter 2-wire, intrinsically safe II 2 G Ex ia IIC T4 Gb II 2 D Ex ia IIIC T115°C

**Type 32607-NI-xx** 

Function: Intrinsically safe transmitter with ATEX/IECEx certificate for use with WEKA VLI for media temperature ≤ 150°C

The transmitter is mounted outside of the float chamber opposite to the indication rail (see datasheet 20010501).

The magnet inside the float activates the reed switches in the transmitter, depending on the level of liquid in the float chamber, thereby changing the effective value of a resistance network. The resulting voltage output is converted by an internal electronic circuit to a 4...20mA signal.

If the liquid level rises above the measuring range of the transmitter the output signal jumps to 115% and remains on that limit. This transmitter is compatible with Zones 1, 2, 21 and 22 for gas groups IIA, IIB, IIC, IIIA, IIIB and IIIC.

The transmitter must be connected with a certified energy limiting device (e.g. Zener barrier) installed in a safe area. This device guarantees the electrical limit values specified below, including the cable. The metal housing of the transmitter must be connected to protection ground.

Certificate





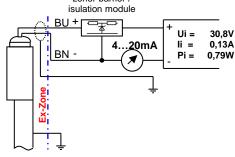
II 2 G Ex ia IIC T4 Gb II 2 D Ex ia IIIC T115°C Db SEV 17 ATEX 0104 IECEx SEV 17.0001

#### **Dimensions**

#### Internal circuit

# 4...20mA WH BN Converter C

## External electrical connections



Product code: 32607-NI-10 10mm resolution For details see page 2 32607-NI-05 5mm resolution

M el. = Measuring length in mm

 Resolution
 32607-NI-10
 32607-NI-05

 Transmitter tube dia.
 0 14 / 10
 0 17 / 14

 Measuring length "M el."
 200mm (min.) ... 4000mm (max.)

Supply voltage

14VDC ... 30VDC

Operating temperatures

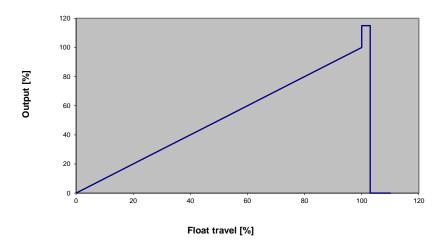
Media temperature	Ambient temperature	Temperature class
-50°C+150°C	-50°C+50°C	T4 (115°C)

For dust explosion hazardous areas (D) the media temperature has to be considered instead of the surface temperature.

Enclosure IP68 - 10bar (EN60529)

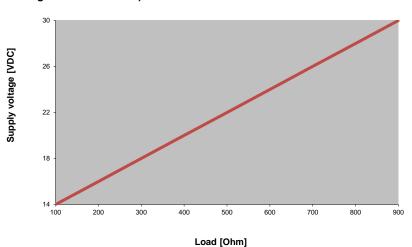
#### Signal output

4...20mA current loop



#### Output load (including energy limiting device and cables)

max. 100Ohm at 14VDC max. 900Ohm at 30VDC



#### Materials

Housing tube
Cable gland
- Seal
Cable

Stainless steel 316 / 316L Brass, nickel-plated PA / NBR



5m, Silicone, black 2 x 1,0mm2, Ø ~9,0mm, largely resistant to oils/petroleum products, halogen-free

shielded (standard)

Stainless steel, lasered

#### **Electrical limit values**

Umax = 31VDCImax = 25mA

Type label

#### Safety related limit values

 $\begin{array}{lll} \text{Ui} = & \text{max. } 30,8\text{V} \\ \text{Ii} = & \text{max. } 130\text{mA} \\ \text{Pi} = & \text{max. } 790\text{mW} \\ \text{Ci} \approx & \text{max. } 49\text{nF} \\ \text{Li} \approx & \text{0mH} \end{array}$ 

#### **Fixation**

When ordering level indicators with transmitters, hose clamps are included.

When ordering transmitters as spare parts, hose clamps are never included and must be ordered seperately.

In case of ordering hose clamps pipe size must be indicated.

 For pipe diameter
 30...40mm
 P/O
 80648

 For pipe diameter
 40...57mm and 57...80mm
 P/O
 84043

#### Note

Please read the instructions in our datasheet 20010501 before performing installation.

This device is maintenancefree and repair work is prohibited.

The cable must be durably installed.

The relevant certificates are available at <a href="www.weka-ag.ch">www.weka-ag.ch</a> These information has to be considered additionally.



# Transmitter 3-wire, flameproof enclosures II 2 G Ex db IIC T6 Gb II 2 D Ex tb IIIC T85°C Db

Type 29710-ND-xx

Function: Transmitter Ex d with ATEX/IECEx certificate for use with WEKA VLI for media temperature ≤ 150°C

The transmitter is mounted outside of the float chamber opposite to the indication rail (see datasheet 20010501).

The magnet inside the float activates the reed switches in the transmitter, depending on the level of liquid in the float chamber, thereby changing the effective value of a resistance network. This converts a current input into a variable voltage output signal that can be fed directly to a remote display or recording instrument.

If the liquid level rises above the measuring range of the transmitter the output signal jumps to 115% and remains on that limit.

This transmitter is compatible with Zones 1, 2, 21 and 22 for gas groups IIA, IIB, IIC, IIIA, IIIB and IIIC.

The metal housing of the transmitter must be connected to protection ground.

Certificate

**(** 1258

**(Ex)** 

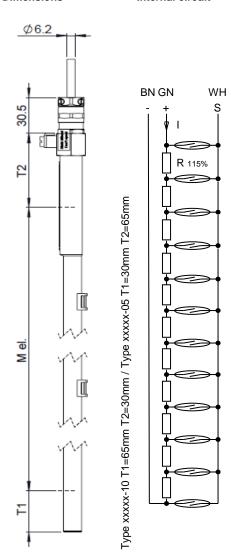
II 2 G Ex db IIC T6 Gb II 2 D Ex tb IIIC T85°C Db SEV 17 ATEX 0104 IECEx SEV 17.0001

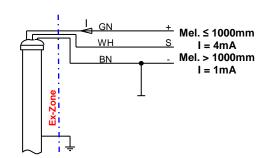
Temperature class resp. max. surface temperature refers to below mentioned table.

#### **Dimensions**

#### Internal circuit

#### **External electrical connections**





Product code:29710-ND-1010mm resolutionFor details see page 229710-ND-055mm resolution

M el. = Measuring length in mm

 Z9710-ND-10
 29710-ND-05

 Resolution
 10mm
 5mm

 Transmitter tube dia.
 Ø 14 / 10
 Ø 17 / 14

 Measuring length "M el."
 200mm (min.) ... 4000mm (max.)

Supply current

M el.  $\leq$  1000mm I = 4mA M el. > 1000mm I = 1mA

Operating temperatures

Media temperature	Ambient temperature	Temperature class
-50°C+150°C	-50°C+50°C	T4 / T105°C
-50°C+135°C	-50°C+50°C	T4 / T100°C
-50°C+100°C	-50°C+50°C	T5 / T95°C
-50°C+85°C	-50°C+50°C	T6 / T85°C

Phone +41 43 833 43 43 - Fax +41 43 833 43 49 - info@weka-ag.ch - www.weka-ag.ch

**Enclosure** 

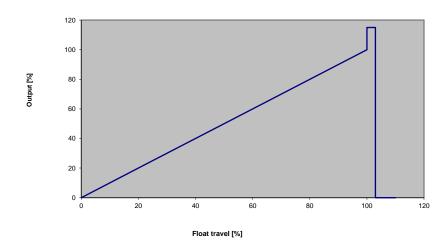
IP66 & IP68 - 10bar (EN60529)

#### Signal output

- with  $R = 10\Omega$  and I = 1mA10mV per step (1cm)
- with R =  $10\Omega$  and I = 4mA40mV per step (1cm)

For 29710-ND-10 one step = 1cm and for 29710-ND-05 one step = 5mm

For 29710-ND-10 one step = 1cm and for 29710-ND-05 one step = 5 mm



#### Materials

Housing tube Stainless steel 316 / 316L Cable gland Brass, nickel-plated - Seal PA / FPM

Cable (Standard 5m) Silicone, red, 3 x 0,5mm2, Ø ~6,2mm, largely resistant to oils/petroleum products, halogen-free

Type label Stainless steel, lasered

#### **Electrical limit values**

Umax = 15VDC Imax = 4mA

#### **Fixation**

When ordering level indicators with transmitters, hose clamps are included.

When ordering transmitters as spare parts, hose clamps are never included and must be ordered seperately.

In case of ordering hose clamps pipe size must be indicated.

30...40mm For pipe diameter P/O 80648 For pipe diameter 40...57mm and 57...80mm P/O 84043

#### Note

Please read the instructions in our datasheet 20010501 before performing installation.

This device is maintenancefree and repair work is prohibited.

The cable must be durably installed.

The relevant certificates are available at www.weka-ag.ch These information has to be considered additionally.



# Transmitter 2-wire, flameproof enclosure II 2 G Ex db IIC T6 Gb II 2 D Ex tb IIIC T85°C Db

**Type 32608-ND-xx** 

Function: Transmitter Ex d with ATEX/IECEx certificate for use with WEKA VLI for media temperature ≤ 150°C

The transmitter is mounted outside of the float chamber opposite to the indication rail (see datasheet 20010501).

The magnet inside the float activates the reed switches in the transmitter, depending on the level of liquid in the float chamber, thereby changing the effective value of a resistance network. The resulting voltage output is converted by an internal electronic circuit to a 4...20mA signal.

If the liquid level rises above the measuring range of the transmitter the output signal jumps to 115% and remains on that limit.

This transmitter is compatible with Zones 1, 2, 21 and 22 for gas groups IIA, IIB, IIC, IIIA, IIIB and IIIC.

The metal housing of the transmitter must be connected to protection ground.

Certificate

**(** 1258

**(Ex)** 

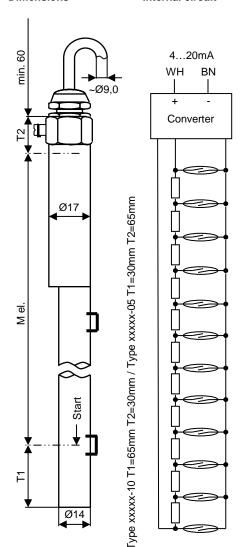
II 2 G Ex db IIC T6 Gb II 2 D Ex tb IIIC T85°C Db SEV 17 ATEX 0104 IECEx SEV 17.0001

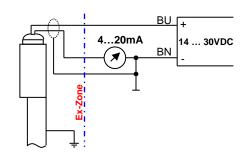
Temperature class resp. max. surface temperature refers to below mentioned table.

#### **Dimensions**

#### Internal circuit

#### **External electrical connections**





Product code:32608-ND-1010mm resolutionFor details see page 232608-ND-055mm resolution

 ${\bf M}$  el. = Measuring length in mm

 32608-ND-10
 32608-ND-05

 Resolution
 10mm
 5mm

 Transmitter tube dia.
 Ø 14 / 10
 Ø 17 / 14

 Measuring length "M el."
 200mm (min.) ... 4000mm (max.)

Supply voltage 14VDC ... 30VDC

Operating temperatures

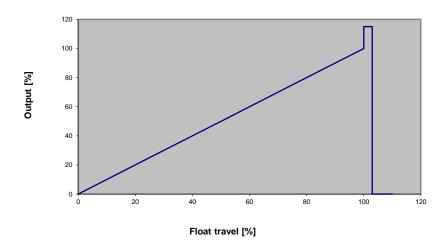
Media temperature	Ambient temperature	Temperature class
-50°C+150°C	-50°C+50°C	T4 / T105°C
-50°C+135°C	-50°C+50°C	T4 / T100°C
-50°C+100°C	-50°C+50°C	T5 / T95°C
-50°C+85°C	-50°C+50°C	T6 / T85°C

Enclosure

IP66 & IP68 - 10bar (EN60529)

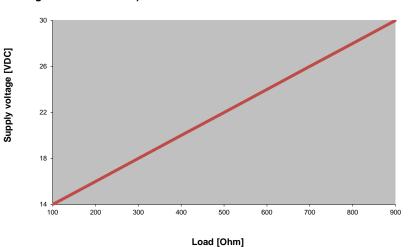
#### Signal output

4...20mA current loop



#### Output load (including energy limiting device and cables)

max. 1000hm at 14VDC max. 900Ohm at 30VDC



#### Materials

Housing tube Cable gland - Seal Cable

shielded (standard)

Stainless steel 316 / 316L Brass, nickel-plated PA / FPM

5m, Silicone, black 2 x 1,0mm2, Ø ~9,0mm, largely resistant to oils/petroleum products, halogen-free

Type label Stainless steel, lasered

#### **Electrical limit values**

Umax = 31VDC Imax = 25mA

#### **Fixation**

When ordering level indicators with transmitters, hose clamps are included.

When ordering transmitters as spare parts, hose clamps are never included and must be ordered seperately.

In case of ordering hose clamps pipe size must be indicated.

For pipe diameter 30...40mm P/O 80648 For pipe diameter 40...57mm and 57...80mm P/O 84043

#### Note

Please read the instructions in our datasheet 20010501 before performing installation.

This device is maintenancefree and repair work is prohibited.

The cable must be durably installed.

The relevant certificates are available at www.weka-ag.ch These information has to be considered additionally.

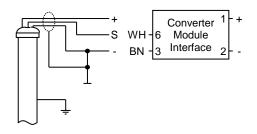


# Transmitter Standard for use with HART®, PA® or FF™

#### **Converter Module Interface**

#### Type 29710-R-010-xx

#### **External electrical connections**



Description: Transmitter for use with HART®, PA® or Foundation

Fieldbus™ converter module interface, 4...20mA current output and with WEKA Visual Level Indicators media

temperature ≤ 150°C

The transmitter is mounted outside of the float chamber opposite to the indication rail (see datasheet 20010501). The magnet inside the float activates the reed switches in the transmitter, depending on the level of liquid in the float chamber, thereby changing the effective value of a resistance network. The resulting voltage output is converted into a 2-wire 4...20mA current output with superimposed HART®, PA® or FF™ digital communication.

The measuring length of transmitter (M el.) must be larger than the measuring length of the indicator (M). Refer to the table below. Transmitter settings are selected through the Converter Module Interface.

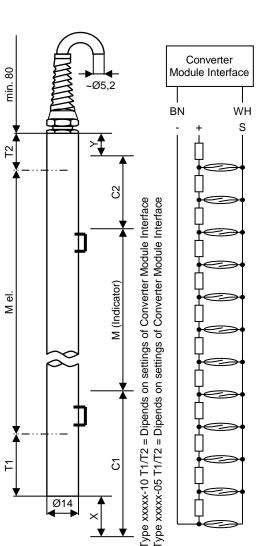
Product code: 29710-R-010-10 10mm Resolution For details see page 2 29710-R-010-05 5mm Resolution

M el. = (see below)

**Dimensions** Internal circuit

Measuring length "M el."

250mm (min.) to 4000mm (max.)



Level Indicator	Media Density	х	у	Measuring Length (M el.)
Туре	[g/cm3]	[mm]	[mm]	[mm]
34000-A /-K u. 34110-K	≥ 0,6	20	10	= M + 330
34000-A /-K u. 34110-K	≥ 0,7	20	10	= M + 230
34000-A /-K u. 34110-K	≥ 0,8	20	10	= M + 160
34000-A /-K u. 34110-K	≥ 1,0	20	10	= M + 120
Standard Line -A /-K High Pressure Line -A /-K Petro Line -A /-K				= M + 180

For others, calculate M el. as follows:

M el. [mm] = M + C1 - X - 65 + C2 + Y - 30 (M = measuring length of indicator)

**HART**<sup>®</sup>, PA<sup>®</sup> or FF™ Converter **HART 37383 HART 37384 HART 40038** PA + FF 40268

Transmitter housing tube dia. Ø 14 / 10 Ø 17 / 14

Resolution 10mm 5mm

Refer to HART®. PA® or FF™ Power supply Converter Module Interface data sheet

Operating temperature

Media temperature -50°C ... +150°C Ambient temperature (Ta) -20°C ... +50°C

**Enclosure** IP68 - 10bar (EN60529)

Materials

Stainless steel 316 / 316L Housing tube

Cable gland PA: with cable bend protection, grey

Perbunan (NBR)

Cable (Standard 5m) PVC: grey, 2 x 0.34mm<sup>2</sup>, Ø ~ 5,2mm,

shielded, largely resistant to oils/petroleum products

Type label Polyester: silver, black printing

For pipe diameter 30...40mm Part no 80648 For pipe diameter 40...57mm and 57...80mm Part no.

Note

**Fixation** When

Please read the instructions in our datasheet 20010501 before performing installation.

The cable shielding is not connected with the transmitter housing. This connection should be effected by the user.

The transmitter can be connected as resistor network only when leads WH and BN are connected.

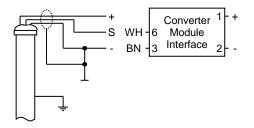
The transmitter can be inverted with the cable entry at the bottom. Setting of the converter module interface must then be changed.



# Transmitter, Intrinsically safe - Ex ia for use with HART® Converter Module Interface

#### **Type 29710-R-NI-xx**

#### **External electrical connections**



Description: Intrinsically safe transmitter with HART® converter module interface and 4...20 mA current output for use with WEKA Visual Level Indicators media

temperature ≤ 150°C

The transmitter is mounted outside of the float chamber opposite to the indication rail (see datasheet 20010501). The magnet inside the float activates the reed switches in the transmitter, depending on the level of liquid in the float chamber, thereby changing the effective value of a resistance network. The resulting voltage output is converted into a 2-wire 4...20mA current output with superimposed HART® digital communication.

The measuring length of transmitter (M el.) must be larger than the measuring length of the indicator (M). Refer to the table below. Transmitter settings are selected through the Converter Module Interface.

Product code: 29710-R-NI-10 10mm Resolution For details see page 2 29710-R-NI-05 5mm Resolution

M el. = (see below)

Dimensions Internal circuit

internal circuit

Measuring length "M el." 250mm (min.) to 4000mm (max.)

Level Indicator	Media Density	х	у	Measuring Length (M el.)
Туре	[g/cm3]	[mm]	[mm]	[mm]
34000-A /-K u. 34110-K	≥ 0,6	20	10	= M + 330
34000-A /-K u. 34110-K	≥ 0,7	20	10	= M + 230
34000-A /-K u. 34110-K	≥ 0,8	20	10	= M + 160
34000-A /-K u. 34110-K	≥ 1,0	20	10	= M + 120
Standard Line -A /-K High Pressure Line -A /-K Petro Line -A /-K				= M + 180
For others, coloulate M. al. as follows:				

For others, calculate M el. as follows:

M el. [mm] = M + C1 - X - 65 + C2 + Y - 30 (M = measuring length of indicator)

HART® Converter HART 37384

Transmitter housing tube dia. refer to type 29710-NI

**Resolution** refer to type 29710-NI

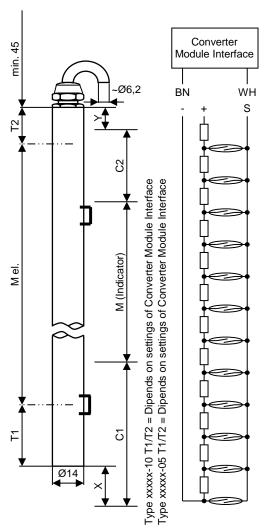
Power supply Refer to HART® Converter data sheet

Operating temperature refer to type 29710-NI

Enclosure refer to type 29710-NI

Materials refer to type 29710-NI

Certificates refer to type 29710-NI



Fixation refer

#### Note

refer to type 29710-NI



## Transmitter, high Temperature for use with HART®,

#### PA® or FF™ Converter Module Interface

#### Type 29710-R-W-010-xx

#### External electrical connections

Converter WH Module Interface ΒN

Description: Transmitter for use with HART®, PA® or Foundation

Fieldbus<sup>™</sup> converter module interface, 4...20mA current output and with WEKA Visual Level Indicators media

temperature ≤ 350°C

The transmitter is mounted outside of the float chamber opposite to the indication rail (see datasheet 20010501). The magnet inside the float activates the reed switches in the transmitter, depending on the level of liquid in the float chamber, thereby changing the effective value of a resistance network. The resulting voltage output is converted into a 2-wire 4...20mA current output with superimposed HART®, PA® or FF™ digital communication.

The measuring length of transmitter (M el.) must be larger than the measuring length of the indicator (M). Refer to the table below. Transmitter settings are selected through the Converter Module Interface.

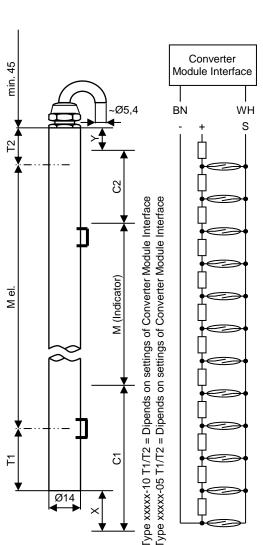
Product code: 29710-R-W-010-10 10mm Resolution For details see page 2 29710-R-W-010-05 5mm Resolution

M el. = (see below)

**Dimensions** Internal circuit

Measuring length "M el."

250mm (min.) to 4000mm (max.)



Level Indicator	Media Density	х	у	Measuring Length (M el.)
Type	[g/cm3]	[mm]	[mm]	[mm]
34000-A /-K u. 34110-K	≥ 0,6	20	10	= M + 330
34000-A /-K u. 34110-K	≥ 0,7	20	10	= M + 230
34000-A /-K u. 34110-K	≥ 0,8	20	10	= M + 160
34000-A /-K u. 34110-K	≥ 1,0	20	10	= M + 120
Standard Line -A /-K High Pressure Line -A /-K Petro Line -A /-K				= M + 180

For others, calculate M el. as follows:

M el. [mm] = M + C1 - X - 65 + C2 + Y - 30 (M = measuring length of indicator)

**HART 37384** HART®, PA® or FF™ Converter **HART 37383 HART 40038** PA + FF 40268

Transmitter housing tube dia. Ø 14 / 10 Ø 17 / 14

Resolution 10<sub>mm</sub> 5mm

Refer to HART®, PA® or FF<sup>™</sup> Converter Power supply

Module Interface data sheet

Operating temperature

-50°C ... +350°C Media temperature Ambient temperature (Ta) -20°C ... +50°C

**Enclosure** IP68 - 10bar (EN60529)

Materials

Type label

Stainless steel 316 / 316L Housing tube Cable gland Brass: nickel plated FKM / Fluoroelastomere

Silicone: red, 2 x 0.5mm<sup>2</sup>, Ø ~ 5,4mm, Cable (Standard 5m)

halogen-free.

largely resistant to oils/petroleum Polyester: silver, black printing

**Fixation** 

When

For pipe diameter 30...40mm Part no 80648 For pipe diameter 40...57mm and 57...80mm Part no. 84043

Note

Please read the instructions in our datasheet 20010501 before performing installation.

The cable shielding is not connected with the transmitter housing. This connection should be effected by the user.

In case of Ex, the cable must be durably installed. This device is maintenancefree and repair work is prohibited.

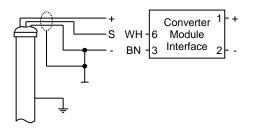
The transmitter can be inverted with the cable entry at the bottom. Setting of the converter module interface must then be changed.



# Transmitter, Flameproof enclosures - Ex d for use with HART® Converter Module Interface Type 2

#### **Type 29710-R-ND-xx**

#### **External electrical connections**



Description: Flameproof enclosures transmitter for use with

HART<sup>®</sup> converter module interface and 4...20mA current output for use with WEKA Level Indicators media temperature ≤ 150°C

The transmitter is mounted outside of the float chamber opposite to the indication rail (see datasheet 20010501). The magnet inside the float activates the reed switches in the transmitter, depending on the level of liquid in the float chamber, thereby changing the effective value of a resistance network. The resulting voltage output is converted into a 2-wire 4...20mA current output with superimposed HART® digital communication.

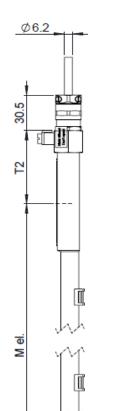
The measuring length of transmitter (M el.) must be larger than the measuring length of the indicator (M). Refer to the table below. Transmitter settings are selected through the Converter Module Interface.

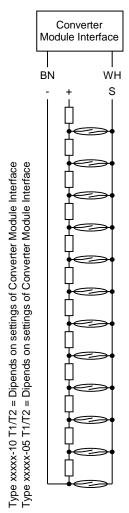
Product code: 29710-R-ND-10 10mm Resolution For details see page 2 29710-R-ND-05 5mm Resolution

M el. = (see below)

250mm (min.) to 4000mm (max.)

#### Dimensions Internal circuit





Level Indicator	Media Density	x	у	Measuring Length (M el.)
Туре	[g/cm3]	[mm]	[mm]	[mm]
34000-A /-K u. 34110-K	≥ 0,6	20	10	= M + 330
34000-A /-K u. 34110-K	≥ 0,7	20	10	= M + 230
34000-A /-K u. 34110-K	≥ 0,8	20	10	= M + 160
34000-A /-K u. 34110-K	≥ 1,0	20	10	= M + 120
Standard Line -A /-K High Pressure Line -A /-K				= M + 180

For others, calculate M el. as follows:

Petro Line -A /-K

Measuring length "M el."

M el. [mm] = M + C1 - X - 65 + C2 + Y - 30 (M = measuring length of indicator)

HART®Converter <u>HART 38021</u>

Transmitter housing tube dia. refer to type 29710-ND

**Resolution** refer to type 29710-ND

Power supply Refer to HART® Converter data sheet

Operating temperature refer to type 29710-ND

Enclosure refer to type 29710-ND

Materials refer to type 29710-ND

Certificates refer to type 29710-ND

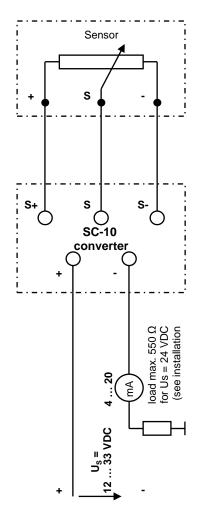
### Note

Fixation refer

refer to type 29710-ND



#### **External electrical connections:**



**Description: SC-10** 

Converter with 4 ... 20 mA current output (sink)

for 3-wire- transmitters (29710-xx).

The output of the transmitter mounted at the float chamber is a resistive signal analog to the filling level of the tank. The converter feeds the transmitter with a constant current and converts the resistive signal into a 4 ... 20 mA output. The operating temperature of the converter is limited. To For higher media temperatures it could be necessary to seperate the converter from the VLI (Visual Level Indicator). The max. distance is 10 m.

45755 **Product code** 

**Dimensions** 80 x 75 x 60 mm

Cable glands Threads, M20 x 1.5

Installation 52 x 63 mm, 2 screws M4

> on fixation holder (860528) at VLI or loose for seperate installation

3.5 mA +/- 5%

500VDC

**Specifications** 

12 ... 33 VDC Power supply voltage U<sub>s</sub> Input voltage U<sub>SC-10</sub> 11 ... 32 VDC  $230~\Omega...5.5~k\Omega$ Transmitter resistance

Max. load vs power supply voltage  $Rmax = (U_S - 11 V) / 23.6 mA$ Current output, nominal 4 ... 20 mA (current sink) Current output with sensor interuption  $3 \text{ mA +/-} 5\% / \ge 23.5 \text{ mA}$ 

Current output without magnet field Isolation voltage to housing Reaction time of current output

ca. 50 ms Reaction time of magnet failure ca. 600 ms Reaction time of sensor interuption ca. 50 ms < 0.1‰ Accuracy (input voltage) Accuracy (4 mA adjustment) < +/- 2‰ Accuracy (transfer characteristic) < 5‰ Accuracy (temperature coefficient) < 0.1%/°C

Sensor current  $170~\mu A \dots 2.1~mA$ Sensor voltage ( $R_{sensor} > 500 \Omega$ ) 950 mV

475 mV Sensor voltage ( $R_{sensor} < 500 \Omega$ )

Operating temperature

-20°C ... +50°C Ambient temperature (Ta)

Media temperature -40°C ... +85°C (at VLI)

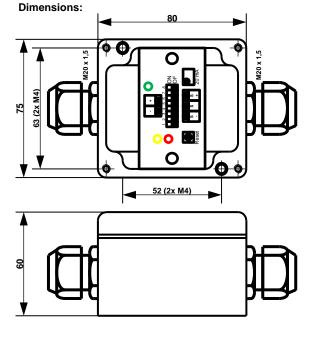
> 85°C (seperated from VLI)

IP65 (EN60529) **Enclosure** 

**Materials** 

Housing Aluminium: grey Cable glands PA: grey, M20x1.5 Perbunan (NBR) - seals Ø 3 ... 7 mm - cable compatibility Max. cross section of clamps 2.5 mm<sup>2</sup>

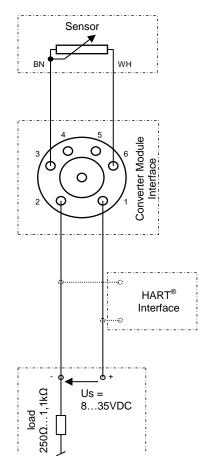
Type label Polyester: silver, black printed



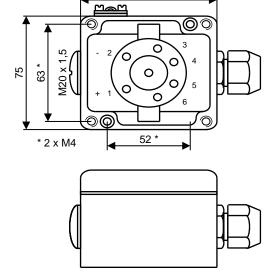
# HART® Converter Module Interface with IP65 Metal Housing

**Type 37383** 

#### **External electrical connections**



#### **Dimensions**



80

#### Description:

HART® converter module interface with 4...20mA current loop output for use with WEKA Transmitter 29710-R-010-xx and 29710-R-W-010-xx

The converter module interface attached to the float chamber generates a resistance output proportional to the liquid level inside the chamber. The interface converts this variable resistance into a 2-wire 4...20mA current output with superimposed HART® digital communication. Zero and range setting is done through the HART® communication channel. For high temperature applications, the converter module interface can be installed at a distance (up to 10m) away from the level indicator and transmitter.

#### **Product code** 37383

Resolution refer to 29710-R-010-xx 29710-R-W-010-xx

Housing dimensions 80 x 75 x 57mm

Cable entry Threaded socket, M20 x 1.5

Installation On mounting plate (860528) or at other

> suitably prepared location using 2 x M4 screws 52 x 63 mm diagonal spacing

#### **Specifications**

Loop supply voltage 8 ... 35VDC Voltage drop 8VDC

Isolation voltage Test = 1.5kVAC; operation = 50VAC

Communication Loop Link 5905 & HART®

4...20mA Current loop output Response time 440ms

Transmitter fault output 3.5mA or 23mA (programmable)

Input  $0\Omega$  (min.) to  $7000\Omega$  (max.)

Minimum span Lead wire resistance Max. 5Ω Transmitter current 0.2mA, nominal  $\leq +/- 0.1\Omega$ Basic accuracy  $\leq$  +/- 5m $\Omega$  /  $^{\circ}$ C Temperature coefficient

Zero offset Max. 50% of selected span

#### Operating temperature

Media temperature 29710-R-010-xx -50°C ... +150°C 29710-R-W-010-xx

-50°C ... +350°C -20°C ... +50°C Ambient temperature (Ta)

Operating temperature (mounted on VLI) -40°C ... +85°C

(away from VLI) > 85°C

**Enclosure** IP65 (EN60529)

#### Materials

Housing Aluminium: blue, with grounding terminal

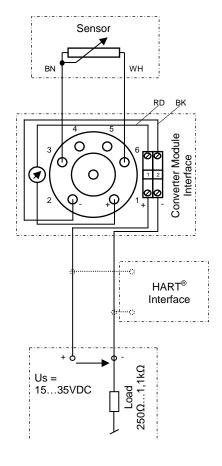
Cable gland PA: grey, M20x1.5 Perbunan (NBR) - Seal

- Cable compatibility Ø 3 ... 7mm; max. 2 x 1mm<sup>2</sup> Type label Polyester: silver, black printing

# HART® Converter Module Interface with Digital Display and IP65 Metal Housing

**Type 40038** 

#### **External electrical connections**



Function

HART® converter module interface with 4...20mA current loop output and digital display for use with WEKA Transmitter 29710-R-010-xx and 29710-R-W-010-xx

The converter module interface attached to the float chamber generates a resistance output proportional to the liquid level inside the chamber. The interface converts this variable resistance into a 2-wire 4...20mA current output with superimposed HART® digital communication. Zero and range setting is done through the HART® communication channel. For high temperature applications, the converter module interface can be installed at a distance (up to 10m) away from the level indicator and transmitter.

Additionally there is a digital display built in to the terminal box

Product code 40038

**Resolution** refer to <u>29710-R-010-xx</u> <u>29710-R-W-010-xx</u>

Housing dimensions 80 x 75 x 57mm

Cable entry threaded socket M20 x 1,5

**Installation** On mounting plate (860528) or at other

suitably prepared location using 2 x M4 screws 52 x 63 mm diagonal spacing

**Specifications** 

Response time

Loop supply voltage 15 ... 35VDC Voltage drop 14VDC

Isolation voltage / operation 1,5kVAC / 50VAC
Communication Loop Link 5905 & HART®

Current loop output 4 ... 20mA

440ms

Transmitter fault output 3.5mA or 23mA (programmable) Input  $0\Omega$  (min.) to  $7000\Omega$  (max.)

Minimum spanmin.  $25\Omega$ Lead wire resistancemax.  $5\Omega$ Transmitter current0.2mA, nominalBasic accuracy $\leq$  +/- 0,1 $\Omega$ Temperature coefficient $\leq$  +/-  $5m\Omega$  / °C

Zero offset max. 50% of selected span

Operating termperature

Media temperature 29710-R-010-xx -50°C ... +150°C

29710-R-W-010-xx -50°C ... +350°C

Ambient temperature (Ta) 0°C ... +50°C

Operation temperature (mounted on VLI) 0°C ... +50°C (away from VLI) > 50°C

Enclosure IP65 (EN60529)

Materials

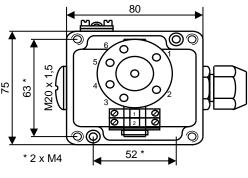
Housing Alu: blue, with grounding terminal Digital display Plastic: black

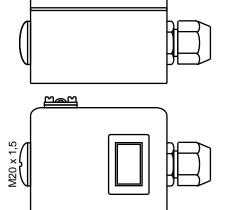
Display black & green

Cable gland PA: grey, M20x1,5
- Seal Perbunan (NBR)

Cable compatibility
 Type label
 Ø 3 ... 7mm, max. 2 x 1mm<sup>2</sup>
 Polyester: silver, black printing

#### Dimensions



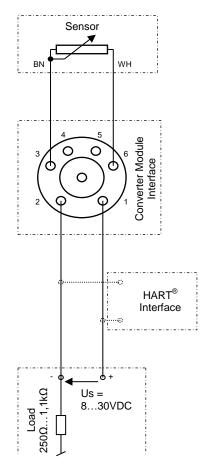




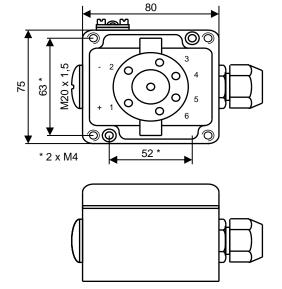
# HART® Converter Module Interface Intrinsically Safe - Ex ia with IP65 Metal Housing

Type 37384

#### **External electrical connections**



#### Dimensions



IECEx KEM 10.0083X issue 3

Description:

HART® converter module interface with 4...20mA current loop output, Intrinsically safe for use in zone 1 and 2 and with WEKA Transmitter

1 and 2 and with WEKA Transmitter 29710-R-NI-xx and 29710-R-W-010-xx

The converter module interface attached to the float chamber generates a resistance output proportional to the liquid level inside the chamber. The interface converts this variable resistance into a 2-wire 4...20mA current output with superimposed HART® digital communication. Zero and range setting is done through the HART® communication channel. For high temperature applications, the converter module interface can be installed at a distance (up to 10m) away from the level indicator and transmitter.

Product code 37384

**Resolution** refer to <u>29710-R-NI-xx</u> <u>29710-R-W-010-xx</u>

Housing dimensions 80 x 75 x 57mm

Cable entry Threaded socket, M20 x 1.5

Installation On mounting plate (860528) or at other

suitably prepared location using 2 x M4 screws 52 x 63 mm diagonal spacing

**Specifications** 

Loop supply voltage 8 ... 30VDC Voltage drop 8VDC

Isolation voltage Test = 1.5kVAC; operation = 50VAC

Communication Loop Link 5905 & HART<sup>®</sup>
Current loop output 4 - 20mA

Current loop output 4 - 20m Response time 440ms

Transmitter fault output 3.5mA or 23mA (programmable)

Input  $0\Omega$  (min.) to  $7000\Omega$  (max.)

 $\begin{array}{lll} \mbox{Minimum span} & 25\Omega \\ \mbox{Lead wire resistance} & \mbox{Max. } 5\Omega \\ \mbox{Transmitter current} & 0.2m\mbox{A, nominal} \\ \mbox{Basic accuracy} & \leq +/- 0.1\Omega \\ \mbox{Temperature coefficient} & \leq +/- 5m\Omega\ /\ ^{\circ}\mbox{C} \end{array}$ 

Zero offset Max. 50% of selected span

Operating temperature

Media temperature 29710-R-NI-xx -50°C ... +150°C

29710-R-W-010-xx -50°C ... +350°C
Ambient temperature (Ta) for T1, T2, T3, T4 -20°C ... +85°C for T5, T6 -20°C ... +60°C

Operating temperature (mounted on VLI) -40°C ... +85°C

(away from VLI) > 85°C

Enclosure IP65 (EN60529)

Materials

Housing Alu: blue, with grounding terminal

Cable gland PA: blue; M20x1.5 - Seal Perbunan (NBR)

- Cable compatibility Ø 6 ... 8mm; max. 2 x 1mm<sup>2</sup>

**(** 0344 **(** 



Electrical limit values

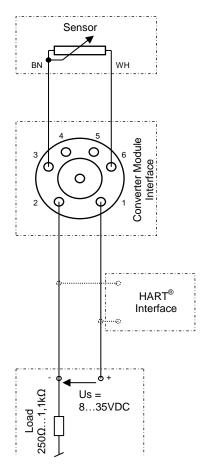
 $\begin{array}{lll} \text{Ui} = & \text{max. } 30 \text{VDC} \\ \text{Ii} = & \text{max. } 120 \text{mA} \\ \text{Pi} = & \text{max. } 840 \text{mW} \\ \text{Ci} = & \leq 1 \text{nF} \\ \text{Li} = & \leq 10 \mu \text{H} \\ \end{array}$ 

Ci =

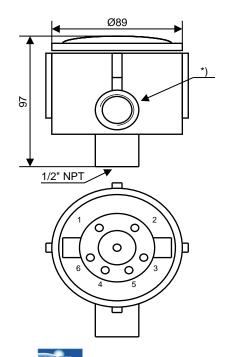


#### HART® Converter Module Interface Flameproof enclosures Ex d with IP68 Metal Housing Type 38021

#### **External electrical connections**



#### **Dimensions**



IECEx KEM 10.0083X issue 3

Description:

HART® converter module interface with 4...20mA current loop output, Flameproof enclosures for use in

zone 1 and 2 and with

WEKA Transmitter 29710-R-ND-xx

The converter module interface attached to the float chamber generates a resistance output proportional to the liquid level inside the chamber. The interface converts this variable resistance into a 2-wire 4...20mA current output with superimposed HART® digital communication. Zero and range setting is done through the HART® communication channel. For high temperature applications, the converter module interface can be installed at a distance (up to 10m) away from the level indicator and transmitter.

**Product code** 38021

Resolution refer to 29710-R-ND-xx

Housing dimensions Ø ~ 130mm x 97mm (height)

Threaded socket, M20 x 1.5 or 1/2"NPT Cable entry \*)

Mounted on the level indicator (or at other Installation

> suitably prepared location) using a hose clamp (84242) and coupling (20000710).

**Specifications** 

Loop supply voltage 8 ... 35VDC Voltage drop 8VDC

Isolation voltage Test = 1.5kVAC; operation = 50VAC

Communication Loop Link 5905 & HART®

Current loop output 4 - 20mA Response time 440ms

3.5mA or 23mA (programmable) Transmitter fault output

 $0\Omega$  (min.) to  $7000\Omega$  (max.) Input

Minimum span 25Ω Lead wire resistance Max. 5Ω Transmitter current 0.2mA, nominal Basic accuracy  $\leq$  +/- 0,1 $\Omega$  $\leq$  +/- 5m $\Omega$  /  $^{\circ}$ C Temperature coefficient

Zero offset Max. 50% of selected span

Operating temperature

Media temperature 29710-R-ND-xx -50°C ... +150°C Ambient temperature (Ta)

-20°C ... +50°C

Operating temperature (mounted on VLI) -40°C ... +85°C > 85°C (away from VLI)

**Enclosure** IP68 - 10bar (EN60529)

Materials

Alu: grey, Ex d Housing

Brass: nickel plated, PTB 00 ATEX 1059 Cable gland

- Seal Perbunan (NBR)

 $\emptyset \sim 7 ... 9 \text{mm}; \text{max. } 2 \text{ x } 1 \text{mm}^2$ - Cable compatibility Polyester: silver, black printing Type label

Housing:



(€ 0722 ( II 2GD Ex d IIC CESI 03 ATEX 059U

Converter:



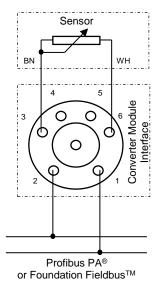
II 3 GD Ex nA[nL] IIC T4...T6 or II 3 GD Ex nL IIC T4...T6 or II 3 GD Ex nA[ic] IIC T4...T6 or II 3 GD Ex ic IIC T4...T6 **KEMA 03 ATEX 1508 X** 

Phone +41 43 833 43 43 - Fax +41 43 833 43 49 - info@weka-ag.ch - www.weka-ag.ch



#### Profibus PA<sup>®</sup> or Foundation Fieldbus<sup>™</sup> Converter Module Interface with IP65 Metal Housing Type 40268

#### **External electrical connections**



Description: Profibus PA<sup>®</sup> or Foundation Fieldbus<sup>™</sup> converter module Interface for use with WEKA Transmitter 29710-

R-010-xx and 29710-R-W-010-xx

The converter module interface attached to the float chamber generates a resistance output proportional to the liquid level inside the chamber. The interface converts this variable resistance into a 2-wire digital current output with Profibus PA® or Foundation Fieldbus TM communication. The converter switches automatically between the 2 protocols. Zero and range setting is done through the digital communication channel. For high temperature applications, the converter module interface can be installed at a distance (up to 10m) away from the level indicator and transmitter.

Product code 40268

Resolution refer to 29710-R-010-xx 29710-R-W-010-xx

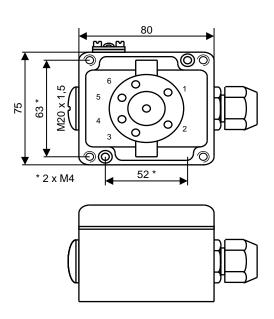
Housing dimensions 80 x 75 x 57mm

Cable entry Threaded socket, M20 x 1.5

Installation On mounting plate (860528) or at other suitably prepared location, using 2 x M4

screws 52 x 63 mm diagonal spacing

#### Dimensions



#### **Specifications**

Loop supply voltage 9 to 30VDC Consumtion < 11mA

test = 1.5kVAC; operation = 50VAC Isolation voltage PROFIBUS<sup>™</sup> PA / FOUNDATION<sup>™</sup> Fieldbus Communication

Response time 1 ... 60s Sensor error detection Yes Short circuit detection < 15Ω

Input  $0\Omega$  (min.) to  $10'000\Omega$  (max.)

Cable resistance per wire 500

Transmitter current 0.2mA, nominal Basic accuracy ≤ +/- 0,05Ω Temperature coefficient ≤ +/- 2mΩ / °C

Operating temperature

Ambient temperature (Ta)

Media temperature 29710-R-010-xx -50°C ... +150°C

-50°C ... +350°C 29710-R-W-010-xx

-20°C ... +50°C

(mounted on VLI) -40°C ... +85°C Operating temperature

> (away from VLI) > 85°C

Enclosure IP65 (EN60529)

Materials

Housing Alu: blue, with grounding terminal

PA: grey, M20x1.5 Cable gland - Seal Perbunan (NBR)

- Cable compatibility Ø 3 ... 7mm; max. 2 x 1mm<sup>2</sup> Polyester: silver, black printing Type label

#### Note

A unique switch function ensures the automatic shift between the Profibus PA® and the Foundation Fieldbus<sup>TM</sup> protocols.

- Profibus PA® Version 3.0 Foundation Fieldbus<sup>TM</sup> Version ITK 4.51 is applied. or

Set-up for Profibus PA® can be done via Siemens Simatic® PDM®, ABB Melody/Harmony, Honeywell Ax and Metso DNA software

Set-up for Foundation Fieldbus<sup>™</sup> can be done via Emerson Delta V, Yokogawa CS 1000/CS 3000,

ABB Melody/Harmony and Honeywell Psource software.

- Polarity-independent bus connection

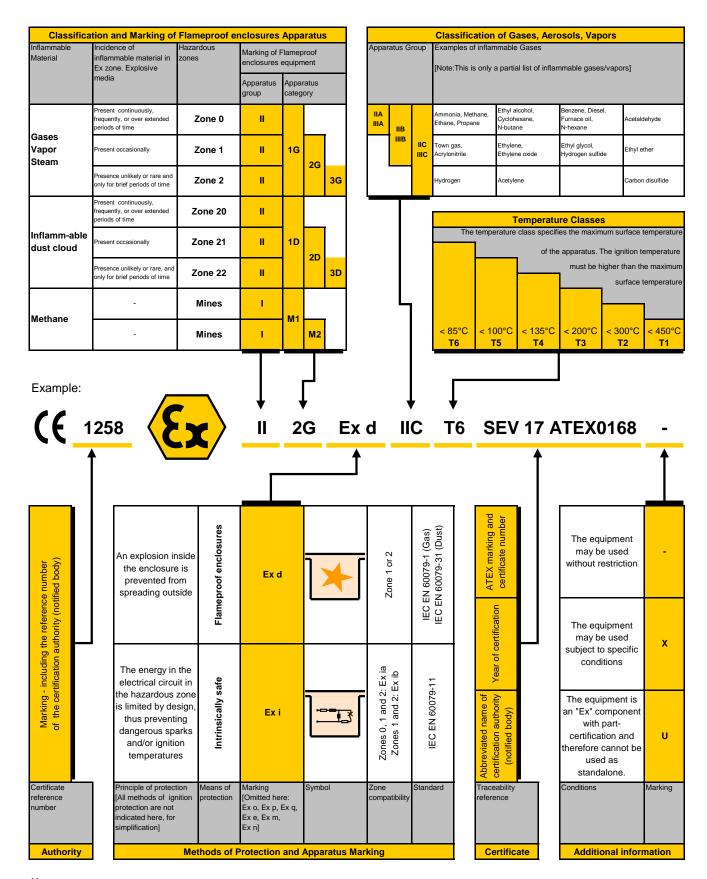
Profibus PA function blocks: 2 analogue Foundation Fieldbus<sup>TM</sup> function blocks: 2 analogue and 1 PID Foundation FieldbusTM capability: BASIC or LAS







# Classification of Hazardous Zones and Marking of Flameproof enclosures Equipment



- Per ATEX guidelines, WEKA Level Indicators and accessories are components only, as they function only together with other equipment.
- An electrical device can be used in a temperature class lower than its certification, if operating conditions allow this.
- "Ex" components and attached metallic equipment must be connected to a common electrical ground point.



# **Extract of standard** of simple electrical apparatus

#### EN 60079-11:2012

#### 5.7 Simple apparatus

The following apparatus shall be considered to be simple apparatus

- a) passive components, for example switches, junction boxes, resistors and simple semiconductor devices:
- b) sources of stored energy consisting of single components in simple circuits with well- defined parameters, for example capacitors or inductors, whose values shall be considered when determining the overall safety of the system;
- c) sources of generated energy, for example thermocouples and photocells, which do not generate more than 1,5V, 100mA and 25mW.

Simple apparatus shall conform to all relevant requirements of this standard. The manufacturer or intrinsically safe system designer shall demonstrate compliance with this clause, including material data sheets and test reports, if applicable. The apparatus need not comply with Clause 12

The following aspects shall always be considered:

- 1) simple apparatus shall not achieve safety by the inclusion of voltage and/or current-limiting and/or suppression devices:
- 2) simple apparatus shall not contain any means of increasing the available voltage or current, for example DC-DC converters;
- 3) where it is necessary that the simple apparatus maintains the integrity of the isolation from earth of the intrinsically safe circuit, it shall be capable of withstanding the test voltage to earth in accordance with 6.3.12. Its terminals shall conform to 6.2.1:
- 4) non-metallic enclosures and enclosures containing light metals when located in the explosive gas atmosphere shall conform to 7.3 and 8.1 of IEC 60079-0;
- 5) when simple apparatus is located in the explosive gas atmosphere, it shall be temperature classified. When used in an intrinsically safe circuit within their normal rating and at a maximum ambient temperature of 40°C, switches, plugs, sockets and terminals will have a maximum surface temperature of less than 85°C, so they can be allocated a T6 temperature classification for Group II applications and are also suitable for Group I applications. Other types of simple apparatus shall be temperature classified in accordance with Clause 4 of this standard.

Where simple apparatus forms part of an apparatus containing other electrical circuits. the whole shall be assessed according to the requirements of this standard.

#### NOTE 1

Sensors which utilize catalytic reaction or other electro-chemical mechanisms are not normally simple apparatus. Specialist advice on their application should be sought.

#### NOTE 2

It is not a requirement of this standard that the conformity of the manufacturer's specification of the simple apparatus needs to be verified.