KLAY-INSTRUMENTS

INSTRUCTION MANUAL

"Intelligent" Pressure and level transmitters

SERIES 4000-VALVE

HART COMMUNICATION PROTOCOL

• Warning •

Read the recommendations and warnings in this manual before the instrument is installed. For personal safety, optimal use and maintenance of the Series 4000-VALVE, these instructions should be studied carefully.

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1. INTRODUCTION

The Series 4000-VALVE is a solid-state pressure- and level transmitters based upon a piezoresistive silicon sensor, with a very high burst pressure. The sensor element is mounted in a stainless steel foot. A strong stainless steel "flush" diaphragm protects the sensor from the process medium. A very small amount of special oil fills the chamber surrounding the sensor and transfers pressure from the flush mounted diaphragm to the sensor.

Pressure on the sensor element creates a very small deflection of the silicon substrate and bridge network. The resulting strain in the silicon resistors causes a change in the bridge resistance that is proportional to the pressure applied. The transmitter electronics detects this change in bridge resistance and converts it into 4-20 mA. The amplifier system is based on a single Integrated Circuit, which ensures a perfect linearity in the 4-20 mA output, all within an accuracy of 0.075 %.
Together with the **Klay flush diaphragm technology** the long term stability is perfect.

1.1 DESCRIPTION SERIES 4000-VALVE

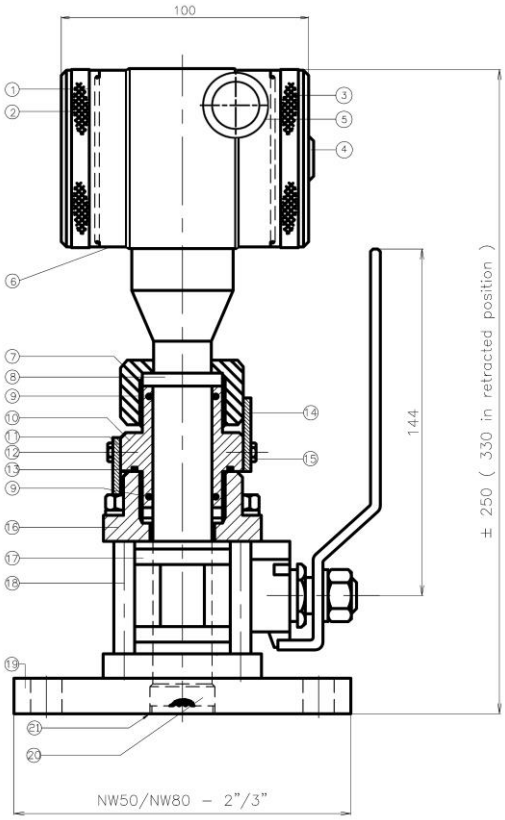
The Series 4000-VALVE is a unique combination of the Series 4000 and a ball Valve. The Series 4000-VALVE is specially designed for the pulp- and paper industry or similar, where clogging is a problem. The very compact construction of the series 4000-VALVE permits flush installation with the tank- or pipe wall. The transmitter part can be removed without shutting down the process (for example: during cleaning or maintaining activities). The diaphragm (21) is flush with the tank/pipe when the transmitter is pushed through the valve and locked in its measuring position. All wetted parts are made of SS 316.

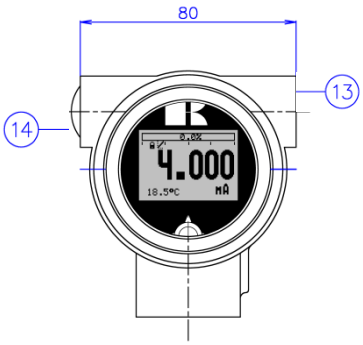
1.2 BAROMETRIC REFERENCE

The Series 4000-VALVE is in basic a so-called "relative transmitter" which means that barometric changes will not affect the zero (4 mA). The venting is placed in the cover of the electronic housing and is the filter for the barometric reference to atmospheric pressure. The venting must be kept clean.

2. DIMENSIONAL DRAWINGS

Series 4000-VALVE





Front view: Transparent cover, option "I" (extra price)

⚠ ***BEFORE OPENENING THE VALVE, MAKE SURE THAT THE TRANSMITTER IS LOCKED***

PART DESCRIPTION (1")

	Description	Material
①	Cover	SS 304
②	Display with navigation button	
③	Cover with venting	SS 304
④	Venting	PA
⑤	M20 x 1,5 cable entry (without gland) *	
⑥	Electronic housing	SS 304
⑦	Hexagon nut, SW 41	SS 304
⑧	Stop	SS 316
⑨	O-Ring (2x)	VITON
⑩	Nipple, SW 41 (1" BSP M 2x)	SS 316
⑪	Safety Lock	SS 304

	Description	Material
⑫	M4 Bolt	SS 304
⑬	O-Ring	VITON
⑭	Safety Lock	SS 304
⑮	M4 Bolt (2x)	SS 304
⑯	Threaded Valve Joint (1" BSP F)	SS 316
⑰	Valve body	SS 316
⑱	M8 Valve bolt (4x)	SS 316
⑲	Weld on Nipple ∅ 33,4 mm	SS 316
⑳	Foot with diaphragm	SS 316 L
㉑	Diaphragm Protection	

** As standard the Series 4000 will be supplied with **two** cable entries M20 x 1,5. A cable gland can be supplied by request (extra costs).*

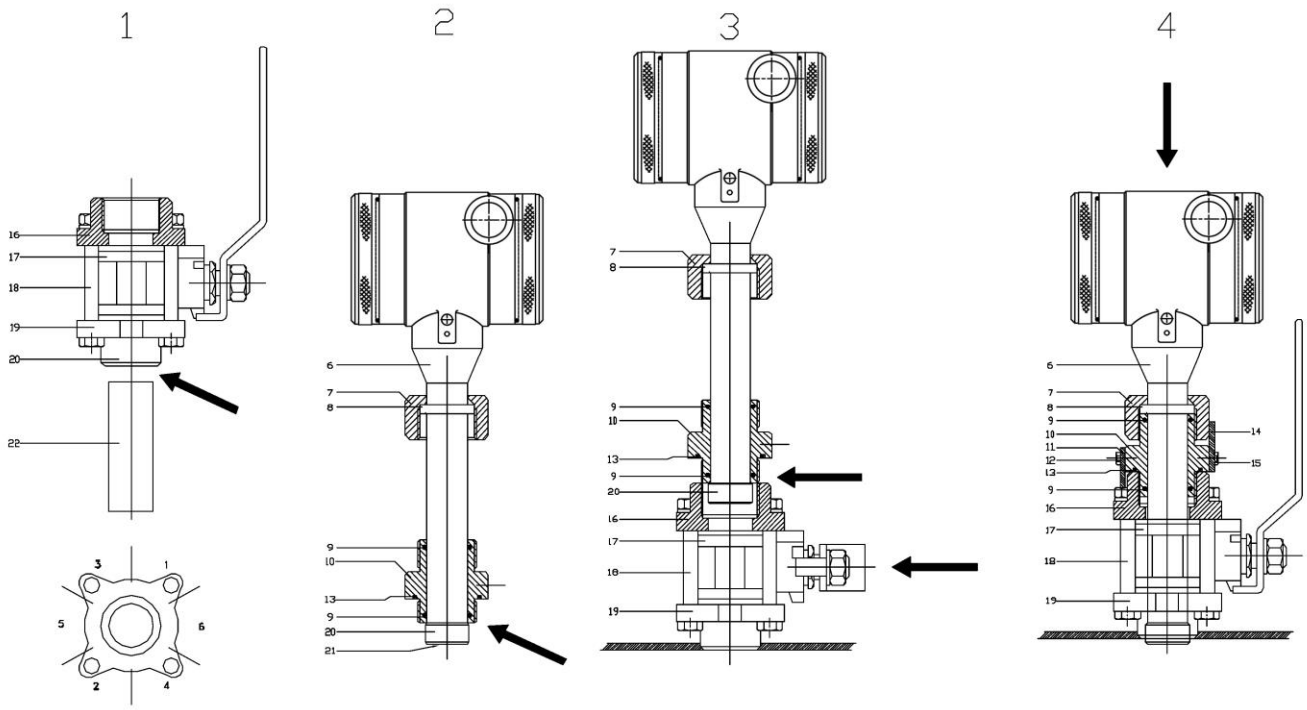
PART DESCRIPTION (1 ½ ")

	Description	Material
⑦	Hexagon nut, SW 60	SS 316
⑩	Nipple, SW 57 (1 ½ " BSP M 2x)	SS 316
⑯	Threaded Valve joint (1 ½ " BSP F)	SS 316
⑱	M10 Valve Bolt (4x)	SS 316
⑲	Welded spud (outside ∅ 48,5 mm)	SS 316

Before welding: Unlock the safety lock ⑭, Unscrew nut ⑦, Retract transmitter until it does not want any further, Unlock the safety lock ⑪, Unscrew nut ⑩ from threaded valve joint ⑯, retract transmitter from valve, protect diaphragm ㉑ very carefully.

3. WELDING AND INSTALLING THE TRANSMITTER

For welding and installing the Series 4000-VALVE the instructions on this page must be followed exactly. This is extremely important to ensure a good working system.



Warning:
Improper installation may result in weld spud distortion

A. Installation weld on nipple (figure 1):

1. Remove the weld spud (19) from the valve by unscrewing the four bolts (18).
2. Cut a hole in the process vessel/pipe to accept the weld spud. The hole should produce a tight fit when coupled with the weld spud.
3. Prepare the vessel hole bevelling the edge to accept filler material.
4. Position the weld spud in the vessel hole and tack six places. The weld sequence is shown in figure 1.

WARNING
Excessive heat will distort the weld spud (19). Weld in sections as shown in Figure 1. allow adequate cooling between passes. To reduce the chances of distortion to the weld spud, use a heat sink (22).

B. Installation Valve

1. Mount valve on the weld spud by using the auxiliary tool to ensure the parts are in-line. Use silicone grease.
2. Tighten the valve bolts (18) (4x)
3. Remove the auxiliary tool and make sure the valve and be closed and opened easily.
4. Make sure the valve is **CLOSED.**

Warning:
DO NOT DAMAGE THE DIAPHRAGM.

C. Installation transmitter (figure 2)

1. Remove the nipple (10) to the bottom of the transmitter part as shown in figure 2. Use silicone oil or grease.
2. Make sure the O-ring (13) is properly located.

D. Figure 3

1. Make sure to correctly locate the O-ring (13) into the nipple
2. Position the transmitter into the threaded valve joint and begin engaging the threads. The transmitter can be rotated prior to seating enabling the user to optimize access to calibration adjustments, cable entry and local indicator.
3. Tighten the nipple (10).
4. Lock the nipple (10) to the threaded valve joint (16) by means of the safety lock (11) and two M4 bolts(12).
5. Valve must be opened (90°) **VERY** slowly.

E. Figure 4

1. Transmitter must be pushed through the valve until hexagon nut (7) reaches the nipple (10).
2. Begin engaging the threads until stop (8) reaches nipple (10).
3. Tighten hexagon nut (7).
4. Lock the nut (7) to the nipple (10) by means of the safety lock (14) and two M4 bolts (15)

⚠ ***WARNING: BEFORE OPENING THE VALVE, MAKE SURE THE TRANSMITTER IS LOCKED.***
BE SURE THE VALVE IS CLOSED WHEN HE TRANSMITTER IS RETRACTED FROM VALVE.
THIS IS EXTREMELY IMPORTANT OTHERWISE THE TRANSMITTER WILL BE PUSHED OUT OF THE PROCESS.

3.4 MOUNTING POSITION

When the transmitter is mounted horizontally, the cable gland must be pointed downwards.

3.5 MOUNTING POSITION EFFECT

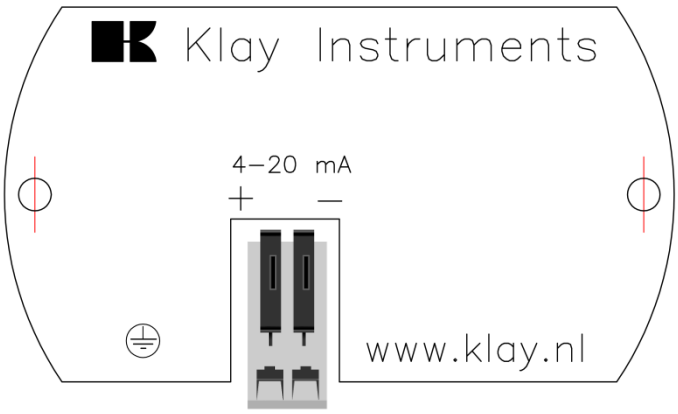
All transmitters are calibrated in vertical position (diaphragm points downwards).
If the transmitter is mounted in another position, there can be a little zero shift. (example 4,02 mA instead of 4,00 mA). After installation of the transmitter the zero must be set to 4,00 mA with **P103** cancel mounting position effect. This will not affect the span.

3.6 CALIBRATION

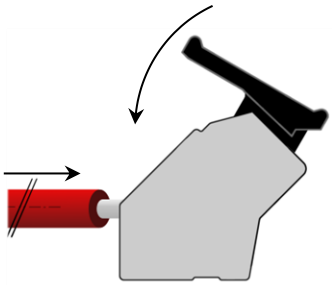
All transmitters are fully calibrated at the factory, to customer specified range. If the calibration is not specified, the transmitter will be calibrated at the maximum span.

3.7 WIRING

Under the cover ③ you will find the terminal board.



Illustrative side view



Insert the wires into the connector and push the lever down by hand.

The figure above shows the wiring connection of the transmitter. The 2-wires must be connected to + and - on the terminal board. The wiring terminals can be operated without a screwdriver. The opening levers of the terminals can be lifted and pressed down by hand. Lift the opening levers of the terminals and insert the corresponding wires. Press down the levers by hand, the terminal spring will close and the wire is clamped. *Optionally a secondary 4-20 mA output is available on request.*

The transmitter is connected with standard two-wire shielded cable. Do not run signal wiring in open trays with power wiring, or near heavy electrical equipment (e.g. Frequency controllers or heavy pumps).

Reversing the polarity will not damage the transmitter, but the transmitter will not function until the **+** and **–** are properly connected.

3.8 GROUNDING

The transmitter must always be connected to ground. In case the process connection is already connected to ground (e.g. by the tank or pipe line) do not connect the instrument to ground. **Please ensure that the instrument is not connected to ground twice to prevent an "Earth loop".**

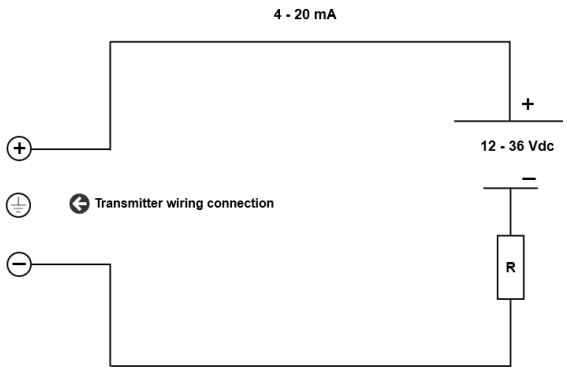
4. REMAINING

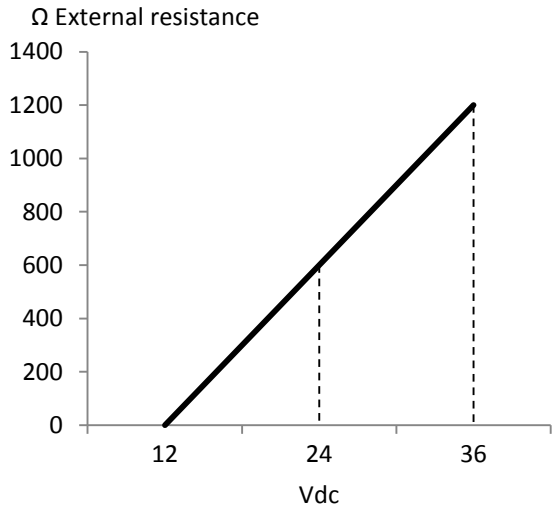
4.1 EXTERNAL LOAD

External loads must be placed in the negative side of the 2-wire loop. The minimum power supply is based on the total circuit resistance. The maximum external load (RI max.) for 24 Vdc will be 600 Ω (Ohm). At higher power supply, the external load can be up to max. 1200 Ω / 36 Vdc.

⚠ **With a loop resistance of 250 Ω a power supply of at least 17 Vdc must be used.**

$$R_I \text{ max.} = \frac{\text{Voltage - 12 V (min. voltage)}}{\text{20 mA}}$$





4.2 CE / EMC-RULES

All Klay transmitters are manufactured in accordance with the RFI / EMC directives and comply with the CE standard. All transmitters are fitted with RFI filters, which provide optimum, trouble-free operation. Our products are in conformity with EMC-Directive 2014/30/EU based on test results using harmonized standards.

4.3 TRACEBILITY / YEAR OF MANUFACTURING

The year of manufacturing of the transmitter can be traced as follows: take the first two numbers from the serial number that is engraved in the transmitter and add 1970 to it.
Example: Serial Number 4302123. The year of manufacturing is 1970 + 43 = 2013.

4.4 INTRINSICALLY SAFE (Option Ex)

The Series 4000-VALVE is also available for intrinsically safe for use in zone 0.

ATEX – KIWA 15ATEX0031 X
II 1G Ex ia IIC T5…T1 Ga (-20 < T_{amb} < 70°C)
II 1G Ex ia IIC T6 Ga (-20 < T_{amb} < 31°C)

IECEx – KIWA 15.0014X
Ex ia IIC T5…T1 Ga (-20 < T_{amb} < 70°C)
Ex ia IIC T6 Ga (-20 < T_{amb} < 31°C)

For detailed explanation see "EU-Declaration of conformity" on the last page of this manual.
For use in an **Intrinsically Safe** area, use a certified power supply from 12 - 30 Vdc. Installation of this device must be carried out by a certified mechanic or installer.

Transmitter type and options	Equipment category	Temperature Class	Ambient temperature range
Pressure / Level Transmitter Series 4000-VALVE With closed covers	II 1G	T5 … T1	-20 °C to +70 °C Process temperature range: -20 °C to +100 °C
Pressure / Level Transmitter Series 4000-VALVE With transparent indicator cover (Option I)	II 1G	T5 … T1	-20 °C to +70 °C Process temperature range: -20 °C to +100 °C
Pressure / Level Transmitter Series 4000-VALVE With closed covers	II 1G	T6	-20 °C to +31 °C Process temperature range: -20 °C to +50 °C
Pressure / Level Transmitter Series 4000-VALVE With transparent indicator cover (Option I)	II 1G	T6	-20 °C to +31 °C Process temperature range: -20 °C to +50 °C

For Temperature Class T5 or T6, ordering code **G185** must be used.

Electrical Data
Pressure / Level Transmitter Series 4000-VALVE
Supply/output circuit (terminals + and -): in type of protection intrinsic safety Ex ia IIC only for connection to a certified intrinsically safe circuit, only with a supply range from 12 till 30 Vdc, with the following maximum values:
U_i = 30 Vdc; **I_i** = 110 mA; **P_i** = 0,9 W; **L_i** = 0,08 mH; **C_i** = 41 nF (without cable between terminals **+** and **-**)

Or

Pressure / Level Transmitter Series 4000-VALVE **(Option G190).**
Supply/output circuit (terminals + and -) and a **2nd** Supply/output circuit (terminals + and -) : in type of protection intrinsic safety Ex ia IIC only for connection to a certified intrinsically safe circuit only with a supply range from 12 till 30 Vdc, separate for each output, with the following maximum values:
U_i = 30 Vdc; **I_i** = 110 mA; **P_i** = 0,9 W; **L_i** = 0,08 mH; **C_i** = 41 nF (without cable between terminals **+** and **-**)
*The maximum values are applicable for each output. The maximum connected power for each output is 0,9 W**, not available for T5 and T6.***

Instructions
The instructions provided with the equipment shall be followed in detail to assure safe operation.

Special conditions for Safe use in Zone 0

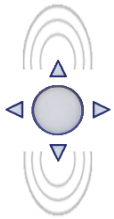
- As standard the transmitter is supplied **without** a certified cable gland. The cable entry is fitted with a PE blanking plug for protection during transport. Remove the blanking plug after installing the transmitter. When using a gland make sure it is certified and complying with applicable protection level of the transmitter.
- Always use the covers supplied by Klay Instruments B.V.
- From safety point of view the transmitter must be connected to ground.

All certifications are in compliance with IECEx scheme rules, and the International Standards: IEC 60079-0:2011, IEC 60079-11:2011, IEC 60079-26:2007 and IEC 17050-1. The transmitters are certified for use in hazardous areas by KIWA Nederland B.V.

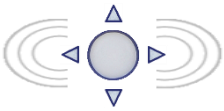
DO NOT REMOVE OR UNSCREW THE COVER(S) WHEN AN EXPLOSIVE ATMOSPHERE MAY BE PRESENT.

5. GRAPHIC DISPLAY AND NAVIGATION BUTTON

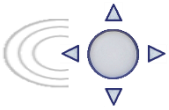
The Series 4000-VALVE has a multifunctional display where different values can be displayed simultaneously. The display is equipped with a backlight. The entire menu is controlled by a navigation button. The navigation button has the following possibilities of movement: up, down, left, and right. The navigation button needs to be pushed when conformation or saving is needed.



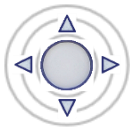
Move the navigation button up or down to browse through various menus. These movements can be distinct in choices of: program points, navigation through menu's and increase or decrease measurement value's.



Move the navigation button left or right to navigate horizontally through the menu or positions on the display.



It is always possible to return to the previous menu. Move the navigation button to the left to return to the previous menu.

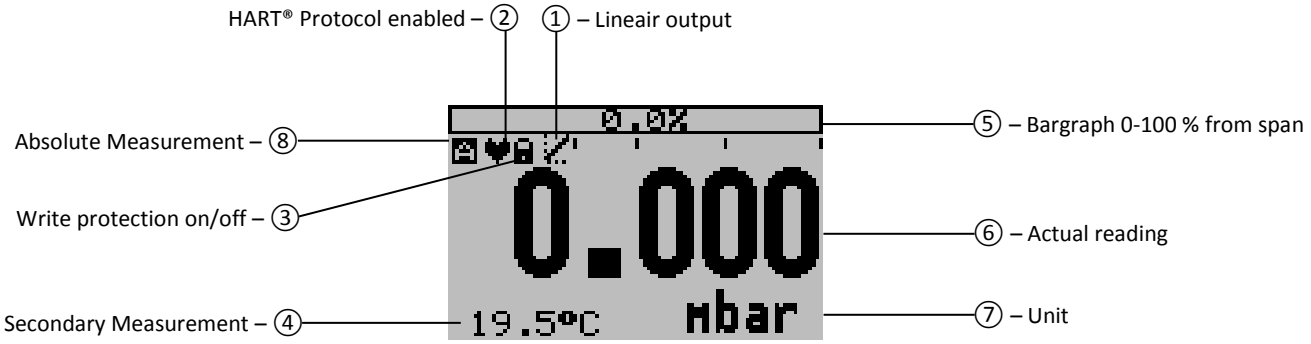


By pushing the navigation button each choice will be **confirmed** or a setting will be **saved**.

Figure 1. Display Series 4000-VALVE, fully rotatable (360˚)

5.1 GRAPHIC DISPLAY READOUT

When the transmitter is powered, a flash screen with the name of the transmitter (Series 4000) and the software version appear for a few seconds. After this the home screen will show the measured value setting as set in the factory.



EXPLANATION OF SYMBOLS:

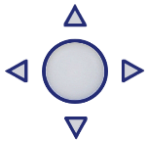
1. – Linear output: Displays when any form of linearization is applied. a Straight line means no linearization is applied. When a linearization is applied a curve will be displayed.
2. – HART® protocol: Displays a HART symbol, when HART protocol option is available.
3. – Write protection on/off: Displays if protection against adjustments and configuration is on or off
4. – Secondary Measurement: Displays a secondary chosen measurement.
5. – Bargraph 0-100 % from span: Displays the percentage of the measured span.
6. – Measurement: Displays the current measurement in mA, percentage or a selectable unit.
7. – Unit: Displays the selected unit.
8. – Absolute: Appears when the measurement is in absolute range.

5.2 SUMMARY PROGRAMMING POINTS

PROGRAM POINT	NAME	FUNCTION
P100	Menu-Exit menu	Start and exit
P101	ZERO value	Zero adjustment (ZERO 4 mA) with or without test pressure
P102	SPAN value	Span adjustment (SPAN 20 mA) with or without test pressure
P103	MOUNT correction	Cancel mounting position effect (4 mA)
P104	UNITS	Selection of engineering unit to be displayed
P105	REVERSE mA	Output selection 4-20 mA or 20-4 mA
P106	DAMPING	Adjustable damping (0,00 till 25,00 s)
P107	LANGUAGE	Language choice between: English, Dutch, German, Russian, Polish and French.
P108	DEVICE SETUP	Configuration of: Protection, Alarm, Backlight, Temperature, Secondary value, (Set time and HART Version, only when HART protocol is present.)
P109	READOUT	Readout options on display: Current, unit, percentage and temperature
P110	CURRENT SIMULATION	Current simulation 4-20 mA (Stepwise or free adjustable)
P111	TANK LINEARIZATION	Configuration for tank linearization
P112	BURST MODE	Configuration for burst mode (Only when HART protocol is present.)
P113	INFORMATION	Contact information of Klay Instruments, made settings, and software revision
P114	FACTORY	Only available for the manufacturer
P115	FACTORY	Only available for the manufacturer

6. EXPLANATION PROGRAMMING POINTS

6.1 ZERO ADJUSTMENT (ZERO, 4 mA)



The transmitter is set to 0 mbar at atmospheric pressure.
The **ZERO** can be adjusted at a lower or higher point. This will be explained step by step by an example.

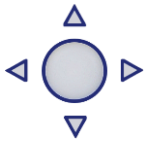
Example: Increase ZERO till 100 mBar.

1. The measuring unit of the transmitter is set to mBar. If not this can be selected by choosing the right measuring unit in program point **P104 – UNITS (paragraph 6.4)**
2. Navigate to program point **P101 - ZERO Value**, and push the navigation button to enter the menu.
3. Two choices appear on the screen: "**set manual**" and "**use process**"
   Set manual = Configuration without test pressure.
   Use process = Configuration with applied pressure.
4. Choose "**set manual**", +000.0 (mBar) will appear on the display.
5. Increase this value with the navigation button to 100 mBar, push to confirm, and select SAVE to save the setting.
6. The transmitter will return to the home screen. The measurement value at atmospheric pressure is now -100 mBar. At an applied pressure of 100 mbar the transmitter will display 0 mbar.

The menu zero adjustment also has the choice of "**use process**". The transmitter can be adjusted to zero in a real process situation. When chosen, the transmitter will measure the pressure in an actual process. This measurement will be used as the zero value. (4 mA)

1. Navigate to program point **P101**, and push the button to enter the menu.
2. Choose "**use process**" , and push to confirm. The transmitter will display the actual measured value.
3. Push the navigation button to confirm, and select SAVE to save the setting.
4. The transmitter will return to the main menu.

6.2 SPAN ADJUSTMENT (SPAN, 20 mA)



This setting can be used to adjust the range (SPAN) according to an entered value or adjusted with or without an applied pressure. The maximum pressure which can be measured (20 mA) is the measurement at **ZERO (P101)** + the entered value **SPAN (P102)**. If the **ZERO (P101)** is increased then the maximum measured value will automatically be set higher at same rate like the zero. This will be explained step by step by an example.

1. Example: Measurement range 100 – 2000 mBar = 4 - 20 mA.
2. The **span** must be set at 1900 mBar
3. The zero was set in the previous menu (**P101**) at 100 mbar.
4. Navigate to program point **P102 - SPAN Value**, and push the navigation button to enter the menu.
5. Two choices appear on the screen: **Set manual** and "**Use process**"
6. Choose **Set manual** , a value will appear on the screen. (Depending on the chosen transmitter range.)
7. Adjust the **SPAN** with the navigation button to 1900 mBar. and select SAVE to save the setting
8. The transmitter will return to the home screen.

The menu span adjustment also has the choice of "**use process**". The transmitter can be adjusted to the span in a real process situation. When chosen, the transmitter will measure the pressure in an actual process. This measurement will be used as the span value. (20 mA)

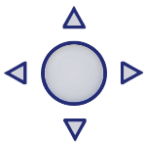
1. Navigate to program point **P102**, and push the button to enter the menu.
2. Choose "**use process**" , and push to confirm. The transmitter will display the actual measured value.
3. Push the navigation button to confirm, and select SAVE to save the setting.
4. The transmitter will return to the main menu.

i P102 is the adjustment of the total span.
When a compound range must be adjusted (for example -1 till +3 bar), a span of 4 bar must be programmed.
The Zero (P101) must be set at -1 bar. The transmitter is adjusted at **- 1 bar = 4 mA** and **+3 bar = 20 mA**.

If the process temperature at -1 bar is above 20 °C another filling oil must be applied inside the transmitter (Option G26).
If the process temperature at -0,5 bar is above 60 °C another filling oil must be applied inside the transmitter (Option G26).

P103
Mount corr.

6.3 CANCEL MOUNTING POSITION EFFECT (4 mA)



All transmitters are vertically calibrated. If the transmitter is installed horizontally, the transmitter has a small "mounting position" effect on the zero (4 mA). The current value displayed, will be for example 4,020 mA instead of 4,000 mA. This effect can be neutralized within this menu.

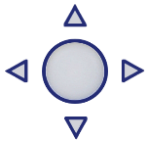
1. Navigate to program point **P103 – MOUNT corr.**, and push the navigation button to enter the menu.
2. Two choices appear on the screen: "**Set**" and "**Reset**"
   Choosing **Set** will adjust the zero to 4,000 mA in the mounting position when applicable.
   - Select **Set**, and push the button to confirm.
   - The Save icon will be displayed to indicate that the setting is saved.
   - The transmitter will return to the main menu.

   Choosing **Reset** will put the transmitter back to factory setting. (vertical adjustment 4 mA)
   - Select **Reset**, and push the button to confirm, the setting will be put back to factory setting. The Save icon will be displayed to indicate that the setting is saved.
   - The transmitter will return to the main menu.

⚠ **CAUTION: Do not apply pressure while executing "Cancel mounting position effect"**

P104
Units

6.4 DISPLAY SETTING OF UNITS



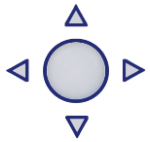
Various engineering units can be displayed on the display.
Factory setting = mbar

1. Navigate to program point **P104 – UNIT**, and push the navigation button to enter the menu.
2. Several engineering units can be selected. Each selected engineering unit is automatically converted to the correct value of the corresponding unit.
3. Navigate through this menu and choose the required unit, push to confirm.
4. The Save icon will be displayed to indicate that the setting is saved.
5. The transmitter will return to the main menu, the measured reading will be displayed in the chosen unit in the home screen.

⚠ **CAUTION: The selected pressure unit is only visible on the display, if UNITS is chosen in program point P109 – Readout.**

6.5 OUTPUT SELECTION 4-20 mA or 20-4 mA

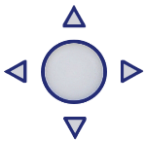
The transmitter is standard set to 4-20 mA.



1. Navigate to program point **P105 – Reverse mA**, and push the navigation button to enter the menu.
2. Two choices appear on the screen: **4-20 mA** and **20-4 mA**
3. Make an output choice and push to confirm.
4. The Save icon will be displayed to indicate that the setting is saved.
5. The transmitter will return to the main menu.

6.6 DAMPING ADJUSTMENT

The transmitter has an adjustable damping between 0,00 to 25,00 seconds. Factory setting = 0,00 seconds

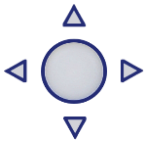


1. Navigate to program point **P106 – DAMPING**, and push the navigation button to enter the menu.
2. Two choices appear on the screen: **Set** and **Reset**
3. Make a choice and push to confirm.
   Choosing **Set** allows a value to be set between 0,00 and 25,00 seconds.
   - Select Set, and push the button to confirm.
   - Adjust the damping with the navigation button, push to confirm.
   - The Save icon will be displayed to indicate that the setting is saved.
   - The transmitter will return to the main menu.

   Choosing **Reset** will put the setting back to factory setting (0,0 seconds)
   - Select Reset, and push the button to confirm.
   - The Save icon will be displayed to indicate that the setting is saved, the setting will be put back to factory setting 0,00 s.
   - The transmitter will return to the main menu.

6.7 LANGUAGE

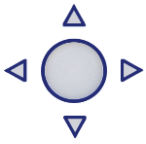
In this menu the preferred menu language can be selected.



1. Navigate to program point **P107 - LANGUAGE**, and push the navigation button to enter the menu.
2. Five choices appear on the screen: **English, Dutch, Spanish, German, Russian, Polish** and **French**.
3. Make a choice and push to confirm.
4. The Save icon will be displayed to indicate that the setting is saved.
5. The transmitter will return to the main menu.

6.8 DEVICE SETUP

In this menu, several operational settings can be made for the transmitter and the display.



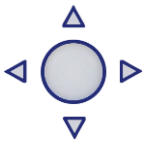
1. Navigate to program point **P108 – Device Setup**, and push the navigation button to enter the menu.
2. Eight choices appear on the screen: **Protection** - **Alarm output** - **Backlight** - **Temp units** – **Temp min/max** – **Sec. Value** - **Set Time** and **HART® Version** *(Set time and HART® version are only available when HART® protocol is present in the transmitter)*
3. Choose the desired option, push to confirm.
4. Below are the choices displayed. They can be selected and configured using the navigation button.

- **Protection**:
  - **Local**: The local protection for adjusting settings locally on the transmitter.
  - **External** :The external security for adjusting settings remotely on the transmitter by HART® protocol.
- **Alarm output**:
  - **Low:** The lower limit of the lowest permissible current value. (3,2 mA)
  - **High:** The upper limit of the maximum permissible current value (22,8 mA)

  When exceeding the above limits, a warning symbol will display on the screen.
- **Backlight**: Choice between: **On**, **Sleep mode** (Turn off backlight after 5 minutes) and **Off**. The intensity of the backlight is depending on the output current.
- **Temp units:** Choice between: **Celsius** and **Fahrenheit**.
- **Temp min/max:** Two choices appear on the screen: **Readout** and **Reset**
  By choosing **Readout** the last measured minimum and maximum temperature values of process and ambient appear. For the process temperature, a new value is stored in a change of temperature more than 2 ˚ C. For the ambient temperature this is 5˚ C. By choosing **Reset** the previous stored values will be deleted.
- **Sec. Value:** Four choices appear on the screen for the secondary readout on the main screen: **Current**, **Unit**, **Rate** and **Temperature**.
- **Set Time:** *(Only available when using HART® 7 Protocol)*
  An input screen to enter the date and time will appear.
- **HART® version:** Choice between: **HART® 5.0** and **HART® 7.0**.

6.9 READOUT

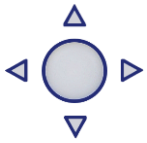
In this menu, the readout on the display is determined. This is the type of measurement that appears on the home screen.
Factory Setting = Unit



1. Navigate to program point **P109 – READOUT**, and push the navigation button to enter the menu.
2. Nine choices appear on the screen:
   Current = Present current value (4-20mA)
   Unit = Pressure unit as chosen in **P104**
   Percentage = 0-100%
   Temperature = Actual process temperature (C or F)
   Hectoliter = Number of hectoliters (only possible in combination with linearization P111)
   Cubic meter = Number of cubic meters (only possible in combination with linearization P111)
   Liter = Number of liters (only possible in combination with linearization P111)
   Kilogram = Number of kilograms (only possible in combination with linearization P111) After selecting this readout the **S**pecific **G**ravity of the medium (**SG** = g/cm^3) must be entered with a value between 0.2 and 4.0 g/cm^3.
   The specific gravity will appear on the home screen (g/cm^3) under the primary chosen readout. This readout will be indicated as a linear measurement, and displayed by the symbol on the home screen.
   Tons = Number of tons (only possible in combination with linearization P111)
   After selecting this readout the **S**pecific **G**ravity of the medium (**SG** = g/cm^3) must be entered with a value between 0.2 and 4.0 g/cm^3. This readout will be indicated as a linear measurement, and displayed by the symbol on the home screen. The specific gravity will appear on the home screen (g/cm^3) under the primary chosen readout.
3. Navigate to the desired choice, confirm the selection by pushing the navigation button. The Save icon will be displayed to indicate that the setting is saved.
4. The transmitter will return to the main menu.

For measuring weight (Kg and Tons), a reliable accuracy cannot be guaranteed, the Series 4000 pressure transmitter cannot compensate for Specific Gravity changes or any thermal increase or decrease.

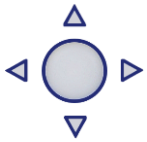
6.10 CURRENT SIMULATION (4-20 mA)



The transmitter can simulate an output between 4-20 mA.
Using five predefined steps or a free selectable value between 3,80 mA to 20,8 mA (Transmitters with HART® Protocol 3,90 mA to 20,8 mA)

1. Navigate to program point **P110 – CURR SIMU**, and push the navigation button to enter the menu.
2. Two choices appear on the screen: "**Set**" and "**Free**"
3. Choosing **Set** allows a value to be set in five steps: 4, 8, 12, 16, 20 mA
   - By default the current simulation is **Not active,** as shown in the display
   - Choose one of the five steps, and push to confirm
   - The status on the display will change to **Active** and the current simulation is started for the selected step.
   - Push the navigation button to de-activate the current simulation.
   - Move the navigation button to the left to go back and leave this menu.
4. With the option **Free**, a current between 4 and 20 mA can be configured.
   - By default the current simulation is **Not active,** as shown in the display.
   - Enter the desired value, and push to confirm.
   - The status on the display will change to **Active** and the current simulation is started for the selected value.
   - Push the navigation button to de-activate the current simulation.
   - Move the navigation button to the left to go back and leave this menu.

6.11 TANK LINEARIZATION



In this menu, various tank linearization's can be selected.
Factory setting = No linearization

For a horizontal tank or a tank with a cone, linearization can be configured. The volume as a measured value will be displayed on the home screen. (Must be set in **P104)**
The values (configured in the following settings) must be in meters.

1. Navigate to program point **P111 – TANK LIN,** and push the navigation button to enter the menu. Six choices appear on the screen:
   No Lin = No linearization
   Hor. Tank = Linearization setting for a horizontal tank: cylindrical and elliptic
   Vert. Cone = Linearization setting for a vertical tank with a conical bottom.
   Vert. Sphere = Linearization setting for a vertical tank with a spherical bottom.
   Vert. Trunc = Linearization setting for a vertical tank with a truncated bottom**.**
   Free lin = Free linearization setting, adjustable in 100 free programmable points.

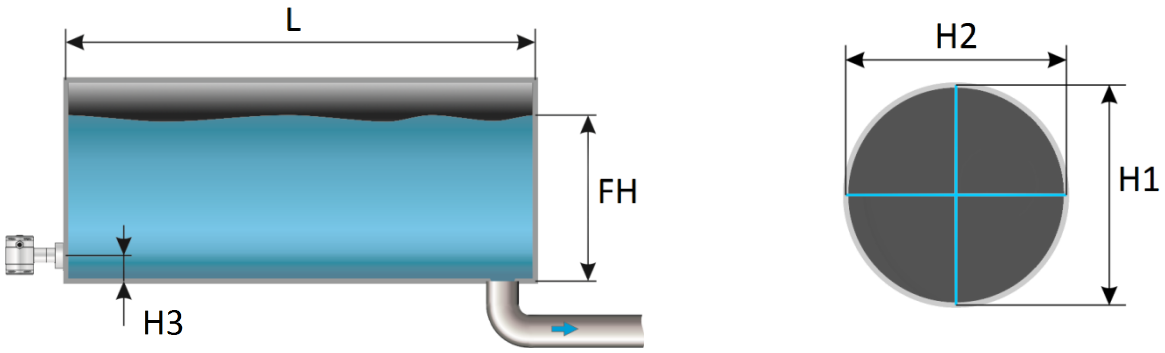
The following describes the setting for each linearization configuration.

LINEARIZATION DISABLE
With the choice **No. Lin**. an existing linearization can be turned off and can be identified by the symbol on the home screen: 
Linearization can be recognized by the following symbol on the home screen: 

1. Select **No Lin.** and confirm this with the button.
2. The Save  icon will be displayed to indicate that the setting is saved.

The following pages describe the setting for each type of linearization.

LINEARIZATION HORIZONTAL TANK (WITH FLAT END)



1. Navigate to **Hor. Tank**. with the navigation button, and push to confirm.
2. Two choices appear on the screen: **Input** and **Simulate**
3. Select **Input**, and push to confirm.
4. Six choices appear on the screen:

Display	Drawing	Explanation
Length	**L**	The length of the tank
Height 1	**H1**	The height of the tank
Height 2	**H2**	The diameter of the tank (with a cylindrical tank, this is equal to the height of the tank)
Height 3	**H3**	The height till the topside of the diaphragm (or weld-on nipple)
Height 4	**H4**	Value must be 0
Fill Height	**FH**	The maximum percentage of filling of the tank

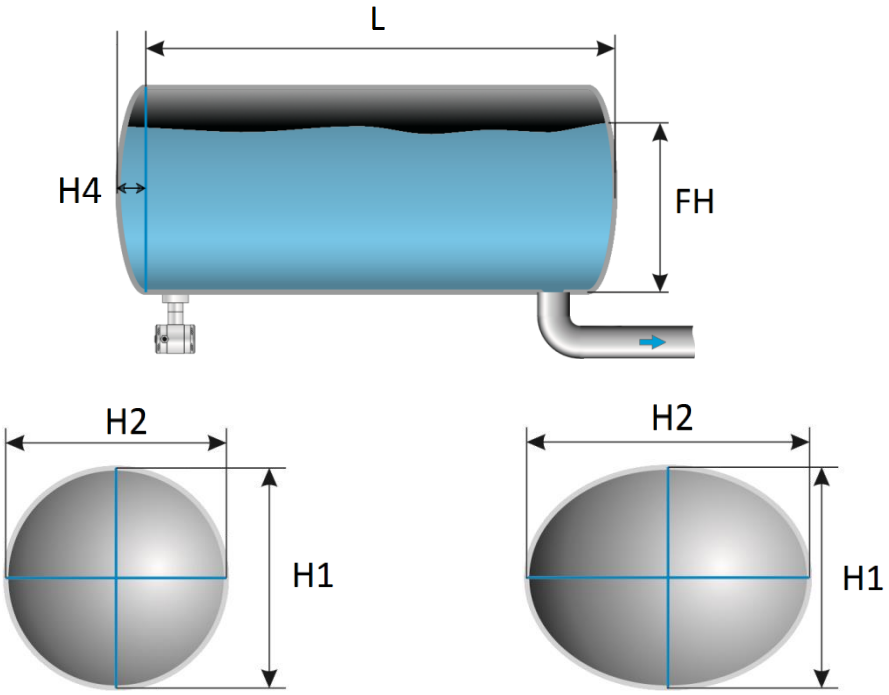
5. Fill in each value except Height 4, and confirm each selection with the control button. The values must be entered in meters.
6. Select SAVE to save the setting.
7. The transmitter will return to the main menu.

SIMULATION

After linearization is entered and stored, it is possible to perform a simulation based on the entered value's. Based on the value entered in mWc, the transmitter will display the number of hectoliters (on the basis of the specified linearization values).

1. Navigate to program point **P111 – TANK LIN,** and push the navigation button to enter the menu.
2. Navigate to **Hor. Tank**. with the navigation button, and push to confirm.
3. Two choices appear on the screen: **Input** and **Simulate**
4. Select **Simulate**, and push to confirm.
5. Fill in the desired value based on mWc, the number of hectoliters change directly with a change in the value mWc.

LINEARIZATION HORIZONTAL TANK WITH A PARABOLIC END (CYLINDRICAL OR ELLIPTIC)



1. Navigate to **Hor. Tank**. with the navigation button, and push to confirm.
2. Two choices appear on the screen: **Input** and **Simulate**
3. Select **Input**, and push to confirm.
4. Six choices appear on the screen:

Display	Drawing	Explanation
Length	**L**	The length of the tank
Height 1	**H1**	The height of the tank
Height 2	**H2**	The diameter of the tank (with a cylindrical tank, this is equal to the height of the tank)
Height 3	**H3**	The height till the topside of the diaphragm (or weld-on nipple)
Height 4	**H4**	The length of **1** parabolic end of the cylinder
Fill Height	**FH**	The maximum percentage of filling of the tank

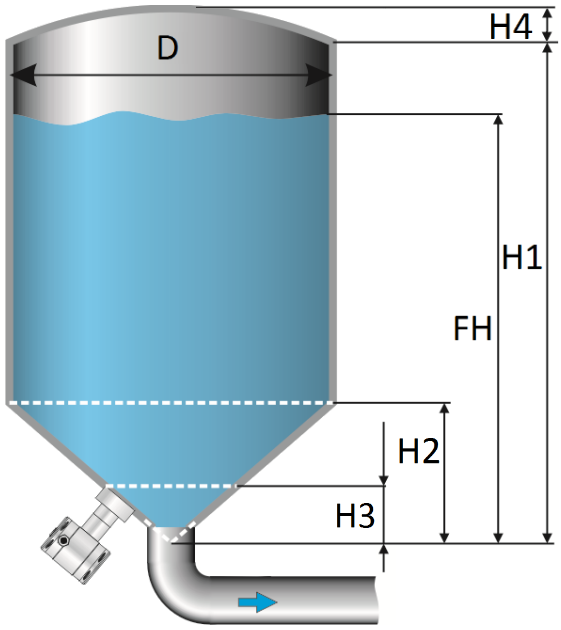
5. Fill in each value, and confirm with the navigation button. **The entered value's must be in meters.**
6. Select SAVE to save the setting.
7. The transmitter will return to the main menu.

SIMULATION

After linearization is entered and stored, it is possible to perform a simulation based on the entered value's. Based on the value entered in mWc, the transmitter will display the number of hectoliters (on the basis of the specified linearization values).

1. Navigate to program point **P111 – TANK LIN,** and push the navigation button to enter the menu.
2. Navigate to **Hor. Tank**. with the navigation button, and push to confirm.
3. Two choices appear on the screen: **Input** and **Simulate**
4. Select **Simulate**, and push to confirm.
5. Fill in the desired value based on mWc, the number of hectoliters change directly with a change in the value mWc.

LINEARIZATION VERTICAL TANK WITH A CONICAL BOTTOM



1. Navigate to **Vert. Sphere**. with the navigation button, and push to confirm.
2. Two choices appear on the screen: **Input** and **Simulate**
3. Select **Input**, and push to confirm.
4. Six choices appear on the screen:

Display	Drawing	Explanation
Height1	**H1**	The height of the tank
Diameter	**D**	The diameter of the tank
Height 2	**H2**	the height of the cone
Height 3	**H3**	The height till the topside of the diaphragm
Height 4	**H4**	The height of the parabolic tank roof
Fill Height	**FH**	The maximum percentage of filling of the tank

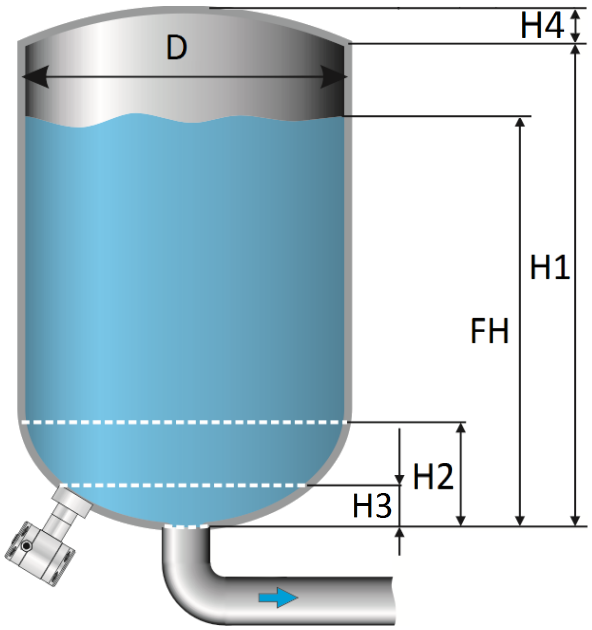
5. Fill in each value, and confirm with the navigation button. **The entered value's must be in meters.**
6. Select SAVE to save the setting.
7. The transmitter will return to the main menu.

SIMULATION

After linearization is entered and stored, it is possible to perform a simulation based on the entered value's. Based on the value entered in mWc, the transmitter will display the number of hectoliters (on the basis of the specified linearization values).

1. Navigate to program point **P111 – TANK LIN,** and push the navigation button to enter the menu.
2. Navigate to **Vert. Sphere**. with the navigation button, and push to confirm.
3. Two choices appear on the screen: **Input** and **Simulate**
4. Select **Simulate**, and push to confirm.
5. Fill in the desired value based on mWc, the number of hectoliters change directly with a change in the value mWc.

LINEARIZATION VERTICAL TANK WITH A SPHERICAL BOTTOM



1. Navigate to **Vert. Cone**. with the navigation button, and push to confirm.
2. Two choices appear on the screen: **Input** and **Simulate**
3. Select **Input**, and push to confirm.
4. Six choices appear on the screen:

Display	Drawing	Explanation
Height1	**H1**	The height of the tank
Diameter	**D**	The diameter of the tank
Height 2	**H2**	the height of the spherical bottom
Height 3	**H3**	The height till the topside of the diaphragm
Height 4	**H4**	The height of the parabolic tank roof
Fill Height	**FH**	The maximum percentage of filling of the tank

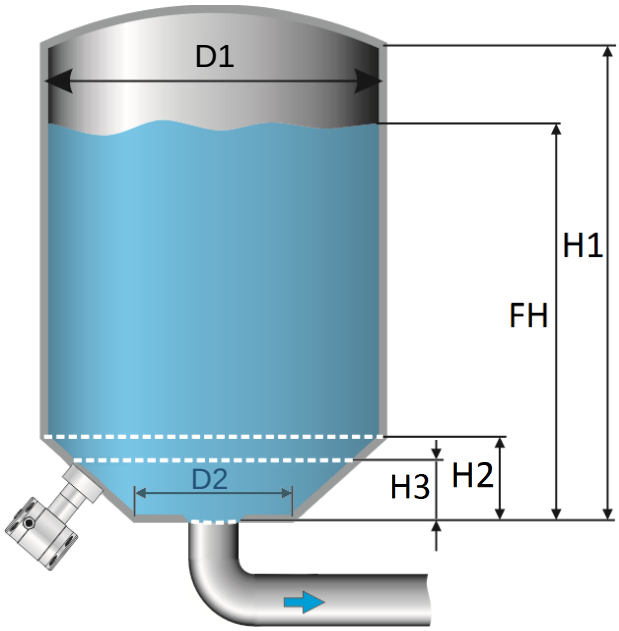
5. Fill in each value, and confirm with the navigation button. **The entered value's must be in meters.**
6. Select SAVE to save the setting.
7. The transmitter will return to the main menu.

SIMULATION

After linearization is entered and stored, it is possible to perform a simulation based on the entered value's. Based on the value entered in mWc, the transmitter will display the number of hectoliters (on the basis of the specified linearization values).

1. Navigate to program point **P111 – TANK LIN,** and push the navigation button to enter the menu.
2. Navigate to **Vert. Cone**. with the navigation button, and push to confirm.
3. Two choices appear on the screen: **Input** and **Simulate**
4. Select **Simulate**, and push to confirm.
5. Fill in the desired value based on mWc, the number of hectoliters change directly with a change in the value mWc.

LINEARIZATION VERTICAL TANK WITH A TRUNCATED BOTTOM



1. Navigate to **Vert. Trunc**. with the navigation button, and push to confirm.
2. Two choices appear on the screen: **Input** and **Simulate**
3. Select **Input**, and push to confirm.
4. Six choices appear on the screen:

Display	Drawing	Explanation
Height1	**H1**	The height of the tank
Diameter 1	**D1**	The diameter of the tank
Height 2	**H2**	the height of the cone
Height 3	**H3**	The height till the topside of the diaphragm
Diameter 2	**D2**	The diameter of the truncated bottom
Fill Height	**FH**	The maximum percentage of filling of the tank

5. Fill in each value, and confirm with the navigation button. **The entered value's must be in meters.**
6. Select SAVE to save the setting.
7. The transmitter will return to the main menu

SIMULATION

After linearization is entered and stored, it is possible to perform a simulation based on the entered value's. Based on the value entered in mWc, the transmitter will display the number of hectoliters (on the basis of the specified linearization values).

1. Navigate to program point **P111 – TANK LIN,** and push the navigation button to enter the menu.
2. Navigate to **Vert. Trunc**. with the navigation button, and push to confirm.
3. Two choices appear on the screen: **Input** and **Simulate**
4. Select **Simulate**, and push to confirm.
5. Fill in the desired value based on mWc, the number of hectoliters change directly with a change in the value mWc.

FREE LINEARIZATION

FREE LINEARIZATION IN PROCESS

1. Navigate to program point **P111 – TANK LIN,** and push to confirm.
2. Navigate to **Free lin**. with the navigation button, and push to confirm.
3. Two choices appear on the screen: **Measured** and **Manual**
4. Select **Measured** to configure a free linearization in a process situation.
5. Two choices appear on the screen**: Input** and **Simulate**
6. Select **Input**, and push to confirm
7. Five choices appear on the screen:

Clear table: The previous entered values for linearization will be deleted. It is advisable to use this feature for each time a new linearization is configured.

⚠ **All entered values and dimensions of an existing / previous linearization will be erased.**

Volume units: Select the preferred unit**:** Liters, Hectoliters, Kg and Tons (after linearization the unit can be changed and selected in **P109**)

Height: The height of the tank can be filled in (highly recommended for an accurate linearization). The transmitter will determine with this height the span. A linearization will be made with the smallest possible deviation. *Factory setting = Saved span in P102.*

Start Point: The filling of a tank can be measured up to 70 points. The transmitter must be installed in an actual process to accomplish these measurements. The measuring must take place from low to high. (Filling an empty tank). The actual measuring will be displayed on the screen in percentage (%) for **Xn** (filling) and for **Yn** the measured volume. To enter the next measured point move the navigation button up and enter the values.

Save: When all desired measurements are completed and all parameters have been set, the linearization must be saved. Push the navigate button to the left and select SAVE to save the linearization. The transmitter will return to the main menu.

⚠ WARNING AND PRECAUTIONS

- When a tank filling (**Xn**) does not reach 100 % of the height of the tank, the transmitter will calculate the remaining part. This calculating method is linear and will only be used for the remaining part up to 100 %.

- It is not advisable to manually adjust the SPAN in program point P102 after a linearization has been configured. If the SPAN is adjusted after a linearization configuration, a warning will appear on the screen when entering P102.

- When the a free linearization is used for measuring weight (Kg and Tons), a reliable accuracy cannot be guaranteed due to external influences such as heat and tank wall expansion. **The change of Specific Gravity due to different temperatures cannot be compensated by the Series 4000 pressure transmitter.**

SIMULATION

After linearization is entered and saved, it is possible to perform a simulation. (Based on the saved linearization) The transmitter will convert the entered mWc to hectoliters.

FREE LINEARIZATION MANUALLY

When it's not possible to enter and measure for a linearization in an actual process condition, a free linearization can be configured manually. Known measurements values and volumes must be entered manually in the transmitter.

1. Navigate to program point **P111 – TANK LIN,** and push the navigation button to enter the menu.
2. Navigate to **Free lin**. with the navigation button, and push to confirm.
3. Two choices appear on the screen: **Measured** and **Manual**
4. Select **Manual** to configure a free linearization manually.
5. Two choices appear on the screen: **Input** and **Simulate**
6. Select **Input**, and push to confirm.
7. Five choices appear on the screen:

Clear table: The previous entered values for linearization will be deleted. It is advisable to use this feature for each time a new linearization is configured.

⚠ **All entered values and dimensions of an existing / previous linearization will be erased.**

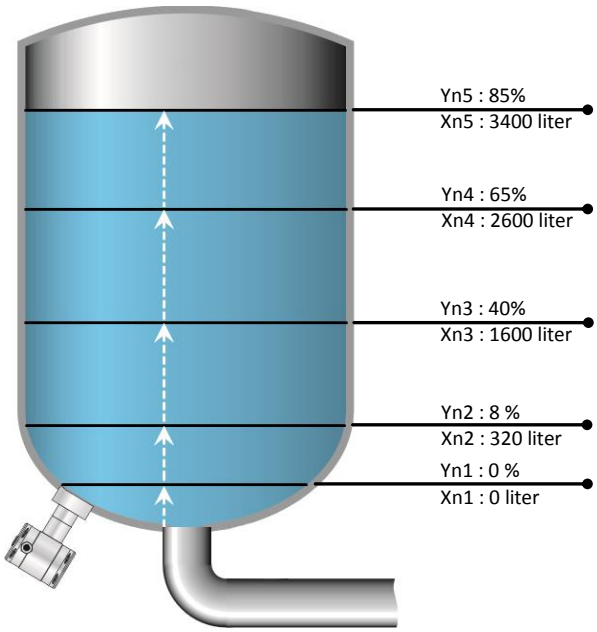
Volume units: Select the preferred unit**:** Liters, Hectoliters, Kg and Tons (after linearization the unit can be changed and selected in **P109**)

Height: The height of the tank can be filled in (highly recommended for an accurate linearization). The transmitter will determine with this height the span. A linearization will be made with the smallest possible deviation. *Factory setting = Saved span in P102.*

Start Point: The contents of a tank can be configured up to 70 points. The entered value's must be from low to high (Filling an empty tank). The manually entered values will be displayed on the screen in percentage (%) for **Xn** and for **Yn** in Hectoliters. To enter the next measured point move the navigation button up and enter the values.

Example: *A tank filling must programmed in the transmitter.*

- *Choose **Clear Table** to remove all possible previous settings.*
- *Choose the preferred **Volume units.***
- *Fill in the **Height** of the tank (highly recommended for an accurate linearization).*
- *In menu **Start Point** the linearization points can be filled in. In **Xn1** the percentage of the filling must be filled in. In **Yn1** the corresponding volume. After this, there are 69 more linearization points available.*
- *When all (needed) points are filled in, the linearization must be saved. Push the navigation button to the left and select SAVE to save this linearization.*



The figure above shows a tank with standard dimensions. Free linearization can applied on a wide variety of tanks with non-standard dimensions.

Save: When all desired measurements are completed and all parameters have been set, the linearization must be saved. Push the navigation button to the left to Exit and select SAVE to save the linearization. The transmitter will return to the main menu.

WARNING AND PRECAUTIONS

- When a tank filling (**Xn**) is not configured till 100 %, the transmitter will calculate the remaining part. This calculating method is linear and will only be used for the remaining part up to 100 %.

- It is not advisable to manually adjust the SPAN in program point P102 after a linearization has been configured. If the SPAN is adjusted after a linearization configuration, a warning will appear on the screen when entering P102.

- When the a free linearization is used for measuring weight (Kg and Tons), a reliable accuracy cannot be guaranteed due to external influences such as heat and tank wall expansion. **The change of Specific Gravity due to different temperatures cannot be compensated by the Series 4000 pressure transmitter.**

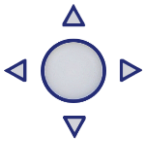
SIMULATION

After linearization is entered and stored, it is possible to perform a simulation. (Based on the stored linearization) The transmitter will convert the entered mWc to hectoliters.

As an option the Series 4000-VALVE can be delivered with option G171. This is a special setting of the software, enabling the display to show a reading in weight.

6.12 BURST MODE

The transmitter (Only when HART® is present) can be configured for Burst mode. This will enable continuously broadcasting standard HART® reply messages.



1. Navigate to program point **P115 – Burst Mode** and push the navigation button to enter the menu.
2. A message appear on the screen, push to enter this menu.
3. Three choices appear on the screen: "**0**", "**1**" and "**2**"
4. With these choices, three distinct types of burst messages can be configured. Make a choice, and push the button to confirm.
5. Four choices appear on the screen: **Mode Cntrl**, **Cmd number**, **Period** and **Trigger** With these choices the chosen burst message (0,1 and 2) can be configured. Select **Mode Cntrl**, and push to confirm.
6. Two choices appear on the screen: "**On**" and "**Off**"
   - Choose **On** to turn on burst mode.
   - Choose **Off** to turn off burst mode.
7. Select Cmd number, and push to confirm.
   Five choices appear on the screen:
   - **Cmd 01** = PRIMARY VARIABLE
   - **Cmd 02** = CURRENT AND PERCENT OF RANGE
   - **Cmd 03** = DYNAMIC VARIABLES AND CURRENT
   - **Cmd 09** = DEVICE VARIABLES WITH STATUS
   - **Cmd 48** = ADDITIONAL TRANSMITTER STATUS

   Choose the preferable burst mode, and push to confirm.

8. Select **Period,** and push to confirm.
   Two choices appear on the screen: "**Max Time**" and "**Min Time**"
   - Select **Max Time** to set the maximum amount of time when the message will be send. This value can be set from 0.5 to 3600 seconds.
   - Select **Min Time** to set the minimum amount of time when the message will be send. This value can be set from 0.5 to 3600 seconds.

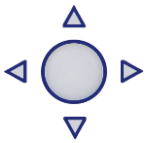
   Enter the preferred value, and push to confirm.
9. Select **Trigger,** and push to confirm.
10. Five choices appear on the screen:

Continuous	=	The Burst message is send continuously.
Windowed	=	The Burst message is triggered when the measured value deviates more than the specified trigger value.
Rising	=	The Burst message is triggered when the measured value rises above the triggered value.
Falling	=	The Burst message is triggered when the measured value falls below the triggered value.
On-Change	=	The Burst message is triggered when any value in the measuring changing.

Choose the desired burst mode, and set the preferred parameters.

6.13 INFORMATION

This menu shows a collection of information from the transmitter and contact information from the manufacturer.



1. Navigate to program point **P113 - Information** and push the navigation button to enter the menu.
2. Push the navigation button up and down to see all of the information
3. Push the button to leave this menu.

Below is a representation of this information screen:

```
Klay Instruments
www.klay.nl
+31521591550
Version             -     Software revision
No:                 -     Serial number transmitter
Zero                -     Zero (Bar)
Span                -     Span (Bar)
Damping             -     Damping (in seconds)
Output              -     Output 4-20 or 20-4 mA
Local Prot          -     Protection On or Off
Alarm               -     Alarm output (3.2 or 22.8 mA)
Sec. Value          -     Selected secondary configuration
Backlight           -     Backlight On, Sleep mode or Off
Temp                -     Temperature unit Celsius or Fahrenheit
HART® version       -     HART® version 5 or 7(when HART® is present)
```

6.14 FACTORY

Only available for the manufacturer.

6.15 FACTORY

Only available for the manufacturer.

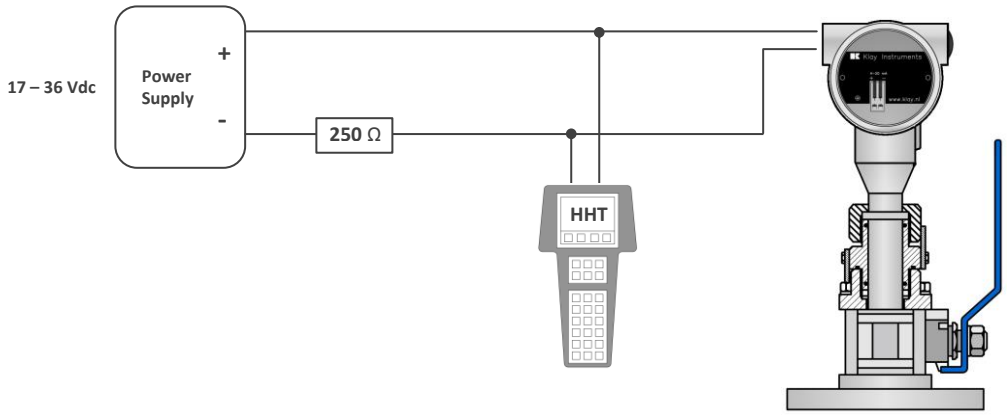
7. PROGRAMMING THE SERIES 4000-VALVE

7.1 PROGRAMMING WITH HAND HELD TERMINAL

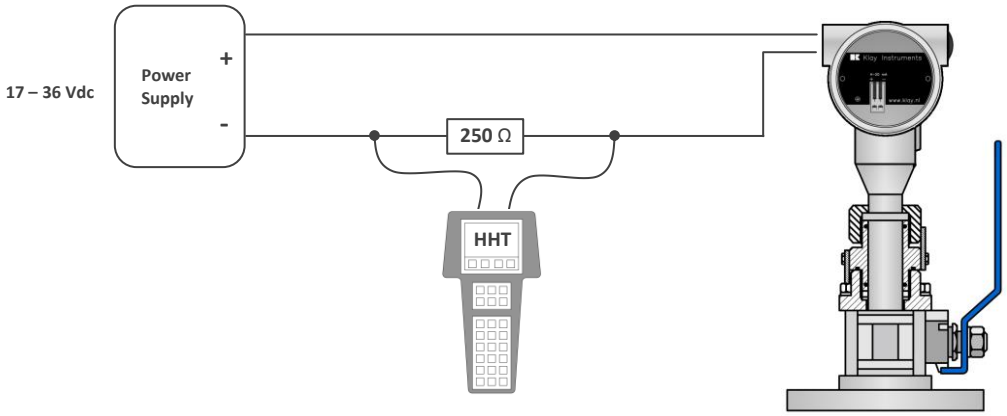
⚠ When using HART® or a Hand Held Terminal (HHT), a minimum resistance of **250 Ω must** be present in the loop of the 2-wire system. This is necessary for proper communication (see drawing below). A power supply of at least **17 Vdc** must be used.

The Series 4000-VALVE can be easily programmed with the Hand Held Terminal (HHT) from the HART® Foundation (type 275 or 375 HART® Communicator).

***Option 1**: HART® Handheld terminal connected across the transmitter.*



***Option 2**: HART® Handheld terminal connected across the loop resistor.*



7.2 ROTATABLE DISPLAY

The display from Series 4000-VALVE is fully rotatable. To rotate the display, place a small screw driver into the recess on top of the display. Turn it by hand by moving the screw driver into the desired direction, use the other hand to guide this movement to avoid any damages. The display can be turned both left and right.

8. SPECIFICATIONS

Manufacturer			Klay Instruments B.V.	
Instrument			Series 4000-VALVE	
Output			4-20 mA Option: HART® Protocol	
Power Supply			Standard : 12 – 36 Vdc Ex : 12 – 30 Vdc HART® : 17 – 36 Vdc (Standard) min. 250 Ω 17 – 30 Vdc (Ex) min. 250 Ω	
Accuracy			0,075% - (Turn down 1:10) 0,1% - (Turn down 10:20)	
Ranges [1]		Code	Adjustable span ranges	Max. overpressure
Series 4000-VALVE		20 30	0-0,1 bar 0-1,2 bar 0-0,5 bar 0-10 bar	6,4 bar 50 bar
Process Temperature [2]				
Series 4000-VALVE	Standard		-20°C to +80°C (-4°F to 176°F) (Optional 100°C)	
Series 4000-VALVE	Ex - Temperature Class T5 … T1		-20°C to +100°C (-4°F to 212°F)	
Series 4000-VALVE	Ex - Temperature Class T6		-20°C to +50°C (-4°F to 176°F)	
Ambient Temperature				
Series 4000-VALVE	Standard		-20°C to +70°C (-4°F to 158°F)	
Series 4000-VALVE	Ex - Temperature Class T5 … T1		-20°C to +70°C (-4°F to 158°F)	
Series 4000-VALVE	Ex - Temperature Class T6		-20°C to +31°C (-4°F to 104°F)	
Temperature effect			0,015 %/K	
Damping			0,00 seconds to 25,00 seconds Standard: 0,00 seconds.	
Protection Grade			IP66	
Material	Housing		AISI 304 (Optional AISI 316)	
	"Wetted" parts		AISI 316 L (Other materials on request)	

1: For vacuum applications and compound ranges in combination with higher process temperatures a special oil filling must be applied (Option G26).
2: For higher temperatures use other kind of pressure transmitters. Contact Klay Instruments for information.

9. PRECAUTIONS AND WARNINGS

- Check if the specifications of the transmitter meet the needs of the process conditions

- When the Series 4000-VALVE is used as a level transmitter, be aware of the place where the transmitter is mounted. Here are some suggestions:
  1. DO NOT mount a level transmitter in- or near filling or discharging pipes.
  2. In case of automatic cleaning systems or hand cleaning: never point the water jets on the diaphragm, take necessary steps to avoid this. Guarantee will not be granted.

- When the Series 4000-VALVE is used as a pressure transmitter, be aware of the following points:
  1. Rapid closing valves in combination with high flow velocity will cause water hammer(spikes) and can destroy the transmitter. DO NOT mount a transmitter near such valves, always a few pipe bends away up or down stream (avoid suction).
  2. Install a pressure transmitter a few pipe bends away from pumps, as well on the suction or pressure side of the pump

- WELDING INFORMATION:
  The welding information on page 5 must be followed exactly.

- The diaphragm of the transmitter is protected with a special protection cap. Protect the diaphragm until installation takes place, to prevent damaging of the diaphragm.

- As soon as the wiring is brought inside through the cable gland and connected to the terminal board, make sure the cable gland is tightly fixed, so that moisture cannot enter into the electronic housing.

- Avoid high pressure water-jets pointed at the venting.

- If the ambient conditions are very wet, we advise to use a venting through the cable. A special vented cable can be connected on request. (The normal venting will be removed) In that case the transmitter is IP68.

- The covers ① and ③ must be fully engaged, so that moisture cannot ingress into the electronic housing.

- WARRANTY: The warranty is 1 year from delivery date.
  Klay Instruments B.V. does not accept liability for consequential damage of any kind due to use or misuse of the Series 4000-VALVE. Warranty will be given, to be decided by the manufacturer. Transmitter must be shipped prepaid to the factory on manufacturers authorization.

- NOTE: Klay Instruments B.V. reserves the right to change its specifications at any time, without notice. Klay Instruments B.V. is not an expert in the customer's process (technical field) and therefore does not warrant the suitability of its product for the application selected by the customer.

Manufactured by:
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7991 CZ DWINGELOO
7990 AA DWINGELOO
The Netherlands
E-mail: info@klay.nl

EU-DECLARATION OF CONFORMITY

KLAY-INSTRUMENTS

Klay Instruments B.V.

Nijverheidsweg 5, 7991 CZ Dwingeloo, The Netherlands
Certify that the equipment intended for use in potentially explosive atmospheres, indicated here after:

Electronic Pressure / Level Transmitter Series 4000, Series 4000-SAN and Series 4000-VALVE
Differential Pressure Transmitter Series DP-4000
Temperature Transmitter TT-4000 and TT-4000-REMOTE

Are in accordance with:

- Directive 2014/34/EU of 26th February 2014 (Equipment and protective systems intended for use in potentially explosive atmospheres).
- Directive 2014/30/EU of 26th February 2014 (Electro Magnetic Compatibility).
- Harmonized standards:
  - EN 60079-0: 2012 + A11 (General rules)
  - EN 60079-11: 2012 (Equipment protection by intrinsic safety "i")
  - EN 60079-26: 2007 (Equipment with Equipment Protection Level (EPL) Ga)
  - EN 61000-6-2: 2001 (EMC, Immunity in industrial location)
  - EN 61000-6-3: 2001 (EMC, Emission in industrial location)
  - EN 61000-6-4: 2001 (EMC, Emission in industrial location)
  - EN-ISO-IEC 80079-34: 2011 (Potentially explosive atmospheres – Application of Quality Systems)

- The type (protection mode Intrinsic Safety "ia") which has been the subject of;
  EC-type Examination, Certificate Number: KIWA 15ATEX0031 X, Issue 0
  Delivered by Kiwa Nederland B.V. (Unit Kiwa ExVision), Wilmersdorf 50, 7327 AC Apeldoorn,
  The Netherlands, Notified body No. 0620

  Manufacturing plant in Dwingeloo which has been the subject of;
  Production Quality Assurance, Notification Number: DEKRA 12ATEXQ0041, Issue 1
  Delivered by DEKRA Certification, Meander 1051, 6825 MJ Arnhem,
  The Netherlands, Notified body No. 0344

Date: April 21st , 2016
E. Timmer
Managing Director – Klay Instruments B.V.

Signature:

The marking of the equipment for gas group for use in zone 0:

II 1 G Ex ia IIC T4 Ga or
II 1 G Ex ia IIC T5 Ga and
II 1 G Ex ia IIC T6 Ga

II	equipment for use in industries above ground (and not in mines endangered by firedamp).
1	equipment for use in Zone 0
G	equipment for use with gas, vapours or mists
Ex	equipment in compliance with European standards for explosive atmospheres
ia	equipment in compliance with specific building rules for intrinsically save equipment
IIC	equipment for use with gas of subdivision C
T4	equipment whose surface temperature does not exceed 135 °C when used in an ambient temperature < 70 °C.
T5	equipment whose surface temperature does not exceed 100 °C when used in an ambient temperature < 70 °C.
T6	equipment whose surface temperature does not exceed 85 °C when used in an ambient temperature < 31 °C for the highest temperature class T6.

Ingress Protection Grade, Series 4000, 4000-SAN, 4000-VALVE,
DP-4000, TT-4000 and TT-4000-REMOTE: **IP 66**
Furthermore, whatever the protection mode, only use cable glands with a protection degree of at least IP 66.
Be sure the cable diameter complies with the selected cable gland. Tighten the cable gland in a proper way.
Never forget to mount the covers of the electronics housings in a proper way.
For other technical details, refer to the instruction manuals of the transmitters.