# Fast Response, High-Performance, Immersible Thermal Gas Mass Flow Meter

# FEATURES

- Fast response flow meter ideal for gas mass flow measurement applications
- 200 millisecond response to changes in flow rate
- Smart electronics permit field adjustment of critical flow meter settings
- Field validation of flow meter calibration
- Outstanding rangeability
- Optional 2 x 12 backlit LCD display
- Minimal flow blockage and low pressure drop
- CE approved
- Optional Modbus RTU





# DESCRIPTION

ierra Instruments' FastFlo<sup>™</sup> 620S Immersible Thermal Mass Flow Meter provides an economical solution for gas flow measurement applications. The meter's sensor offers long-term reliability and 200 millisecond response to changes in flow rate.

The versatile microprocessor-based transmitter integrates the functions of flow-range adjustment, meter validation and diagnostics in a probe-mounted NEMA 4X (IP65) housing. Mass flow rate and totalized flow, as well as other configuration variables, can be displayed on the meter's optional 2 x 12 backlit LCD panel.

The meter also provides an optical/galvanic isolated 4-20 mA output and two alarm outputs. The programmable transmitter is easily configured via RS-232 and Sierra's Smart Interface<sup>™</sup> Windows<sup>™</sup> based software or three push buttons in the device. Modbus RTU is also supported. The 620S is suitable for pipes or ducts from 1-inch to 48-inches (DN50 to DN1200).

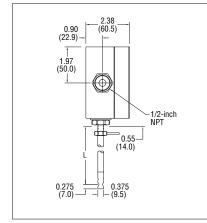


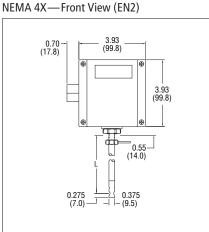
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## DIMENSIONAL SPECIFICATIONS

## NEMA 4X—Side View (EN2)

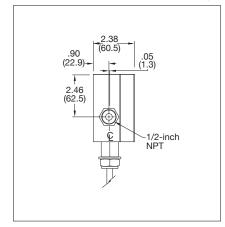




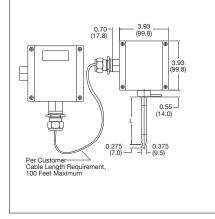
# TABLES

Length Chart	
Code	Rating
L04	4.0 (101.6)
L06	6.0 (152.4)
L09	9.0 (228.6)
L13	13.0 (330.2)
L18	18.0 (457.2)
L24	24.0 (609.6)

NEMA 4X with Junction Box—Side View (EN4)



NEMA 4X with Junction Box—Front View (EN4)



## PERFORMANCE SPECIFICATIONS

## Accuracy of Point Velocity +/- 1% of full scale

# Repeatability

+/- 0.2% of full scale

#### **Temperature Coefficient**

+/- 0.02% of reading per °F within +/- 50°F of customer specified conditions

+/- 0.03% of reading per °F within +/- 50°F to 100°F of customer specified conditions

+/- 0.04% of reading per °C within +/- 25°C  $\,$  of customer specified conditions

+/- 0.06% of reading per °C within +/- 25°C to 50°C of customer specified conditions

#### **Pressure Coefficient**

.02% per psi for air, consult factory for other gases

#### **Response Time**

200 milliseconds to 63% of final velocity value

#### **OPERATING SPECIFICATIONS**

#### Gases

Most non-corrosive gases

#### **Gas Pressure**

150 psig (10.34 barg) maximum design pressure

Pressure Drop Negligible

#### **Gas & Ambient Temperature**

Gas..... -40° to 176°F (-40° to 80°C) Ambient ..... -40° to 120°F (-40° to 50°C)

#### **Power Requirements**

18 to 30 VDC (regulated), 625 mA draw maximum, 625 mA maximum operating current at 24 VDC and full scale flow. Maximum in rush current of 2 Amps at 24 VDC. Consult factory for other conditions.

## **Output Signal**

Linear 0-5 VDC or 0-10 VDC, 1000 ohms minimum load resistance or Linear 4-20 mA proportional to mass flow rate,

700 ohms maximum resistance power supply dependent User-selectable. Active non-galvanically separated or passive galvanically separated (loop power required)

#### DIGITAL COMMUNICATION

Modbus RTU

#### **OPERATING SPECIFICATIONS (CONTINUED)**

#### Alarms

Hard contact user-adjustable high and low Dead band adjustable with Smart Interface™ software Relay ratings..... Maximum 42 VAC or 42 VDC, 140 mA

# Displays

Alphanumeric 2 x 12 digit backlit LCD Adjustable variables via on-board switches (password protected) or with Smart Interface<sup>™</sup> software Adjustable variables Full scale (50 to 100 %) Time Response (1 to 7 seconds) Correction factor setting (0.5 to 5) Zero and span

#### Totalizer

Eight digits (99,999,999) in engineering units Resettable by software, on-board switches or external magnet

#### Software

Smart Interface™ Windows™-based software Minimum 8 MB of RAM, preferred 16 MB of RAM RS-232 communication Additional features Alarm dead band adjustment Low flow cut-off adjustment Linearization adjustment Save / Load configurations Flow meter validation

#### PHYSICAL SPECIFICATIONS

#### Wetted Material

Enclosure NEMA 4X (IP65) powder-coated cast aluminum

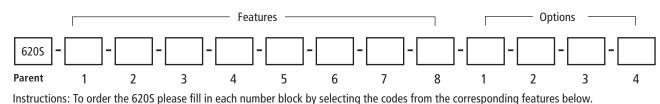
**Electrical Connections** One 1/2-inch female NPT

#### Mounting (optional)

3/8-inch tube compression fitting with 1/2-inch male NPT Weldolet Flat Duct Bracket Curved Duct Bracket

Certifications CE approved

## **ORDERING THE 620S**



 Parent Number

 620S
 FastFlo™ Insertion Mass Flow Meter. 18-30 VDC input power with a 3/8-inch in diameter probe. Includes "Smart Electronics" with PC configuration software, calibrated temperatures up to 176°F (80°C) and pressures up to 150 psig (10.34 barg). 200 msec response. CE approved. 4-20 mA, 0-10 VDC or 0-5 VDC linear output

NOTE: ALL slpm flow ranges also available in nlpm. \* Flow bodies are sized for nitrogen flow rates. Other gases must be converted to equivalent nitrogen flow. Use K-factor and size accordingly.

Feature 1: Probe Length	
L04	3.7-inches (9.5 cm)
L06	6-inch (15 cm)
L09	9-inch (23 cm)
L13	13-inch (33 cm)
L( )	Special Length - Specify length in parentheses. Maximum 24-inch (61 cm). Minimum 3.7-inches (9.5 cm)

Note: For Digital communication options, see Option 2.

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Feature 3: Electronics Enclosure	
EN2	NEMA 4X (IP65) Enclosure. Mounted directly on probe.
EN4( )	Remote NEMA 4X (IP65) Enclosure with Junction Box Mounted up to 200 feet (61m) away from the probe with junction box mou nted on probe. Includes remote electronics enclosure mounting bracket and 1/2-inch Female NPT connection.

NR	No readout
t	Digital display. 2 x 12 digit, backlit, LCD display indicates flow rate and totalized mass in engineering units. Simplifies configuration settings and provides system status information
DD-NRT	Totalizer cannot be reset in the field.

Option 1: Digital Communications	
PULSE	Totalizer pulse output (1 Hz max)
MB	Modbus communications protocol

Option 2: Certificates	
МС	Material certificatesUS Mill certs on all wetted parts
СС	Certificate of conformance
NACE	NACE certificate for sour gas
LT	Leak test certificate
PT	Pressure test certificate

Feature 2: Mounting Accessories	
M0	None. Customer to supply own mounting hardware
M1	Compression fitting for 3/8-inch probe feed through by x 1/2-inch Male NPT
M1-M2( )	Compression fitting for 3/8-inch probe feed through by x 1/2-inch Male NPT including Weldolet. 1/2-inch Female NPT. Welds to pipe Specify pipe O.D. in parentheses
M3	Flat Duct Bracket. 3/8-inch tube compression fitting.
M4( )	Curved duct Bracket with 3/8-inch tube compression fitting. Specify duct O.D. in parentheses.
M6	Conex (Viton® compression fitting) packing gland can be used with customer supplied ball valve for live insertion or removal up to product maximum pressures. Compression fitting for 3/8-inch probe feed through by x 1/2-inch Male NPT.

Feature 4: Output	
V1	0-5 VDC, linear
V3	0-10 VDC, linear
V4	4-20 mA, linear

Feature 6: Ga	Feature 6: Gas	
0	Air	
1	Argon	
2	Carbon dioxide	
6	Helium	
10	Nitrogen	
99	Otherconsult factory	

Option 3: Power Supplies	
100-T10F ( )	24 VDC Power Supply for 620S only. Supplied with fly leads, 1.5 Amps, 110-230 VAC, CE approved. Specify plug preference in parentheses: (US) for USA plug, (EU) for Euro plug, (UK) for Great Britain plug.

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