



Product information FMQ

PHARMA

FOOD

Magnetic-Inductive Flow Meter FMQ

Application/Specified usage

- Magnetic-inductive flowmeter for the measurement of flow rate and volume in food and pharmaceutical applications
- Suitable for liquids, mash and pastes with a minimum conductivity of 5 $\mu\text{S}/\text{cm}$
- Precise measurement of media containing solids (< 5 % solid particle content)
- Measurement range from 30 l/h to 640 000 l/h
- Suitable for dosing and filling applications

Hygienic design/Process connection

- Sensor made entirely of stainless steel
- Hygienic design
- All parts in contact with the product are FDA-compliant
- Transmitter made of PFA; vacuum-tight and piggable
- Process connection optional available; material 1.4404 or 1.4435 with 3.1 certificate
- Process connection optionally with $R_a \leq 0.4 \mu\text{m}$, electropolished
- Electrodes made of stainless steel 1.4404
- CIP-/SIP-cleaning up to max. 130 °C (max. 30 minutes)

Special features/Advantages

- High measurement accuracy even at low flow rates
- Simple and user-friendly parameterization
- Switch input for resetting the quantity-/volume counter (option)
- Automatic empty pipe detection avoids undefined readings for empty pipes
- PFA lining for maximum resistance to aggressive substances such as acids and bases
- Vacuum-tight, rigid meter tube lining, even at high temperatures
- Swiveling housing head with illuminated graphic display
- Operation of device via optical keys without opening the housing
- Minimal maintenance and care requirements
- Pharmaceutical version available with all necessary certificates

Certification



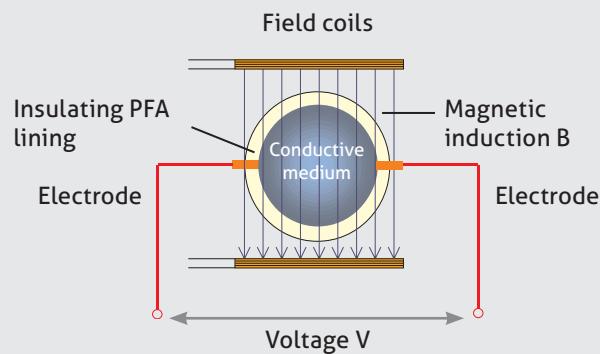
FMQ flowmeter

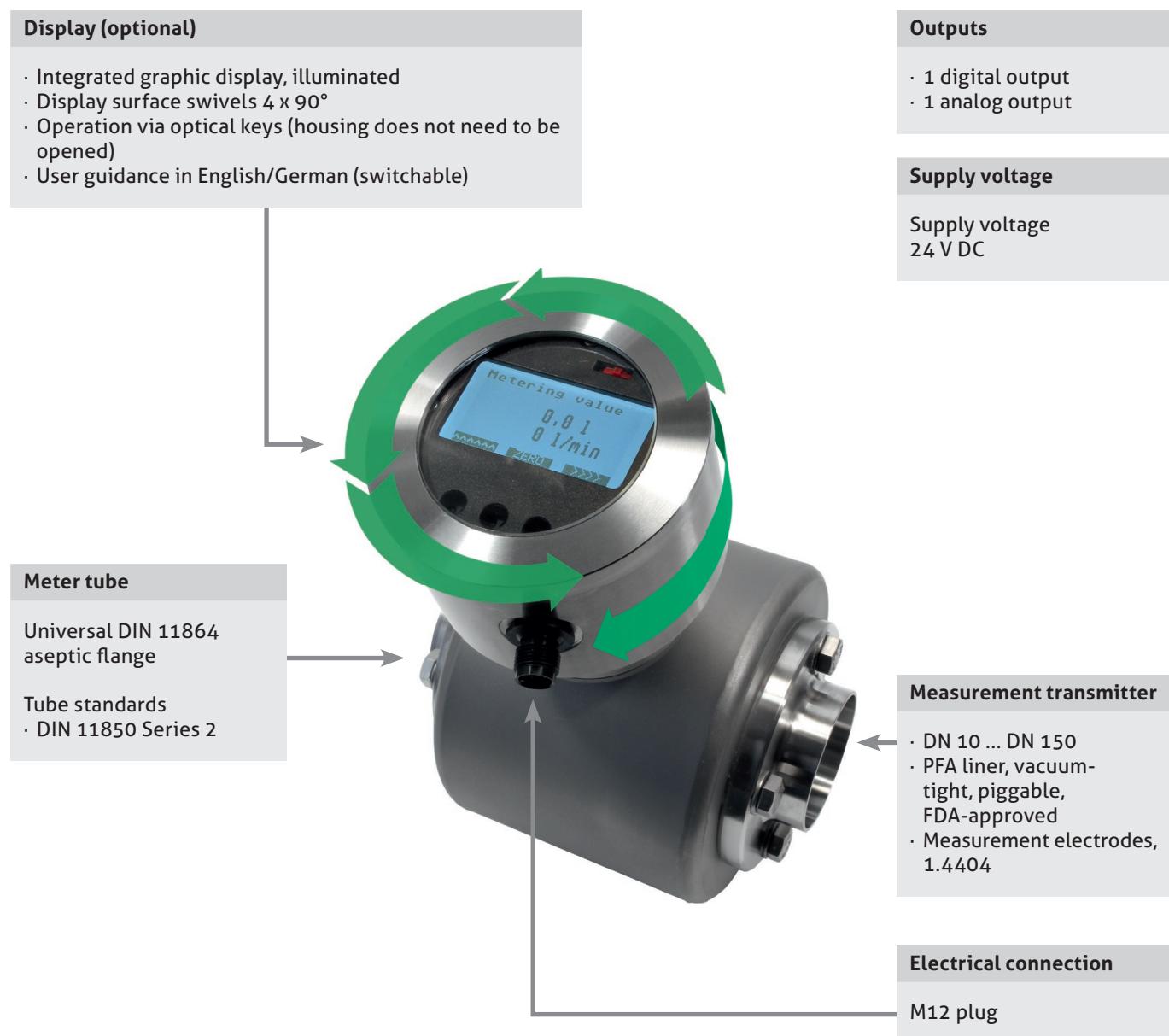


Functional principle

The principle behind this measurement method is Faraday's law of induction. This law states that a voltage is induced in a conductor that moves in a magnetic field. In the magnetic-inductive measurement method, the flowing, conductive medium acts as the conductor. Two vertically positioned field coils generate a constant magnetic field. The voltage induced in the flowing medium is measured by two stainless steel electrodes that are arranged horizontally. The voltage is directly proportional to the flow rate and can be expressed as the flow volume using the nominal tube width. The determined measurement values are made available as a counting pulse and 4...20 mA standard signal.

Magnetic-inductive measurement



**Note**

The display comes with a power saving mode. The background lighting automatically switches off after 30 minutes, while the measured values continue to be displayed. For better readability, however, the lighting can be switched on again at any time by pressing the optical keys.

Process adapters (optional available)							
Weld flange	Tri-Clamp	Milk pipe fitting	Aseptic fitting	Varivent	FG hygienic flange	DIN flange	SMS threaded connector

Technical data		
Transmitter	Measuring principle Measurement ranges Nominal width	Magnetic-inductive 0.15...10 m/s DN10...DN150
Process connection (optional)	Transmitter	Aseptic flange DIN 11864-2, Form A
	Tube standards	Inside diameter as per DIN 11850 Series 2 Food: DIN 11850 Series 2, OD Tube (ASME BPE) Pharma: DIN 11866 Series A, B, C
Process adapters	optional available	
Materials	Pipe connection	Food: 1.4404 Pharma: 1.4435 with 3.1 certificate
	Seal	Food: EPDM (FDA CFR 21.177) Pharma: EPDM with USP Class VI
	Transmitter housing	1.4301 (blasted)
	Transmitter lining	PFA (FDA CFR 21.177)
	Electrodes	1.4404
	Converter housing	1.4404
	Sight glass	PMMA (acrylic glass)
Temperature ranges	M12 plug	Plastic, 4-pin (standard, without switch input) 1.4305, 5-pin (option, with additional switch input)
	Ambient	-25...+60 °C
Operating pressure	Process	0...+100 °C
	CIP / SIP cleaning	up to 130 °C max. 30 min
Protection class	IP 67	
Transmitter	LCD display Electrical connection Supply voltage Power consumption	Graphic LCD, 46 mm x 23 mm, back-lit M12 plug (DC power supply only) DC: 24 V +/- 10 % Max. 2.5 W (without display) Max. 3.0 W (with display)
Measurement accuracy	±0.5 % ±2 mm/s, under reference conditions as per DIN EN 29104 and VDI/VDE 2641	
Product conductivity	> 5 µS/cm, for demineralized water > 20 µS/cm	
Pulse output (volume counter)	1x optocoupler, passive	24 V / 20 mA, pulse sequence max. 1 kHz
Switch input (reset volume counter)	DC: 9...24 V	
Analog output (flow rate)	active Load resistance	4...20 mA Max. 500 Ω

Pharmaceutical version

For optional process connections DIN 11866 Series A, B, C

- Material 1.4435 with inspection certificate 3.1
- USP Class VI for PFA lining and seal

Optional:

- Surface finish on metal process connection $R_a \leq 0.4 \mu\text{m}$
- Measurement report for surface roughness and delta ferrite content

Note

This product information is not an operating manual. Please note the information on device safety, installation and operation in the product operating manual.



FMQ Dimensions

FMQ dimensional drawing		FMQ dimensions, incl. measurement range and weight				
Nominal width DN	B [mm]	D [mm]	H [mm]	Measurement range [l/h]	Weight [kg]	
10	104	90	201	30...3.000	4	
15	104	90	201	70...7.000	4	
25	104	90	201	180...18.000	4	
32	104	105	216	300...30.000	5	
40	104	105	216	450...45.000	5	
50	104	130	241	700...70.000	6	
65	160	130	241	1.200...120.000	6	
80	160	155	266	1.800...180.000	10	
100	200	170	281	2.800...280.000	15	
125	250	220	331	4.400...440.000	20	
150	300	220	331	6.400...640.000	23	

FMQ dimension equipped with Anderson-Negele process connection

FMQ dimensional drawing		Main application area: Food Material: 1.4404				
		OD-Tube (ASME BPE)				
		installation length LE				
Transmitter Ø	Pipe DN	Pipe size OD x WT [mm]	Weld flange ASME BPE	Tri-Clamp ASME BPE (* Tri-Clamp size)	SMS threaded connector	
10	1/2"	12.7 x 1.65	152	209 (TC25)*	-	
15	3/4"	19.05 x 1.65	152	209 (TC25)*	-	
25	1"	25.4 x 1.65	152	224 (TC50)*	182	
32	-	-	-	-	-	
40	1½"	38.1 x 1.65	152	224 (TC50)*	192	
50	2"	50.8 x 1.65	152	224 (TC64)*	192	
65	2½"	63.5 x 1.65	208	280 (TC77)*	256	
80	3"	76.2 x 1.65	212	308 (TC91)*	260	
100	4"	101.6 x 2.11	252	348 (TC119)*	312	

Main application area: Food | FMQ-FC/DIN2 - Material 1.4404

Transmitter Ø	Pipe DN	Pipe size OD x WT [mm]	Weld flange	DIN11850 Series 2					
				Tri-Clamp DIN 32676 (* Tri-Clamp size)	Threaded connector DIN 11851 (milk pipe)	Aseptic fitting DIN 11864-1 (threaded side)	DIN flange DIN EN 1092-1 (type 11, Form B)	VARIVENT smooth flange	FG hygienic flange
10	10	13 x 1.5	152	200 (TC34)*	200	190	200	-	-
15	15	19 x 1.5	152	200 (TC34)*	200	190	200	-	-
25	25	29 x 1.5	152	200 (TC50)*	200	204	225	-	200
32	32	35 x 1.5	152	200 (TC50)*	200	212	-	200	-
40	40	41 x 1.5	152	200 (TC50)*	200	214	225	-	200
50	50	53 x 1.5	152	200 (TC64)*	200	214	225	200	200
65	65	70 x 2.0	208	256 (TC91)*	256	280	306	256	256
80	80	85 x 2.0	212	256 (TC106)*	256	296	305	256	255
100	100	104 x 2.0	252	340 (TC119)*	-	352	340	-	340
125	125	129.0 x 2.0	306	-	-	-	-	-	360
150	150	154.0 x 2.0	356	-	-	-	-	-	410

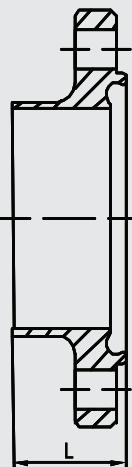
Main application area: Pharma | FMQ-PC/DIN A/B/C: 1.4435 with 3.1 certificate

Transmitter Ø	Pipe DN	DIN 11866 Series A			DIN 11866 Series B			
		Pipe size OD x WT [mm]	Weld flange	Tri-Clamp DIN 32676 (* Tri-Clamp size)	Pipe DN	Pipe size OD x WT [mm]	Weld flange	Tri-Clamp DIN 32676 (* Tri-Clamp size)
10	10	13 x 1.5	152	209 (TC34)*	8	13.5 x 1.6	152	209 (TC25)*
15	15	19 x 1.5	152	209 (TC34)*	10	17.2 x 1.6	152	224 (TC25)*
25	25	29 x 1.5	152	224 (TC50)*	20	26.9 x 1.6	152	224 (TC50)*
32	32	35 x 1.5	152	224 (TC50)*	25	33.7 x 2.0	152	224 (TC50)*
40	40	41 x 1.5	152	224 (TC50)*	32	42.4 x 2.0	152	224 (TC64)*
50	50	53 x 1.5	152	224 (TC64)*	40	48.3 x 2.0	152	224 (TC64)*
65	65	70 x 2.0	208	304 (TC91)*	50	60.3 x 2.0	152	224 (TC77)*
80	80	85 x 2.0	212	308 (TC106)*	65	76.1 x 2.0	208	280 (TC91)*
100	100	104 x 2.0	252	348 (TC119)*	80	88.9 x 2.3	212	304 (TC106)*

Main application area: Pharmaceutical | Material: 1.4435 with 3.1 certificate

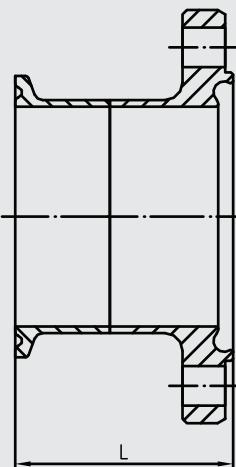
Transmitter Ø	Pipe DN	DIN 11866 Series C		
		Pipe size OD x WT [mm]	Weld flange	Tri-Clamp ASME BPE (* Tri-Clamp size)
10	1/2"	12.7 x 1.65	152	209 (TC25)*
15	3/4"	19.05 x 1.65	152	209 (TC25)*
25	1"	25.4 x 1.65	152	224 (TC50)*
32	-	-	-	-
40	1 1/2"	38.1 x 1.65	152	224 (TC50)*
50	2"	50.8 x 1.65	152	224 (TC64)*
65	2 1/2"	63.5 x 1.65	208	280 (TC77)*
80	3"	76.2 x 1.65	212	308 (TC91)*
100	4"	101.6 x 2.11	252	348 (TC119)*

Weld flange



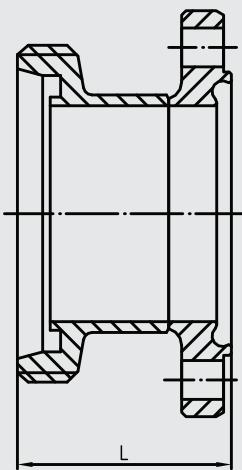
DN	L [mm]
10	25.5
15	25.5
25	25.5
32	25.5
40	25.5
50	25.5
65	25.5
80	27.5
100	27.5
125	29.5
150	29.5

Tri-Clamp



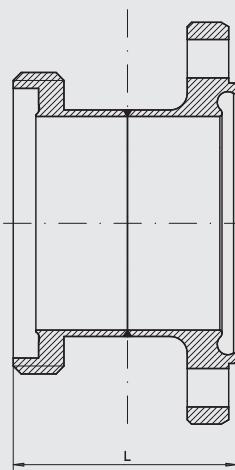
DN	L [mm] (DINA, DINB)	L [mm] (ASME, DINC)
10	49.5	54.1
15	49.5	54.1
25	49.5	61.5
32	49.5	-
40	49.5	61.5
50	49.5	61.5
65	49.5	61.5
80	49.5	75.5
100	71.5	75.5
125	-	-
150	-	-

Milk pipe fitting DIN 11851



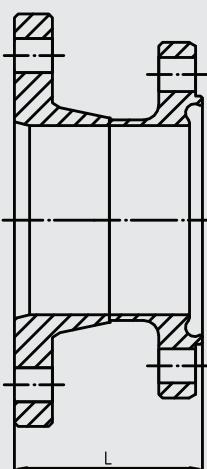
DN	L [mm]
10	49.5
15	49.5
25	49.5
32	49.5
40	49.5
50	49.5
65	49.5
80	49.5
100	-

Aseptic fitting 11864



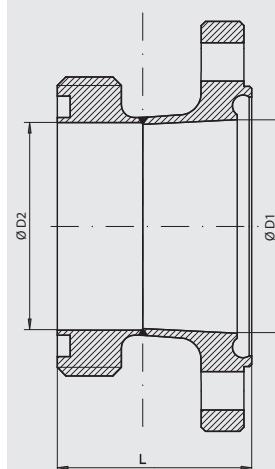
DN	L [mm]
10	44.5
15	44.5
25	51.5
32	55.5
40	56.5
50	56.5
65	61.5
80	69.5
100	77.5

VARIVENT

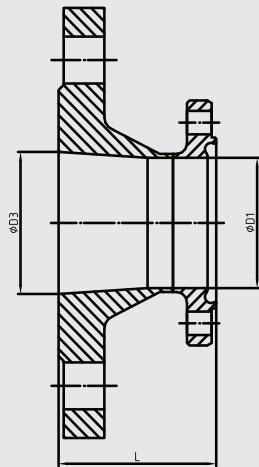


DN	L [mm]
10	-
15	-
25	-
32	-
40	-
50	49.5
65	49.5
80	49.5
100	-

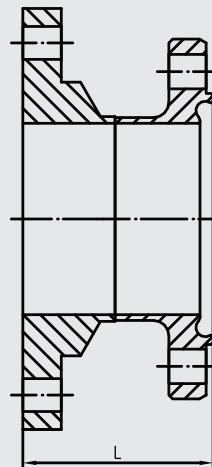
SMS threaded connector



DN	D1 [mm]	D2 [mm]	L [mm]
10	-	-	-
15	-	-	-
25	26	22.5	40.5
32	-	-	-
40	38	35.5	45.5
50	50	48.5	45.5
65	66	60.5	49.5
80	81	73.1	51.5
100	100	97.6	57.5

DIN flange

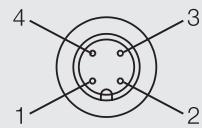
DN	L [mm]	D1 [mm]	D3 [mm]
10	49.5	10	13.6
15	49.5	16	17.3
25	62	26	28.5
32	-	-	-
40	62	38	43.1
50	62	50	54.5
65	74.5	66	70.3
80	74	81	82.3
100	71.5	100	107.1
125	-	-	-
150	-	-	-

FG hygienic flange

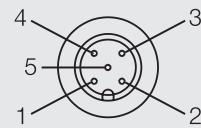
DN	L [mm]
10	-
15	-
25	49.5
32	-
40	49.5
50	49.5
65	49.5
80	49
100	71.5
125	56.5
150	56.5

Electrical connection (M12 plug, 4-pin)

- 1: +24 V DC
- 2: 4...20mA
- 3: 0 V DC
- 4: Pulse output

**Electrical connection (M12 plug, 5-pin)**

- 1: +24 V DC
- 2: 4...20mA
- 3: 0 V DC
- 4: Pulse output
- 5: Switch input

**Mechanical Connection / Installation**

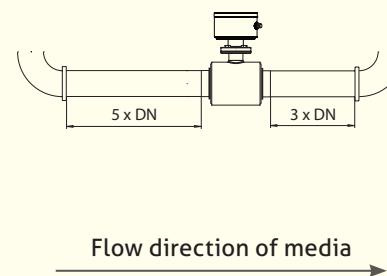
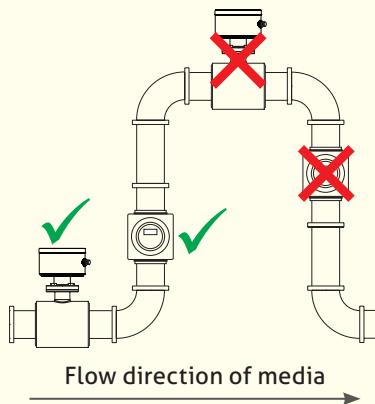
For installation please check also the installation remarks mentioned in the product manual.

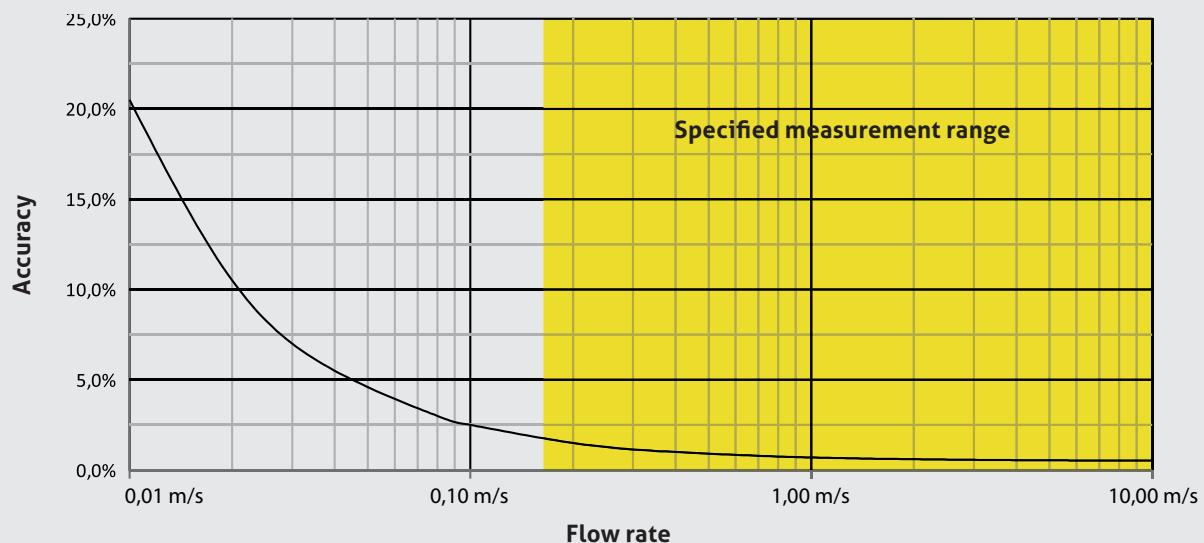
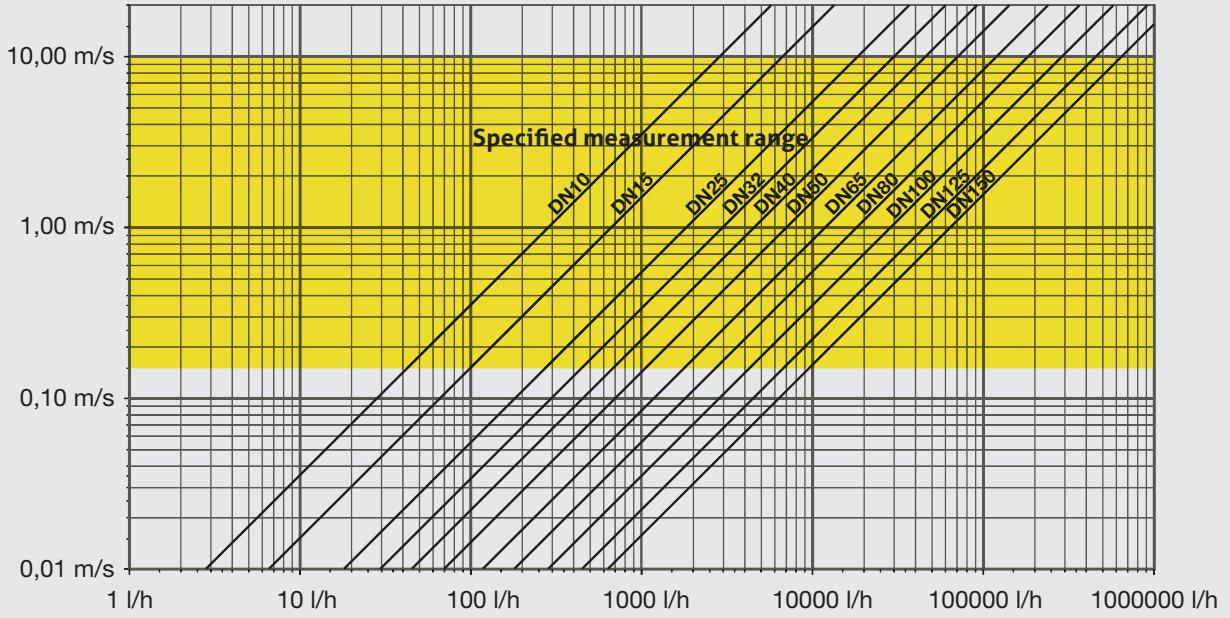
Correct installation:

- Before or into an ascending pipe.

Wrong installation:

- Before or into a descending pipe.
- Into the highest point of a pipe, air bubbles will concentrate there.

**Notes**

Measurement accuracy by flow rate**Flow rate nomogram**

Process connection kit suitable for magenetic inductive flow sensor FMI/FMQ

FMQ-FC Process connection FMI/FMQ for Food application; material 1.4404
(including screws and gaskets)

Tube standard

DIN2 DIN11850 Series 2
ASME OD-Tube OD Tube (ASME BPE)

Nominal diameter

	DIN2	ASME
010	10	1/2"
015	15	3/4"
025	25	1"
032	32	-
040	40	1½"
050	50	2"
065	65	2½"
080	80	3"
100	100	4"
125	125	-
150	150	6"

Process connection type

SS	(weld flange)
TC	(Tri-Clamp)
GG	(milk pipe fitting DIN 11851)
HH	(aseptic fitting DIN 11864-1 threaded side)
VN	(VARIVENT smooth flange)
FG	(FG hygienic flange, smooth flange)
DF	(DIN flange EN 1092-1 Type 11 Form B, similar to DIN 2623/2633)
SM	(SMS threaded connector)

DIN 11850 Series 2

DIN2	SS	TC	GG	HH	VN	FG	DF
10	X	X	X	X			X
15	X	X	X	X			X
25	X	X	X	X		X	X
32	X	X	X	X	X		
40	X	X	X	X		X	X
50	X	X	X	X	X	X	X
65	X	X	X	X	X	X	X
80	X	X	X	X	X	X	X
100	X	X		X		X	X
125	X					X	X
150	X				X	X	

OD-Tube (ASME BPE)

ODT	SS	TC	SM
1/2"	X	X	
3/4"	X	X	
1"	X	X	X
-			
1½"	X	X	X
2"	X	X	X
2½"	X	X	X
3"	X	X	X
4"	X	X	X
-			
6"			

x = process connection available for nominal width

Surface quality

XX (Standard 0.8 µm / 0.8 micron)

↓
FMQ-FC / DIN2 / 015 / SS / XX

Process connection kit suitable for magenetic inductive flow sensor FMI/FMQ

FMQ-PC Process connection FMI/FMQ for Pharma application; material 1.4435 (316L) with material certificates (including screws and gaskets)

Tube standard

- DINA DIN 11866 Series A (pipe size as per DIN 11850 Series 2)
 DINB DIN 11866 Series B (pipe size as per DIN EN ISO 1127)
 DINC DIN 11866 Series C (pipe size as per ASME BPE)

Nominal diameter

	DINA	DINB	DINC
010	10	08	1/2"
015	15	10	3/4"
025	25	15	1"
032	32	25	
040	40	32	1½"
050	50	40	2"
065	65	50	2½"
080	80	65	3"
100	100	80	4"
125	125		
150	150		6"

Process connection type

- SS (weld flange)
 TC (Tri-Clamp)

DIN 11866 Series A

	SS	TC
10	X	X
15	X	X
25	X	X
32	X	X
40	X	X
50	X	X
65	X	X
80	X	X
100	X	X

DIN 11866 Series B

	SS	TC
08	X	X
10	X	X
15	X	X
25	X	X
32	X	X
40	X	X
50	X	X
65	X	X
80	X	X

DIN 11866 Series C

	SS	TC
1/2"	X	X
3/4"	X	X
1"	X	X
1½"	X	X
2"	X	X
2½"	X	X
3"	X	X
4"	X	X

x = process connection available for nominal width

Surface quality

- XX (Standard 0.8 µm / 0.8 micron)
 04 (0.4 µm / 0.4 micron)

FMQ-PC / DIN A / 015 / SS / XX

Certificates

2.2 EN 10204	3.1 EN 10204	Calibration certificate	USP Class VI	Surface (only for FMQ-FC and FMQ-PC)

Main application area: Food | Material: 1.4404

FMQ Magnetic-Inductive Flow Meter

Nominal diameter/Size

- 010** (10 mm)
- 015** (15 mm)
- 025** (25 mm)
- 032** (32 mm)
- 040** (40 mm)
- 050** (50 mm)
- 065** (65 mm)
- 080** (80 mm)
- 100** (100 mm)
- 125** (125 mm)
- 150** (150 mm)

Certifications

- S** (none)
- P** (with 3.1 certificate)

Display

- L** (Optical LED status light)
- D** (Graphical Display)

Electrical connection

- X** (M12 plug, plastic, 4-pin, without switch input)
- M** (M12 plug, 1.4305, 5-pin, with switch input)

FMQ / 010 / P / L / X

Accessories**PVC-cable with M12-connection made of 1.4305, IP 69 K, unshielded**

- | | |
|-------------------------|------------------------------|
| M12-PVC / 4-5 m | PVC-cable 4-pin, length 5 m |
| M12-PVC / 4-10 m | PVC-cable 4-pin, length 10 m |
| M12-PVC / 4-25 m | PVC-cable 4-pin, length 25 m |
| M12-PVC / 5-5 m | PVC-cable 5-pin, length 5 m |
| M12-PVC / 5-10 m | PVC-cable 5-pin, length 10 m |
| M12-PVC / 5-25 m | PVC-cable 5-pin, length 25 m |

PVC-cable with M12-connection, brass nickel-plated, IP 67, shielded

- | | |
|--------------------------|------------------------------|
| M12-PVC / 4G-5 m | PVC-cable 4-pin, length 5 m |
| M12-PVC / 4G-10 m | PVC-cable 4-pin, length 10 m |
| M12-PVC / 4G-25 m | PVC-cable 4-pin, length 25 m |
| M12-PVC / 5G-5 m | PVC-cable 5-pin, length 5 m |
| M12-PVC / 5G-10 m | PVC-cable 5-pin, length 10 m |
| M12-PVC / 5G-25 m | PVC-cable 5-pin, length 25 m |

M12-K / 4 M12-connection 4-pin, IDC technique,
with plastic knurled screw**M12-K / 5** M12-connection 5-pin, screw connection,
with plastic knurled screw**PVC-cable with M12-connection****Graphical Display****Options****CERT / 2.2 / FMQ**

factory certificate 2.2 as per DIN EN 10240 for FMQ

CAL / FMI/FMQ

standard factory calibration certificate (2 calibration points 4% and 50%)

CAL / FMI/FMQ / MP

multipoint factory calibration certificate

(4 calibration points 4%, 10%, 20% and 50%)