



COMBITEC INNOVATION

Designed for the specific needs of breweries, the BEERMONITOR has a proven track-record. This special type of COMBITEC is used in different parts of the brewery to simultaneously measure Original Gravity, extract and alcohol concentrations with extreme precision:

| Technical Data | BEERMONITOR |
|-------------------|----------------|
| Original Gravity | |
| Measurement Range | 0 - 25 °Plato |
| Accuracy | ± 0,03 °Plato |
| Reproducibility | ± 0,01 °Plato |
| Extract | |
| Measurement Range | 0 - 10 mass % |
| Accuracy | ± 0,02 mass % |
| Reproducibility | ± 0,01 mass % |
| Alcohol | |
| Measurement Range | 0 - 12,5 vol.% |
| Accuracy | ± 0,02 vol.% |
| Reproducibility | ± 0,01 vol.% |

Innovation. Dedication. Centec.

Germanv

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OMB

Determination of Concentration by Density & Sound Velocity

Centec Process Sensors



More information at www.centec.de





Automated process skids and high precision sensors from a single source. Centec.

COMBITEC

The Principle

COMBITEC combines the functionality of both RHOTEC and SONATEC. In various industries and around the world this device simultaneously measures density and sound velocity in 3-component liquids with highest sensitivity and accuracy. For density measurement, the liquid flows through a U-shaped tube. While the tube is electronically excited to oscillate at resonance, the oscillation frequency is observed. Any change in the density has an impact on the detected signal and can thus be identified. At the same time the instrument measures the speed of a sound pulse between a transmitter and a receiver. The sound pulse is created by piezo-elements and moves perpendicular to the product flow. As a specific property of each liquid, the correlation between concentration and density resp. sound velocity can be described by a mathematical polynomial. With decades of experience and own laboratory facilities, we have particular knowledge about these polynomials for a huge number of products. Any temperature drifts of the measured signal are automatically compensated for by an internal Pt1000 sensor. COMBITEC displays various units, e.g. vol.%, mass %, °Brix and °Plato.



COMBITEC Transmitter Version

The Centec production is certified according to ISO 9001.

- Available as Transmitter Version with Local Display and as Sensor
- Highly Precise and Fast Determination of the Concentration
- Based on Density and Sound Velocity Measurement
- Applicable for a Huge Number of Liquids in Various Industries
- Short Response Time and Excellent Long-Term Stability
- Hygienic Execution, Full CIP Capability and Maintenance Free
- Outstanding Price-Performance-Ratio

| Technical Data | COMBITEC |
|---------------------------------------------------|-----------------------------------------------------------------------------------|
| Measuring Range Density Sound Velocity | 0 -3 g/cm ³ 400 - 3.000 m/s |
| Accuracy Density Sound Velocity | ± 0,0001 g/cm ³ ± 0,05 m/s |
| Repeatability Density Sound Velocity | ± 0,0001 g/cm ³ ± 0,01 m/s |
| Response Time | ≤1 s |
| Pressure of Operation | max. 16 bar |
| Temperature of Operation | - 25 - + 125 °C |
| Temperature Compensation | Pt1000 |
| Material | 1.4404/AISI 316L; Hastelloy C276; Monel 400; Incoloy 825; others on request |
| Connections | compatible to Varivent© Inline-Housings DN40 - DN150; others on request |
| Input | 10 x digital (24 VDC) & |
| Transmitter Version | 2 x analog (4 - 20 mA) |
| Output Transmitter Version | $5 \times \text{digital} (24 \text{ VDC}) \otimes$ |
| Profibus DP | |
| Transmitter Version Sensor (w/o local display) | option standard |
| Enclosure Rating | IP65 |
| Power Supply | 24 VDC |



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